Item No. | Subject
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17-10-1 | Call to order
17-10-2 | Roll call and introductions
17-10-3 | Approval of meeting agenda
17-10-4 | Approval of meeting minutes
17-10-5 | Chair remarks
17-10-6 | BSR/AWEA 61400-24-201x, Lightning Protection
17-10-7 | Review of regulations and committee actions
17-10-8 | Processing of public inputs
17-10-9 | Old business
17-10-10 | New business
17-10-11 | Review dates and times for future meetings/conference calls
17-10-12 | Closing remarks and adjournment
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<td>Christine T. Porter</td>
<td>Chair</td>
<td>Intertek Testing Services, Chair</td>
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<td>William E. Heary</td>
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<td>561 Dill Road</td>
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**Date:** 09/26/2017

**Christopher Coache**

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<td>1 Battymarch Park, Quincy, MA 02169-7471</td>
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Attendance: See attached for both members and guests present.

Item 15-7-1 Call to Order
The Technical Committee meeting was called to order at 8:05 am by Chair John Tobias. John provided opening comments and welcomed members and guests.

Item 15-7-2 Roll Call and Introductions
All TC members and guests were asked to sign in and verify their affiliation. New committee members were introduced.

Item 15-7-3 Approval of Meeting Agenda
The meeting agenda was approved.

Item 15-7-4 Approval of Meeting Minutes
The meeting minutes of September 22 - 26, 2014 were approved.

Item 15-7-5 Staff/Chair Remarks and Using the New Process
The Chair thanked all for their attendance and participation. The Chair made opening remarks and outlined the plan for addressing Public Comments (PCs) by task group. NFPA Staff reviewed the Second Draft process and operation of the TerraView system for processing items. Everyone was in awe of the committee liason’s PowerPoint.

Item 15-7-6 Task Group Reports
Task Groups reported on their assigned comments. As task groups were operating for approximately six weeks to formulate recommendations on resolution of PCs to the full TC, their work was integrated into item 15-7-7.

The following represents the NFPA 780 Task Groups:
- Airfield Lighting - Carl J.
- Bridges/Piers - Mitch G.
- Editorial - Steve H.
- Explosives - Jo. C.
- Fabric Structures – Doug F.
- Grounding & Bonding - Mitch G.
- Personal Safety – Steve H.
- References – Mark M.
- Risk Assessment – Mitch G./Dave M.
- Smart Structures – John T.
- Solar Panel – Matt C.
- Strike Terminations/Tall Structures – Tom H.
- Surge Protection – Mitch G.
- Tanks – Bruce K.
- Watercraft – Ewen T.
- Wind Turbine – Matt C.
Item 15-7-7 Public Comments and Second Revisions
PCs were grouped into areas of responsibilities assigned to the task groups (see item 15-7-6). 104 PCs were processed resulting in 48 SRs.

Item 15-7-8 Old Business
None.

Item 15-7-9 New Business
All task groups were dissolved with the thanks of NFPA and the Chair.

Item 15-7-10 Review Dates and Times for Future Meetings/Conference Calls
No conference calls are scheduled. There are no future meetings scheduled. Ballots for actions taken at the meeting will be circulated.

Item 15-7-11 Adjournment and Closing Remarks
The meeting adjourned at 6:00 pm on July 29. The Chair thanked staff and members for their past and continued efforts on NFPA 780.
### NFPA 780 Second Draft Meeting

#### Committee Members in Attendance:

<table>
<thead>
<tr>
<th>Name</th>
<th>Organization</th>
</tr>
</thead>
<tbody>
<tr>
<td>John Tobias, Chair</td>
<td>US Department of the Army</td>
</tr>
<tr>
<td>Samuel Barrack, Principal</td>
<td>Consolidated Nuclear Security, LLC</td>
</tr>
<tr>
<td>Christopher Batchelor, Principal</td>
<td>US Department of the Navy</td>
</tr>
<tr>
<td>Matthew Caie, Principal</td>
<td>ERICO, Inc.</td>
</tr>
<tr>
<td>Joanie Campbell, Principal</td>
<td>US Department of the Air Force</td>
</tr>
<tr>
<td>Josephine Covino, Principal</td>
<td>US Department of Defense</td>
</tr>
<tr>
<td>Robert Daley, Principal</td>
<td>Los Alamos National Laboratory</td>
</tr>
<tr>
<td>Joseph DeGregoria, Principal</td>
<td>UL LLC</td>
</tr>
<tr>
<td>Douglas Franklin, Principal</td>
<td>Thompson Lightning Protection Inc.</td>
</tr>
<tr>
<td>Mitchell Guthrie, Principal</td>
<td>Engineering Consultant</td>
</tr>
<tr>
<td>Thomas Harger, Principal</td>
<td>Harger Lightning Protection Inc.</td>
</tr>
<tr>
<td>Carl Johnson II, Principal</td>
<td>AVCON, Inc.</td>
</tr>
<tr>
<td>Bruce Kaiser, Principal</td>
<td>Lightning Master Corporation</td>
</tr>
<tr>
<td>Simon Larter, Principal</td>
<td>Dobbyn Lightning Protection</td>
</tr>
<tr>
<td>Robley Melton, Principal</td>
<td>Alliance for Telecommunications Industry</td>
</tr>
<tr>
<td>Mark Morgan, Principal</td>
<td>East Coast Lightning Equipment, Inc.</td>
</tr>
<tr>
<td>Christine Porter, Principal</td>
<td>Intertek Testing Services</td>
</tr>
<tr>
<td>Harold VanSickle, Principal</td>
<td>Lightning Protection Institute</td>
</tr>
<tr>
<td>Stephen Humeniuk, Voting Alternate</td>
<td>United Lightning Protection Association, Inc.</td>
</tr>
<tr>
<td>Richard Bouchard, Alternate</td>
<td>UL LLC</td>
</tr>
<tr>
<td>Philip Youtsey, Alternate</td>
<td>Lightning Protection Institute</td>
</tr>
<tr>
<td>Richard Roux, Staff Liaison</td>
<td>NFPA</td>
</tr>
</tbody>
</table>

#### Guests in Attendance:

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<tr>
<td>Eric Boettcher</td>
<td>UL LLC</td>
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<tr>
<td>Levi Karney</td>
<td>TLP Inc.</td>
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<tr>
<td>George Portfleet</td>
<td>ULPA</td>
</tr>
<tr>
<td>Derek Vigstol</td>
<td>NFPA</td>
</tr>
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</table>
Globally change "3 ft (0.9 m)" to "3 ft (1 m)" in the following clauses for consistency with A.4.13.8.3.1:
4.7.11.4, 4.9.6.1, 4.9.12, 4.10, 4.13.8.1.4, 8.4.3.2, G.1.1.3, and J.6.1.1.4.

Statement of Problem and Substantiation for Public Input

While 0.9 m is the most accurate value relating to 3 feet, the general rule of thumb for those using the metric system is a yard is equivalent to a meter. Changing 3 feet to 1 meter will be less than 10% difference. Even for fasteners, I am not so sure an additional 3.37 inches will make a difference; especially considering the 3 feet value is the specified rule.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 17:34:41 EDT 2017
**Public Input No. 242-NFPA 780-2017 [ Global Input ]**

| Globally change "In" to "In" in Clauses 12.4.2.2 and 12.4.3.2. |

**Statement of Problem and Substantiation for Public Input**

This change would be consistent with IEC 62305-4 and IEC 61643 as well as clauses 3.3.9.2, 4.20.3.1.2 and A.4.20.3.1.

**Submitter Information Verification**

<table>
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<th>Mitchell Guthrie</th>
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<tr>
<th>Zip:</th>
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</table>

| Submittal Date: | Mon Jun 26 18:05:26 EDT 2017 |
Administration

1.1.1 This document shall cover traditional lightning protection system installation requirements for the following:

Statement of Problem and Substantiation for Public Input

Delete the word “traditional” from 1.1.1, first sentence. The effect of this word is to inappropriately limit competition. (See rationale for 1.1.3.)

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 15:56:43 EDT 2017
1.1.1 This document shall cover traditional lightning protection system installation requirements for the following:

1. Ordinary structures
2. Miscellaneous structures and special occupancies
3. Heavy-duty stacks
4. Structures containing flammable vapors, flammable gases, or liquids that can give off flammable vapors
5. Structures housing explosive materials
6. Wind turbines
7. Watercraft
8. Airfield lighting circuits
9. Solar arrays

Statement of Problem and Substantiation for Public Input

Delete 'traditional from "Traditional lightning protection system"; the international standard of IEC covers the entire LPS and NFPA does, too. Therefore, the term 'traditional' has no meaning.

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 04:26:53 EDT 2017
1.1.3 – This document shall not cover lightning protection system installation requirements for early streamer emission systems or charge dissipation systems.

Additional Proposed Changes

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<td>Reference_1.docx</td>
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Statement of Problem and Substantiation for Public Input

There have been various types of air terminals with different features produced and sold in market. Having gathered the opinions from members of the committee, IEC amended the relevant standards in 2010, in which it is allowed to install all air terminals regardless of types as far as it is designed and installed in accordance with IEC62305 series as seen in Ref.1. Since the standards for lightning system in IEC and NFPA are fundamentally based on the same principles, here I suggest that NFPA1.3 be amended as follows.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City:  
State: 
Zip:  
Submittal Date: Mon Jun 26 04:31:38 EDT 2017
### Public Input No. 76-NFPA 780-2017 [ Section No. 1.1.3 ]

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<tr>
<td>This document shall not cover lightning protection system installation requirements for early streamer emission systems or charge dissipation systems or any other none in the Scientific Community as NON-Conventional Systems.</td>
</tr>
</tbody>
</table>

### Statement of Problem and Substantiation for Public Input

There are in the market many different gadgets that fool customers, by taking advantage of the use of the single Mast Type lightning protection, to validate their "technology". The term Conventional Lightning protection is a must in the Standard.

### Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name:</th>
<th>Lizardo Lopez</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization:</td>
<td>Pro Lightning Prot Inc</td>
</tr>
<tr>
<td>Street Address:</td>
<td></td>
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<tr>
<td>City:</td>
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<tr>
<td>Submittal Date:</td>
<td>Fri May 19 20:44:30 EDT 2017</td>
</tr>
</tbody>
</table>
1.1.3

This document shall not cover lightning protection system installation requirements for early streamer emission systems or charge dissipation systems.

Statement of Problem and Substantiation for Public Input

This is a dimension-based standard, specifying physical dimension of components and layout, not a performance-based standard. A component either meets the requirements of the standard or it does not. As long as a system or component, any system or component, meets the requirements of this standard, it should be allowed. If an air terminal or other system component employs appurtenances to achieve additional or alternative performance, but otherwise meets the requirements of this standard, it should be accepted. Dimensions may be easily measured and ascertained in the field. In light of abuses by listing agencies, it is apparent that this section has been used to limit competition. The negatives of such limitation of competition outweigh any dubious benefits of this section.

These changes were recommended by the NFPA's own Report of the Third Party Independent Evaluation Panel on the Early Streamer Emission Lightning Protection Technology (aka the Bryan Report) submitted to the Standards Council September 1, 1999. Section C. 4. recommends that, "The current provision in the NFPA 780 document scope as follows: "except those concepts utilizing early streamer emission air terminals." Should be removed. The restructured 780 Committee should include representatives from the total lightning protection community." This recommendation naturally includes eliminating the restriction on all technologies.

NFPA 780 is generally accepted as THE US lightning protection standard. It is unlikely that any other lightning protection standard will be approved by NFPA. Think back on the outrageous and shameless lobbying of the conventional Franklin lightning rod crowd at the Phoenix meeting to prevent the acceptance of NFPA 781.

It is further unlikely that any other standard will be accepted and adopted based upon the unequal requirement that any alternative technology provide what would amount to irrefutable scientific proof of its efficacy when no such proof was required of the existing, conventional Franklin lightning rod technology. Such proof does not exist, as was pointed out in section C, NFPA Lightning Protection Documents, “… It appears to the panel the NFPA 780 document does not meet the NFPA criteria for a standard since the recommended lightning protection system has never been scientifically or technically validated and the Franklin rod air terminals have not been validated in field tests under thunderstorm conditions…The current NFPA 780 document appears to have been recognized by historical precedent rather than by experimental and scientific validation."

The only justification for excluding technologies that otherwise meet 780 is to limit competition. Since there will be no other standards, it is incumbent on NFPA to delete the restrictions in the scope of 780 to allow the use of alternative technologies that otherwise meet the standard.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue May 23 11:11:33 EDT 2017
1.3.1 Materials that comply with the requirements of sections 4.1 and 4.2 and comply with charts 4.1.1.1.1 or 4.1.1.1.2 also comply with this standard. Such components are approved for use and shall be permitted to be used in system installations complying with this standard without a listing or label.

Statement of Problem and Substantiation for Public Input

Structural elements of 3/16 inch thickness are acceptable, but simple metal conductors of the appropriate size for their class of use must be listed or labeled. The Charts are self explanatory and can easily be field verified. Stripping in particular has been employed for the purposes of bonding for half a century. Listing and label these materials restricts free trade and adds undue cost without benefit.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk  
Organization: Warren Lightning Rod Company  
Affiliation: ULPA

Submittal Date: Thu Jun 22 16:58:08 EDT 2017
1.5.4
No certification verifying compliance to this standard shall be issued without a physical on site inspection by the entity issuing that certification.

Statement of Problem and Substantiation for Public Input
Since this is a standard, and not a code, certification is frequently mandated by a Specifier. In this instance, their usually is not an Authority Having Jurisdiction (AHJ), so the mandate for onsite inspection is nullified. This requirement keeps the mandate for onsite inspection for every instance of certification.

Related Public Inputs for This Document

<table>
<thead>
<tr>
<th>Related Input</th>
<th>Relationship</th>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 22 16:46:55 EDT 2017
1.5 Mechanical Execution of Work

1.5.1 Lightning protection systems shall be installed in a neat and workmanlike manner.

1.5.2 The individual(s) responsible for the installation shall be certified for fitness on the requirements of this standard by the authority having jurisdiction.

1.5.3 Where required by the authority having jurisdiction, compliance of the completed installation with the requirements of this standard shall be certified through a physical on-site inspection, by a qualified and impartial organization acceptable to the authority having jurisdiction.

Statement of Problem and Substantiation for Public Input

This text is deleted and expanded in the new section 1.5.4

Related Public Inputs for This Document

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<thead>
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<th>Relationship</th>
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<td>Public Input No. 150-NFPA 780-2017 [New Section after 1.5]</td>
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</table>

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 22 16:55:59 EDT 2017
1.6.1 Periodic Inspection.
Periodic inspections or testing for compliance to this standard shall be done at intervals determined by the authority having jurisdiction.

Statement of Problem and Substantiation for Public Input
The Existing Structures Task Group references new annex material.

Related Public Inputs for This Document

<table>
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<th>Related Input</th>
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<td>Public Input No. 338-NFPA 780-2017 [New Section after A.1.6]</td>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Existing Structures Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 15:55:25 EDT 2017
### Units of Measurement

**1.7.1** The values stated shall be minimum value. A standard deviation is not permitted in this standard.

**1.7.2** Measurements shall be presented in inch-pound units followed by the equivalent value presented in SI units in parentheses.

**1.7.3** A given equivalent value shall be approximate.

**1.7.4** When the approximation of the SI value is less restrictive than the Inch Pound requirement, the SI equivalent shall be equal to or more restrictive than the exact equivalent of the Inch Pound unit expressed in the requirement.

---

**Statement of Problem and Substantiation for Public Input**

Text is added to clarify that approximate SI values are not the standard requirement. In some cases, the approximate value may reflect a more lenient value which is not the intention of the standard. Where the Value is more lenient, the Inch pound value must be used or a value equal to or more stringent than the exact SI equivalent of that value.

**Submitter Information Verification**

Submitter Full Name: Stephen Humeniuk  
Organization: Warren Lightning Rod Company  
Affiliation: ULPA  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Tue Jun 27 15:37:50 EDT 2017
2.2 NFPA Publications.
National Fire Protection Association, 1 Batterymarch Park, Quincy, MA 02169-7471.

NFPA 77, Recommended Practice on Static Electricity;

Statement of Problem and Substantiation for Public Input
Chapter 7 proposed revisions will reference NFPA 77.

Submitter Information Verification
Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:00:02 EDT 2017
Public Input No. 196-NFPA 780-2017 [ Section No. 2.3.1 ]

IEC Publications.
International Electrotechnical Commission, 3, rue de Varembé, P.O. Box 131, CH-1211 Geneva 20, Switzerland.

IEC 62561-1, Lightning protection system components (LPSC) - Part 1: Requirements for connection components, 2012.
IEC 62561-2, Lightning protection system components (LPSC) - Part 2: Requirements for conductors and earth electrodes, 2012.

Statement of Problem and Substantiation for Public Input

As more and more countries sign international agreements such as WTO/TBT and FTA, it is necessary to harmonize NFPA with other international standards in order to avoid technical disputes. Thus, partly accepting the related international standard of IEC, NFPA 780; 2017 new edition was revised.

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 04:37:53 EDT 2017
### Public Input No. 148-NFPA 780-2017 [Section No. 2.3.3]

2.3.3 UL Publications.  
Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.  

### Statement of Problem and Substantiation for Public Input

Update Standards

### Related Public Inputs for This Document

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### Submitter Information Verification

Submitter Full Name: Kelly Nicolello  
Organization: UL LLC  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Thu Jun 22 15:30:53 EDT 2017
2.3.3 UL Publications.
Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.

Statement of Problem and Substantiation for Public Input

Updating the reference to the most recent revision. Note to NFPA Staff: This document is also listed in O.1.2.7.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 16:31:34 EDT 2017
### Public Input No. 340-NFPA 780-2017 [ Section No. 2.4 ]

<table>
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<th>2.4 References for Extracts in Mandatory Sections.</th>
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</table>

### Statement of Problem and Substantiation for Public Input

The only place I could find this mentioned was in Clause 2.4 where it is mentioned as a reference for an abstract. Delete?

### Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name:</th>
<th>Mitchell Guthrie</th>
</tr>
</thead>
<tbody>
<tr>
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<td>Engineering Consultant</td>
</tr>
<tr>
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<tr>
<td>Submittal Date:</td>
<td>Wed Jun 28 16:39:30 EDT 2017</td>
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</table>
3.3.1.1 Conventional Air Terminal
A metal rod amounted on a structure as part of the external LPS.

Statement of Problem and Substantiation for Public Input
Add the definition for the term of ‘Conventional air terminal’

Submitter Information Verification
Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 04:48:25 EDT 2017
3.3.1.2 Bipolar Conventional Air Terminal (BCAT)
Conventional Air Terminal with a floating conductor for a bipolar function.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Add the definition for BCAT (Bipolar Conventional Air Terminal)

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 04:50:09 EDT 2017
3.3.1* Air Terminal.

An strike termination device, part of an external LPS, that is a receptor for attachment of flashes to the lightning protection system and is listed for the purpose, composed of listed items, such as metallic elements including rods, mesh conductors or catenary wires intended to intercept lightning strikes.

Additional Proposed Changes

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</table>

Statement of Problem and Substantiation for Public Input

Modify the definition of "Air Terminal" to reflect IEC standards.

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 04:41:52 EDT 2017
Add new definition 3.3.X* Inherently Bonded.
Electrically continuous connection between grounded and ungrounded metal bodies and building framework or the lightning protection grounding system which are permanently or semi-permanently joined through construction or other physical contact with conductive material capable of conducting partial lightning current.

Statement of Problem and Substantiation for Public Input

The term is used several times in the standard with no definition. This definition provides clarification as to what constitutes an acceptable inherent bond.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 17:02:43 EDT 2017
Public Input No. 297-NFPA 780-2017 [ Section No. 3.3.7.4 ]

3.3.7.4* Ground Loop Conductor.
A main-size loop conductor installed within 12 ft (3.6 m) vertically of the base of the structure to provide a common ground potential.

Statement of Problem and Substantiation for Public Input

An asterisk is added to indicate annex material is added in Annex A.

Related Public Inputs for This Document

<table>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:  
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 23:25:03 EDT 2017
3.3.9.3 Impulse Discharge Current ($I_{imp}$)

It is defined by three parameters, a current peak value $I_{pik}$, a charge $Q$ and a specific energy $W/R$. Its waveform is 10/350 microseconds, which is for testing SPD mounted outside the structure and air terminal connection components.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Add the definition for 10/350 μs Impulse Current for Class I SPD Test and connection components of LPS

Related Public Inputs for This Document

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</table>

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 05:24:17 EDT 2017
3.3.9.4 Corona Discharge Current
Current from Corona discharge occurred at the air terminal in advance of direct lightning strikes caused by intense electric field in case a thunder cloud approaches.

Statement of Problem and Substantiation for Public Input
Add the definition for 'Corona Discharge Current'

Related Public Inputs for This Document

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<tr>
<th>Related Input</th>
<th>Relationship</th>
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<td>Public Input No. 199-NFPA 780-2017 [New Section after 3.3.1]</td>
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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 05:32:50 EDT 2017
### Additional Proposed Changes

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### Statement of Problem and Substantiation for Public Input

Add clauses for connecting components

### Related Public Inputs for This Document

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### Submitter Information Verification

- **Submitter Full Name:** Youngki Chung
- **Organization:** Omni Lps
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Mon Jun 26 05:40:20 EDT 2017
### Public Input No. 290-NFPA 780-2017 [ Section No. 3.3.13 ]

<table>
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<tr>
<td><strong>Flammable Vapors.</strong></td>
</tr>
<tr>
<td>A concentration of constituents in air that exceeds</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>10 percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>10 ( \frac{25}{100} ) percent of its lower flammable limit (LFL).</td>
</tr>
<tr>
<td>[115, 2016]</td>
</tr>
</tbody>
</table>

---

### Statement of Problem and Substantiation for Public Input

Changes this section to agree with NFPA 115, 2016.

### Submitter Information Verification

**Submitter Full Name:** Bruce Kaiser  
**Organization:** Lightning Master Corporation  
**Affiliation:** Chapter 7 task group  
**Street Address:**  
**City:**  
**State:**  
**Zip:**  
**Submittal Date:** Tue Jun 27 17:17:36 EDT 2017
3.3.17.1 Perlite Carbon Ground Module
A grounding electrode combined with multiple units of modules composed of graphite, perlite and expanded vermiculite.

Additional Proposed Changes

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<th>File Name</th>
<th>Description Approved</th>
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<td>japan-conference_paper_perlite_module.pdf</td>
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</tbody>
</table>

Statement of Problem and Substantiation for Public Input

Add definition about perlite carbon ground module (PCGM)

Related Public Inputs for This Document

<table>
<thead>
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<th>Related Input</th>
<th>Relationship</th>
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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 04:58:21 EDT 2017
Aging Characteristics and Performance of Perlite Carbon Ground Module

Kangsoo Lee, Youngki Chung (OMNI LPS), Sungcheol Park(Seoul city), Bokhee Lee (Inha Univ.)

Keyword : Perlite carbon ground module, Carbon ground module, corrosion protection, ground resistance, water absorption

I. INTRODUCTION

Copper, as a material of grounding, has been used for over 100 years in order to protect facilities and human life from electric shock in construction of buildings and structures.

It is well known that copper gets corroded from the moment it is laid underground. Its rate of progress depends totally on ground condition, such as electrical condition and humidity, temperature and acidity. For the influence of these conditions, a metallic material of copper for electrode, soil corrosion and electrolytic corrosion develop fast on it, so it fail to lower ground resistance, which leads to safety problems on facilities and human life. [1][2] In order to solve this problem, IEEE recommends using stainless steel in case of installation in areas prone to corrosion. [3]

As a solution for the problem of corrosion on the grounding electrode, for 10 years OMNI LPS has been producing and installing Carbon Ground Module (CGM) which adopts a stainless center pole resistant to corrosion and compressed mixture of graphite and hardener around the center pole. CGM is highly resistant to corrosion as it consists of a stainless steel center pole and coating material with corrosion free natural mineral. CGM is verified that it is highly effective in lowering ground resistance and resistant to seasonal aging changes.

However, during the process of production, storage, delivery and installation, there appeared some problems with CGM. First, for its weight of minimum 50kg, it is not easy to deliver, store and install it. Second, due to the characteristics of graphite, it easily cracks and breaks. A much more effective in lowering ground resistance to compare with copper electrodes, its aging characteristics remained the same without much improvement.

Therefore, OMNI LPS developed Perlite Carbon Ground Module(PCGM) which is easy to install and improved aging characteristics while retaining its performance of lowering ground resistance. In order to increase the performance of lowering ground resistance and reduce its weight, PCGM contains expanded vermiculite and expanded Perlite which is porous mineral of excellent absorption and electrolyte is added to improve soil resistance.

This paper verifies the basic performance and aging characteristics of PCGM which was developed to solve problems CGM has. For verification of aging characteristics, an actual testing field was established and copper electrodes, CGM and PGCM were installed there for measurement and comparison of ground resistance every week for over 1 year. In addition, absorption of PCGM was verified by measuring the weight of the 3 electrodes before and after water absorption. For verification of improved soil resistance, changes of resistance of CGM and PCGM in separate chambers filled with sand were measured.

II. EXPERIMENTAL SCHEME AND METHOD

A. Aging Change Test

As shown in Figure 1, PGCM was laid underground in the testing field to verify its aging change. Fall of potential method (tripartite observation method) was applied with a digital measurement for ground resistance (CA6470 series).

![Figure 1. Plan for Grounding Electrode Laying and Ground Resistance Measurement](image)

Figure 2 and Table 1 shows the types of test samples and their specification.

Figure 3 shows a test tank which was made big enough to accommodate PCGM. It is used for verification of absorption and performance of lowering resistance of a ground electrode.
For verification of performance of lowering ground resistance and seasonal aging changes of PCGM, CGM and a copper electrode were laid underground on November in 2013 and on March in 2015 PGCM were laid underground. Since then, ground resistance was measured every once a week. Figure 4 shows the results of ground resistance graph. Figure 5 indicates the maximum, minimum and average values of ground resistance for each grounding electrode.

As indicated in the graph above, ground resistance of PCGM was measured the lowest and its average value was also the lowest. In changes of ground resistance by season, difference between the maximum and minimum value of PGCM was the lowest, which means PGCM is not affected by seasonal changes so that it is expected to show stable performance in facility operation.

B. Absorption of PGCM

Expanded Vermiculite and expanded Perlite, Main materials of PCGM, are very light and porous mineral materials which are instantaneously expanded in high temperature, for which it is most commonly used as construction material mixed with soil that in areas requiring certain humidity. PCGM is made of mixture of these materials with graphite of high conductivity so that it can easily conduct electric current. PCGM is in a hyper-mesh network to absorb water circumjacent so that it can lower ground resistance. It is expected to secure low resistance especially in mountain areas and bedrock areas where it is difficult to get low ground resistance for dryness of the soil.

III. RESULTS AND DISCUSSION

A. Field test

Table 1. Specification of grounding electrode

<table>
<thead>
<tr>
<th>Material</th>
<th>Diameter (mm)</th>
<th>Length (m)</th>
<th>Center rod (mm)</th>
<th>Length (m)</th>
<th>Total weight (kg) ±10%</th>
</tr>
</thead>
<tbody>
<tr>
<td>(a) Copper coating steel</td>
<td>18</td>
<td>1.4</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>(b) Carbon ground module</td>
<td>260</td>
<td>1</td>
<td>22</td>
<td>1.3</td>
<td>Above 50 kg</td>
</tr>
<tr>
<td>(c) Perlite carbon ground module</td>
<td>260</td>
<td>1</td>
<td>22</td>
<td>1.3</td>
<td>35 kg ±10%</td>
</tr>
</tbody>
</table>

Figure 3. Test tank(Wooden box 1.6L X 0.5W X 0.6D m)

Figure 5. Max., Min., Ave. Value of Ground Resistance

Figure 4. Measurement of Ground Resistance
Figure 6 is the photo of immersion test that CGM and PCGM are immersed in a test tank filled with tap water. Table 2 is the data record of the weight of each electrode before and after immersion.

Table 2. Weight Measurement before and after immersion

<table>
<thead>
<tr>
<th>Ground Rod</th>
<th>Before</th>
<th>After</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon ground module</td>
<td>60.1 kg</td>
<td>62.85 kg</td>
</tr>
<tr>
<td>Perlite carbon ground module</td>
<td>35.9 kg</td>
<td>46.74 kg</td>
</tr>
</tbody>
</table>

As shown in Table 2, by comparing the results from the immersion test, it is verified that the weight of CGM increased by 4.5 % after immersion and that of PCGM increased by 30.2 %.

C. Ground Resistance Reduction Effect

As seen in the structure of PCGM, it is a grounding electrode which contains electrolyte within the electrode. It is also a ground electrode which combines all performances of CGM and electrolyte electrodes, but it solved the problem of electrolyte electrodes that they emit electrolyte into ground so that ground resistance rises from 2~3 years after installation.

PCGM has the structure that sheds electrolyte very slowly by surrounding the electrolyte in the middle with absorptive and porous Perlite and expanded vermiculite.

Figure 7 shows each electrode laid in the test tank filled with sand. Changes of resistance of the sane were measure by lapse of time to show in Figure 8.

As shown in Figure 8, resistance of the sand laid PCGM in constantly decreases by time while that of the sand laid CGM in does not change much. This test shows PCGM is expected to reduce resistance of circumjacent soil by shedding electrolyte into ground. Further tests and observation are required to verify better analysis on this effect.

The test results indicate that PCGM has merits of both CGM and an electrolyte electrode while it requires further tests to verify its performance more evidently and test standards and specification of PCGM for it to be more widely utilized as a ground electrode.

Figure 7. PCGM and CGM laid in a sand tank

d) PCGM

d) CGM

Figure 8. Resistance changes by time

IV. CONCLUSIONS

Conclusions drawn from the results of tests to verify characteristics of ground resistance change are as follows.

(1) In the test of seasonal changes, PCGM has the least resistance dynamic range, which implies that it consistently secures low resistance to establish and maintain stable grounding system for the safe of human life and facilities.

(2) In the absorption test, the weight of Perlite increased by 35% after absorbing water, which implies that PCGM can keep low resistance easily.

(3) PCGM contains electrolyte to effectively reduce ground resistance of circumjacent area so that it can be used in areas where ground resistance is particularly high.

(4) The tests in this paper were conducted on purpose of evaluation of the product of PCGM within certain period of time. However, it is still necessary to proceed with further research and test for performance verification of this product to develop appropriate test standards and specification for it.

REFERENCES


3.3.27.1 Earth-Covered Magazine (ECM).

An aboveground, earth-covered structure with a minimum of 2 ft (0.6 m) 24 in. (600 mm) soil cover depth and a slope of 2 horizontal and 1 vertical.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes from feet to inches for accuracy and consistency.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 13:07:41 EDT 2017
3.3.41.3 Adjoined Structure
A structure physically attached to those in close proximity, but designed, built, and is considered to be distinctly separate.

Statement of Problem and Substantiation for Public Input
The intention of the standard is to protect entire structures. Often Structures are attached even though they are technically and legally separate. Adding this definition makes a provision for accommodating them with a compliant installation.

Related Public Inputs for This Document

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<th>Relationship</th>
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<td>Public Input No. 343-NFPA 780-2017 [New Section after 4.1.1.3]</td>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 17:00:13 EDT 2017
Public Input No. 293-NFPA 780-2017 [ Section No. 3.3.47.6 ]

3.3.47.6 Rated Impulse Withstand Voltage Level (Withstand Voltage) ($U_W$).

Impulse withstand voltage assigned by the manufacturer to wiring and equipment, or to a part of it, characterizing the specified withstand capability of its insulation against (transient) overvoltages.

Statement of Problem and Substantiation for Public Input

Editorial. $U$ should be italics.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 20:20:51 EDT 2017
3.3.51 Cable-Stayed Bridge
A bridge with one or more towers (or pylons), from which cables support the bridge deck. A distinctive feature is the cables which run directly from the tower to the deck.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input
Add the definition for ‘cable-stayed-bridge’. It is necessary to have protection measures for cable-stayed-bridges.

Related Public Inputs for This Document

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Submitter Information Verification

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<th>Submitter Full Name:</th>
<th>Youngki Chung</th>
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<tr>
<td>Organization:</td>
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<td>Submittal Date:</td>
<td>Mon Jun 26 05:44:48 EDT 2017</td>
</tr>
</tbody>
</table>
4.1.1 The entire structure, building, or contiguous facility, shall be protected in accordance with this standard for that structure to be considered in compliance with this standard.

4.1.2 Lightning protection on additions to buildings shall be designed and installed as part of a complete lightning protection system that includes the existing structure for the lightning protection system to comply with this standard.

Statement of Problem and Substantiation for Public Input

The Existing Structures Task Group adds language to emphasize the standard's intent to install complete systems.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Existing Structures Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 15:08:56 EDT 2017
4.1.3 Material Class Requirements.

4.1.3.1 Structures shall be protected according to 4.1.3.1.1 or 4.1.3.1.2.
Structures not exceeding 75 ft (23 m) in height shall be protected with Class I materials as shown in Table 4.1.3.1.1.

Table 4.1.3.1.1 Minimum Class I Material Requirements

<table>
<thead>
<tr>
<th>Type of Conductor</th>
<th>Copper</th>
<th>Aluminum</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Parameter</td>
<td>U.S.</td>
</tr>
<tr>
<td>Air terminal, solid</td>
<td>Diameter</td>
<td>3/8 in.</td>
</tr>
<tr>
<td>Air terminal, tubular</td>
<td>Diameter</td>
<td>5/8 in.</td>
</tr>
<tr>
<td>Wall thickness</td>
<td>5/8 in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Main conductor, cable</td>
<td>Size each strand</td>
<td>14 AWG</td>
</tr>
<tr>
<td>Weight per length</td>
<td>187 lb/1000 ft</td>
<td>278 g/m</td>
</tr>
<tr>
<td>Cross-section area</td>
<td>57,400 mils</td>
<td>29 mm²</td>
</tr>
<tr>
<td>Bonding conductor, cable (solid or stranded)</td>
<td>Size each strand</td>
<td>17 AWG</td>
</tr>
<tr>
<td>Cross-section area</td>
<td>26,240 mils</td>
<td>13.3 mm²</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Thickness</td>
<td>0.051 in.</td>
</tr>
<tr>
<td>Width</td>
<td>3/4 in.</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Main conductor, solid strip</td>
<td>Thickness</td>
<td>0.051 in.</td>
</tr>
<tr>
<td>Cross-section area</td>
<td>57,400 mils</td>
<td>29 mm²</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Thickness</td>
<td>0.051 in.</td>
</tr>
</tbody>
</table>

Note: For more information, please see the National Fire Protection Association Report at http://submittals.nfpa.org/TerraViewWeb/ContentFetcher?commentPara...
4.1.3.1.2
Structures exceeding 75 ft (23 m) in height shall be protected with Class II materials as shown in Table 4.1.3.1.2.

Table 4.1.3.1.2 Minimum Class II Material Requirements

<table>
<thead>
<tr>
<th>Type of Conductor</th>
<th>Parameter</th>
<th>U.S.</th>
<th>SI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air terminal, solid</td>
<td>Diameter</td>
<td>1/2 in</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Main conductor, cable</td>
<td>Diameter</td>
<td>5/8 in</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Weight per length</td>
<td></td>
<td>13 AWG</td>
<td>2.62 mm²</td>
</tr>
<tr>
<td>Weight per length</td>
<td></td>
<td>375 lb/1000 ft</td>
<td>558 g/m</td>
</tr>
<tr>
<td>Cross-section area</td>
<td></td>
<td>190 lb/1000 ft</td>
<td>283 g/m</td>
</tr>
<tr>
<td>Cross-section area</td>
<td></td>
<td>115,000 cir. mils</td>
<td>58 mm²</td>
</tr>
<tr>
<td>Bonding conductor, cable (solid or stranded)</td>
<td>Size each strand</td>
<td>17 AWG</td>
<td>1.04 mm²</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Thickness</td>
<td>0.064 in</td>
<td>1.63 mm</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Width</td>
<td>1/2 in</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Main conductor, solid strip</td>
<td>Thickness</td>
<td>1/2 in</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Main conductor, solid strip</td>
<td>Thickness</td>
<td>0.064 in</td>
<td>1.63 mm</td>
</tr>
<tr>
<td>Cross-section area</td>
<td></td>
<td>192,000 cir. mils</td>
<td>97 mm²</td>
</tr>
</tbody>
</table>

4.1.3.2
If part of a structure exceeds 75 ft (23 m) in height (e.g., a steeple) and the remaining portion does not exceed 75 ft (23 m) in height, the requirements for Class II air terminals and conductors shall apply only to that portion exceeding 75 ft (23 m) in height.

4.1.3.3
Class II conductors from the higher portion shall be extended to ground and shall be interconnected with the balance of the system.

Statement of Problem and Substantiation for Public Input

This proposal is made by the existing structures task group to renumber the section accordingly, along with all sections referencing the old numbers, if the new sections 4.1.1 and 4.1.2 are accepted.

Related Public Inputs for This Document
### Related Input

- Public Input No. 327-NFPA 780-2017 [New Section after 4.1.1]
- Public Input No. 327-NFPA 780-2017 [New Section after 4.1.1]
- Public Input No. 331-NFPA 780-2017 [Section No. A.4.1.1.1]

### Submitter Information Verification

- **Submitter Full Name:** Stephen Humeniuk
- **Organization:** Warren Lightning Rod Company
- **Affiliation:** ULPA, The Existing Structures Task Group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Wed Jun 28 15:22:17 EDT 2017
Structures shall be protected according to 4.1.1.1.1 or 4.1.1.1.2.

**4.1.1.1**

Structures not exceeding 75 ft (23 m) in height shall be protected with Class I materials as shown in Table 4.1.1.1.1.

<table>
<thead>
<tr>
<th>Type of Conductor</th>
<th>Parameter</th>
<th>Copper (U.S.)</th>
<th>Copper (SI)</th>
<th>Aluminum (U.S.)</th>
<th>Aluminum (SI)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air terminal, solid</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>9.5 mm</td>
<td>⅜ in.</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Air terminal, tubular</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Main conductor, cable</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Main conductor, cable</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Bonding conductor, cable (solid or stranded)</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Main conductor, solid strip</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
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**4.1.1.2**

Structures exceeding 75 ft (23 m) in height shall be protected with Class II materials as shown in Table 4.1.1.1.2.

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<thead>
<tr>
<th>Type of Conductor</th>
<th>Parameter</th>
<th>Copper (U.S.)</th>
<th>Copper (SI)</th>
<th>Aluminum (U.S.)</th>
<th>Aluminum (SI)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air terminal, solid</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>9.5 mm</td>
<td>⅜ in.</td>
<td>12.7 mm</td>
</tr>
<tr>
<td>Main conductor, cable</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Bonding conductor, cable (solid or stranded)</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Bonding conductor, solid strip</td>
<td>Diameter</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
</tr>
<tr>
<td>Main conductor, solid strip</td>
<td>Diameter</td>
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<td>15.9 mm</td>
<td>⅜ in.</td>
<td>15.9 mm</td>
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<td>Add Stainless steel in table 4.1.1.1.1 and 4.1.1.1.2</td>
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<tr>
<td><strong>Submitter Full Name:</strong> Youngki Chung</td>
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<td><strong>Organization:</strong> Omni Lps</td>
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<tr>
<td><strong>Submittal Date:</strong> Mon Jun 26 05:50:23 EDT 2017</td>
<td></td>
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4.1.1
An entire structure, building, contiguous facility or adjoined structure shall be protected in accordance with this standard to be considered in compliance with this standard.

Statement of Problem and Substantiation for Public Input

The proposal is made to include language allowing systems to be installed on buildings that adjoin but are distinctly separate

Related Public Inputs for This Document

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<td>Public Input No. 327-NFPA 780-2017 [New Section after 4.1.1]</td>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 17:26:03 EDT 2017
4.2 Materials

Protection systems shall be made of materials that are resistant to corrosion or protected against corrosion.

4.2.1 Combinations of materials that form electrolytic couples of such a nature that, in the presence of moisture, corrosion is accelerated shall not be used.

4.2.2 One or more of the materials in 4.2.1.1 through 4.2.1.3, shall be used.

4.2.2.1 Copper

Copper shall be of the grade required for commercial electrical work and shall be of 95 percent conductivity when annealed.

4.2.2.2 Copper Alloys

Copper alloy shall be as resistant to corrosion as is copper.

4.2.2.3 Aluminum

Conductors shall be of electrical-grade aluminum with a minimum chemical composition of 99 percent aluminum.

4.2.2.3.2 Aluminum shall not be used where contact with the earth is possible or where rapid deterioration is possible.

4.2.2.3.3 Aluminum materials shall not be used within 18 in. (450 mm) of the point where the lightning protection system conductor comes into contact with the earth.

4.2.2.3.4 An aluminum conductor shall not be attached to a surface coated with alkaline-base paint, embedded in concrete or masonry, or installed in a location subject to excessive moisture.

4.2.2.4 Other Materials

Lightning protection masts shall be permitted to be galvanized or plain steel, in accordance with 4.6.3.

Overhead ground wires shall be permitted to be constructed of stainless steel, galvanized steel, or protected steel such as copper-clad, aluminum-clad, or aluminum conductor steel reinforced (ACSR), in accordance with 4.6.4.

4.2.4 Combinations of materials that form electrolytic couples of such a nature that, in the presence of moisture, corrosion is accelerated shall not be used.

4.2.2.1 Copper lightning protection materials shall not be installed on or in contact with aluminum roofing, aluminum siding, or other aluminum surfaces, nor on galvanized or painted steel surfaces where corrosion protection measures have not been implemented.

4.2.2.2 Aluminum lightning protection materials shall not be installed on or in, direct contact with copper roofing materials or other copper surfaces, or where exposed to runoff from copper surfaces.
This consolidates all of the material requirements into one location, instead of having the aluminum requirements randomly broken out several sections later, and having exceptions farther down the line for masts and overhead wires.

Also, see section 4.6.4.5 where we disallow connections between galvanized steel and copper, but make no mention of this back in the main materials section. I’m trying to remedy that situation.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City: 
State: 
Zip: 
Submittal Date: Wed Jun 21 10:48:00 EDT 2017
4.2.2.4 Stainless Steel

4.2.2.4.1 Stainless steel shall be used where corrosion protection is needed.

4.2.2.4.2 Conductors shall be of electrical-grade stainless steel.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Add contents about stainless steel

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 05:53:59 EDT 2017
Public Input No. 207-NFPA 780-2017 [New Section after 4.3.3]

4.3.3.3 Connecting components and fixing components shall satisfy the requirements in IEC 62561-1 (Lightning protection system components (LPSC) – Part 1: Requirements for connection components) and IEC 62561-4 (Lightning protection system components (LPSC) – Part 4: Requirements for conductor fasteners).

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Add contents about test method for connectors and fittings. In IEC standard (IEC 62561 series), LPS components should be tested in environments and electrical and mechanical performance tests.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 05:57:22 EDT 2017
4.4.1*

Any part of a lightning protection system that is subject to mechanical damage or displacement shall be protected with a protective molding or covering.

Statement of Problem and Substantiation for Public Input

Adds the asterisk that will be required with the addition of PI 138.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 21 11:15:30 EDT 2017
4.5 - Use of Aluminum.

Aluminum systems shall be installed in accordance with other applicable sections and 4.5.1 through 4.5.3.

4.5.1 -

Aluminum lightning protection equipment shall not be installed on or in direct contact with copper roofing materials or other copper surfaces, or where exposed to runoff from copper surfaces.

4.5.2 -

Aluminum materials shall not be used within 18 in. (450 mm) of the point where the lightning protection system conductor comes into contact with the earth.

4.5.2.1 -

Fittings used for the connection of aluminum down conductors to copper or copper-clad grounding equipment shall be of the bimetallic type.

4.5.2.2 -

Bimetallic connectors shall be installed not less than 18 in. (450 mm) above earth level.

4.5.3 -

An aluminum conductor shall not be attached to a surface coated with alkaline-base paint, embedded in concrete or masonry, or installed in a location subject to excessive moisture.

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Statement of Problem and Substantiation for Public Input

See PI 133, for consolidation of materials requirements.

Related Public Inputs for This Document

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<td>Organization:</td>
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Public Input No. 139-NFPA 780-2017 [ New Section after 4.6.1.4 ]

4.6.1.4.1
Metal handrails or guardrails, outside a zone of protection, including metal cables, that are 1/8 in (3.2 mm) thick or more shall not require air terminals when the installation of the air terminals may result in a risk of injury to persons accessing the protected area.

Statement of Problem and Substantiation for Public Input

This harmonizes 780's requirements with those of UL 96A, section 8.8.1. There's no real reason why we can't relax the 4.8 mm requirement for handrails. See also IEC 62305-3, Table 3, where the requirement for metal thickness where hotspots or small punctures aren't an issue is a maximum of 2 mm (for lead). I'd argue that hotspots and tiny punctures are not an issue for the structural integrity of handrails. And we already allow rooftop metallic objects to act as a full conductor of lightning current with a thickness of 1.63 mm or greater, so all we're doing is reducing the strike termination requirement specifically for handrails.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 21 11:27:27 EDT 2017
Public Input No. 305-NFPA 780-2017 [ Section No. 4.6.1.5 ]

4.6.1.5
Strike termination devices shall not be required for those parts of a structure located within a zone of protection.

Statement of Problem and Substantiation for Public Input

The standard should not state that strike termination devices “shall not be required” for any application so as to allow the LPS designer or AHJ the option to add air terminals to increase the protection efficiency. The standard identifies a minimum acceptable standard which is allowed to be exceeded.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 10:39:20 EDT 2017
4.6.2 Air Terminals.

4.6.2.1* The tip of an air terminal shall be not less than 10 in. (254 mm) above the object or area it is to protect, as shown in Figure 4.6.2.1. 

Figure 4.6.2.1 Air Terminal Height.

Note 2: The user may select the type of air terminals depending on the conditions of the site. However, the LPS shall be designed and installed in accordance with NFPA 780.

4.6.2.2 Air Terminal Support.

4.6.2.2.1 Air terminals shall be secured against overturning or displacement by one of the following methods:

(1) Attachment to the object to be protected

(2) Braces that are permanently and rigidly attached to the structure
4.6.2.2.2
Air terminals exceeding 24 in. (600 mm) in height shall be supported at a point not less than one-half their height, as shown in Figure 4.6.2.2.2.

Figure 4.6.2.2.2 Air Terminal Support.

A: Air terminals over 24 in. (600 mm) high are supported.  
B: Air terminal supports are located at a point not less than one-half the height of the air terminal.  
Note: Air terminal tip configurations can be sharp or blunt.

Note 2: The user may select the type of air terminals depending on the conditions of the site. However, the LPS shall be designed and installed in accordance with NFPA 780

4.6.2.3 Ornaments.
4.6.2.3.1
An ornament or decoration on a freestanding, unbraced air terminal shall not present, in any plane, a wind-resistance area in excess of 20 in.² (0.01 m²).

4.6.2.3.2
The requirement of 4.6.2.3.1 shall permit the use of an ornamental ball 5 in. (127 mm) or less in diameter.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

The appearances of air terminals currently installed vary. The air terminals drawn in Figure 4.6.2.1, 4.6.2.2.2 and 7.8.2 are not adequate to represent all existing air terminals. Therefore, a note needs to be added to prevent users to select and utilize air terminals only from the suggested drawing.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung  
Organization: Omni Lps  
Street Address:  
City:  
State:   
Public Input No. 267-NFPA 780-2017 [Section No. 4.6.2.2]

4.6.2.2 Air Terminal Support.

4.6.2.2.1 Air terminals shall be secured against overturning or displacement by one of the following methods:

1. Attachment to the object to be protected
2. Braces that are permanently and rigidly attached to the structure

4.6.2.2.2 Air terminals exceeding 24 in. (600 mm) in height shall be supported at a point not less than one-half their height, as shown in Figure 4.6.2.2.2, except that an air terminal and base combination shall not require side bracing, if it is installed on structural steel or concrete, and is capable of withstanding a tipping force of 2.2 lbs (0.9979032 kg) per foot (0.3048 m) of un-braced elevation conductor length at its tip or alternately able to withstand a wind of 156 mph (0.3048 m/second).

4.6.2.2.3 An air terminal over 24 in in length shall be secured at a minimum of two elevations along its length.

4.6.2.2.4 An anchored, threaded base shall be considered as one location.

Figure 4.6.2.2.2 Air Terminal Support.

Statement of Problem and Substantiation for Public Input

Allow an un-braced air terminal on a structure if it and its mounting base, as installed, is capable of withstanding a tipping force of 2.2 lbs (0.9979032 kg) per foot (0.3048 m) of unbraced elevation conductor length at its tip or alternately able to withstand a wind of 156 mph (0.3048 m/second) (category 5 hurricane). Most air terminals in these applications are installed on structural steel where the bracing requirement is downright comical. Add .2 and .3 to agree with the intent of 6.3.4.2 and 6.3.4.3.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 16:02:12 EDT 2017
4.6.2.2.1
Air terminals shall be secured against overturning or displacement by one or both of the following methods:

1. Attachment to the object to be protected
2. Braces that are permanently and rigidly attached to the structure

Statement of Problem and Substantiation for Public Input

Just clarifying that both methods can be used, and they're not exclusive.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 21 11:14:12 EDT 2017
4.6.2.3 Ornaments.

4.6.2.3.1 An ornament or decoration on a freestanding, unbraced air terminal shall not present, in any plane, a wind-resistance area in excess of 20 in.\(^2\) (0.01 m\(^2\)).

4.6.2.3.2 The requirement of 4.6.2.3.1 shall permit the use of an ornamental ball 5 in. (127 mm) or less in diameter.

Note. An exception to the limitation is where the component's size is over the wind-resistance area of 20in\(^2\) (0.01m\(^2\)) used to meet the characteristic function of the air terminal. However, in this case of an air terminal with such a characteristic function, its shaft and base supporting components shall be mechanically strong enough to endure strong wind of more than 60m/s and the air terminal shall be installed to endure strong wind of more than 60m/s.

Statement of Problem and Substantiation for Public Input

Add note
As the types of air terminals vary, there is no limit for the size and diameter of the air terminal. For the suggestion clause 1.1.3, clause 4.6.2.3 which is related to the components of air terminals should be amended as right.

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps

Submittal Date: Mon Jun 26 06:02:35 EDT 2017
4.6.4.2
Overhead ground wire material shall be constructed of aluminum, copper, stainless steel, galvanized steel, or protected steel such as copper-clad, aluminum-clad, or aluminum conductor steel reinforced (ACSR).

Statement of Problem and Substantiation for Public Input
See PI 133 for consolidation of materials requirements.

Related Public Inputs for This Document

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Submitter Information Verification
Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Wed Jun 21 11:11:38 EDT 2017
Public Input No. 210-NFPA 780-2017 [Section No. 4.7.1.4]

4.7.1.4
Protection for typical roof types shall be as illustrated in Figure 4.7.1.4.

Figure 4.7.1.4 Protection Measures for Various Roof Types. (Drawings are top and end views of each roof type.)

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

According to IEC 62305-3, the number of down conductor is decided by the protection level. Since NFPA 780 applies the same level (Rolling Sphere radius 45m) as IEC 62305 protection level III, it is reasonable to apply the same for the interval between down conductors. Basically, down conductors shall be mounted on the corners or edges of the structure.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Mon Jun 26 06:11:51 EDT 2017
As shown in Figure 4.7.2.1, the distance from strike termination devices to ridge ends on pitched roofs or to edges and outside corners of flat or gently sloping roofs shall not exceed 2 ft (0.6 m) or 24 in. (600 mm).

Figure 4.7.2.1 Air Terminals on a Pitched Roof.

Note to NFPA Staff: Please change the values expressed in Figure 4.7.2.1 B to 24 in. (600 mm).

Statement of Problem and Substantiation for Public Input

This Editorial Task Group Proposal changes the values from feet to inches to maintain accuracy to keep consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPS, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:13:54 EDT 2017
4.7.2.1
As shown in Figure 4.7.2.1, the distance from strike termination devices to ridge ends on pitched roofs or to edges and outside corners of flat or gently sloping roofs shall not exceed 2 ft (0.6 m).

Figure 4.7.2.1 Air Terminals on a Pitched Roof.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

applies the same level (Rolling Sphere radius 45m) as IEC 62305 protection level III, it is reasonable to apply the same for the interval between down conductors. Basically, down conductors shall be mounted on the corners or edges of the structure.

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Mon Jun 26 06:16:52 EDT 2017
Public Input No. 164-NFPA 780-2017 [ Section No. 4.7.2.3 ]

4.7.2.3
Strike termination devices 2 ft (0.6 m) or more above the object or area to be protected shall be permitted to be placed at intervals not exceeding 25 ft (7.6 m).

Statement of Problem and Substantiation for Public Input

The Editorial Task Group makes this change from feet to inches to for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPS< The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:23:50 EDT 2017
For pitched roofs with a span of 100 ft (30 m) or less and eave heights greater than or equal to 50 ft (15 m) but less than 150 ft (45 m) above grade, it shall be permitted to omit strike termination devices at the eaves if the slope of that roof is equal to or steeper than the tangent of the arc at the eave elevation of a rolling sphere having a 150 ft (45 m) radius. (See Figure 4.7.3.2.)

Figure 4.7.3.2 Illustration of Tangent of Rolling Sphere Method.

Statement of Problem and Substantiation for Public Input

Bold or highlighted text needs to be explained in a better way. The comparison is too vague, or add an example to explain the concept.

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Prot Inc
Street Address:
City:
State:
Zip:
Submittal Date: Mon May 29 10:38:39 EDT 2017
4.7.3.2.3*
The tangent of the rolling sphere arc shall be considered as a vertical line over 150 ft (45 m) above grade, except as permitted by 4.8.2.4.

Statement of Problem and Substantiation for Public Input

The reference is incorrect. This section refers to the rolling sphere arc tangent at 45 m above grade, but section 4.8.2.4 deals only with structures that do not exceed 15 m above earth. And yes, I'm using metric and not fps, because I'm civilised, thank you very much.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 12 15:48:54 EDT 2017
4.7.5.1 Flat or gently sloping roofs that exceed 50 ft (15 m) in width or length shall have additional strike termination devices located at intervals not to exceed 50 ft (15 m) on the flat or gently sloping areas, as shown in Figure 4.7.5.1(a) and Figure 4.7.5.1(b).

Figure 4.7.5.1(a) Air Terminals on a Flat Roof.

Figure 4.7.5.1(b) Air Terminals on a Gently Sloping Roof.

Statement of Problem and Substantiation for Public Input

If the description of figure 4.7.5.1 (a) is correct, then the width of the building is 160 feet instead of 150 feet. (20 x 8 ea. (C spaces). Therefore the flat roof should have three cross runs instead of two like the picture.

Needs to be corrected.

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Prot Inc
Street Address:
City:
State:
4.7.6.2
In all cases, strike termination devices shall be located in accordance with Section 4.7, as shown in Figure 4.7.6.2.

Figure 4.7.6.2 Flat or Gently Sloping Roof with an Irregular Perimeter.

Note to NFPA Staff: Please change the values in Figure 4.7.6.2 A: to 4 in. (600mm)

Statement of Problem and Substantiation for Public Input

The Editorial Task Group makes this change form feet to inches for accuracy and to maintain consistency throughout the standard

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:28:23 EDT 2017
Public Input No. 212-NFPA 780-2017 [Section No. 4.7.8.2]

4.7.8.2
The connection of the single cable to the down conductor shall be made with a tee splice or other fitting listed for the purpose, as shown in Figure 4.7.8.2.

Figure 4.7.8.2 Strike Termination Devices Installed on Vertical Roof Members.

Note: Air terminal tip configurations can be sharp or blunt.

Note 2. The user may select the type of air terminals depending on the conditions of the site. However, the LPS shall be designed and installed in accordance with NFPA 780.

Statement of Problem and Substantiation for Public Input

The appearances of air terminals currently installed vary. The air terminals drawn in Figure 4.6.2.1, 4.6.2.2.2 and 7.8.2 are not adequate to represent all existing air terminals. Therefore, a note needs to be added to prevent users to select and utilize air terminals only from the suggested drawing.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 06:20:28 EDT 2017
4.7.9 Open Areas in Flat Roofs.
The perimeter of open areas, such as light or mechanical wells, shall be protected if the open area perimeter exceeds 300 ft (92 m), provided both rectangular dimensions exceed 50 ft (15 m).

Statement of Problem and Substantiation for Public Input
The editorial Task Group changes the SI dimension to be consistent with the rest of the document. This measurement is also more stringent requirement in this application.

Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 19 17:17:41 EDT 2017
Open Areas in Flat Roofs.

The perimeter of open areas, such as light or mechanical wells, shall be protected if the open area perimeter exceeds 300 ft (92 m), provided both rectangular dimensions exceed 50 ft (15 m).

Statement of Problem and Substantiation for Public Input

The change will make the conversion equivalent to other sections where 300 feet appears and consistent with the 50 foot conversion later in the sentence.

Related Public Inputs for This Document

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<td>Same change</td>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Sun Jun 25 16:40:08 EDT 2017
4.7.11.2

Required strike termination devices shall be installed on objects, as shown in Figure 4.7.11.2, so that the distance from a strike termination device to an outside corner or the distance perpendicular to an outside edge is not greater than 2 ft (0.6 m) or 24 in. (600 mm).

Figure 4.7.11.2 Air Terminals on a Chimney.

Note to NFPA Staff: Change the Value in Figure 4.7.11.2 A: to 24 in. (600 mm)

---

Statement of Problem and Substantiation for Public Input

The Editorial Task Group makes the change from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA. The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:33:54 EDT 2017
**Public Input No. 85-NFPA 780-2017 [ Section No. 4.7.11.3 ]**

| 4.7.11.3 | Where only one strike termination device is required on an object, at least one main-size conductor shall connect the strike termination device to a main conductor at or near the location where the object meets the roof surface and provides two or more paths to ground from that location in accordance with Section 4.9 and 4.9.2. |

**Statement of Problem and Substantiation for Public Input**

This allows a little flexibility in the location of the main conductor relative to the protected object. Often the main conductor is located a short distance away from the actual point where the object meets the roof.

**Submitter Information Verification**

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<th>Simon Larter</th>
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<td>Mon Jun 12 15:56:03 EDT 2017</td>
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Objects on roofs that are less than 10 in. (254 mm) above the surface of the roof shall not require strike termination devices unless they are located within 3 ft (0.9 m) 36 in. (900 mm) of the ridge or roof edge.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 18:26:01 EDT 2017
Where the air terminal is mounted in accordance with 4.7.12.2(2) or 4.7.12.2(3) the unit's metal housing shall be permitted to be used as a main conductors conductor, where the housing minimum thickness is 0.064 in. (1.63 mm) and is electrically continuous.

Statement of Problem and Substantiation for Public Input

Inappropriate plural.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 12 15:54:51 EDT 2017
### Public Input No. 311-NFPA 780-2017 [Sections 4.7.12.3.1, 4.7.12.3.2, 4.7.12.3.3]

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<td><strong>4.7.12.3.1</strong> - At least two main-size conductors shall be installed to connect the unit to the lightning protection system.</td>
</tr>
<tr>
<td><strong>4.7.12.3.2</strong> - The connection shall be made to bare metal at the base or lower edges of the unit using main-size lightning conductors and bonding devices that have a surface contact area of not less than 3 in.(^2) (1940 mm(^2)) and shall provide two or more paths to ground, as is required for strike termination devices.</td>
</tr>
<tr>
<td><strong>4.7.12.3.3</strong> - The two main bonding plates shall be located as far apart as practicable at the base or lower edges of the unit’s electrically continuous metal housing and connected to the lightning protection system.</td>
</tr>
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</table>

### Statement of Problem and Substantiation for Public Input

This exact text is then replicated in section 4.7.12.4. There’s no need for us to have it twice, unless we like redundancy, which we may, because redundancy.

### Submitter Information Verification

Submitter Full Name: Simon Larter  
Organization: Dobbyn Lightning Protection  
Street Address:  
City:  
State:  
Zip:  
Submit Date: Wed Jun 28 13:32:47 EDT 2017
Public Input No. 147-NFPA 780-2017 [Section No. 4.7.12.4]

4.7.12.4 At least two main-size conductors shall be installed to connect the unit to the lightning protection system.

4.7.12.4.1 The connection shall be made to bare metal at the base or lower edges of the unit using main-size lightning conductors and bonding devices that have a surface contact area of not less than 3 in.\(^2\) (1940 mm\(^2\)) and shall provide two or more paths to ground, as is required for strike termination devices.

4.7.12.4.2 The two main bonding plates shall be located as far apart as practicable at the base or lower edges of the unit’s electrically continuous metal housing and connected to the lightning protection system.

Statement of Problem and Substantiation for Public Input

Paragraphs 4.7.12.4, 4.7.12.4.1, 4.7.12.4.2 appear to be duplicate of 4.7.12.3.1, 4.7.12.3.2, and 4.7.12.3.3.

Submitter Information Verification

Submitter Full Name: Chris Carlson
Organization: Harger Lightning & Grounding
Street Address:
City: 
State: 
Zip:
Submittal Date: Thu Jun 22 11:05:16 EDT 2017
Public Input No. 74-NFPA 780-2017 [ New Section after 4.8.2.3 ]

TITLE OF NEW CONTENT
NOTE: If 4.8.2.2 is TRUE that: "The zone of protection shall be permitted to be "delineated" as a cone, "with the apex located " at the high point of the STRIKING TERMINATION DEVICE" than the figures 4.8.2.3 (b) and 4.8.2.4 (b) are wrong. From any angle it looks like the protection is given by the eave of a roof instead of an air terminal. Needs to be corrected. Unless it has a main size conductor running along the eave that could represent a guy wire or as the IEC 62305 its a mesh system.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

As is it stated in 4.8.2.2...Based on the height "OF THE STRIKE TERMINATION DEVICE" ABOVE THE GROUND AND NOT …THAT BASED ON A: Structure …shall be considered to protect lower portions...

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Prot Inc
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri May 19 19:57:47 EDT 2017
**FIGURE 4.8.2.3(b)** Lower Roof Protection Provided by Pitched-Roof Buildings 25 ft (7.6 m) or Less in Height.
FIGURE 4.8.2.3(b) Lower Roof Protection Provided by Pitched-Roof Buildings 25 ft (7.6 m) or Less in Height.
4.9.1 One-Way Path.

A one way path shall be permitted under the following circumstances:

(1) Strike termination devices on a lower roof level that are interconnected by a conductor run from a higher roof level shall require only one horizontal or downward path to ground, provided the lower level roof conductor run does not exceed 40 ft (12 m).

(2) On a pitched roof, where the down hill side of the conductor run terminates to a horizontal run at the eave with at least 2 down leads attached to ground electrodes spaced within 100 ft. (30m) horizontally of each other as show in Figure 4.9.1 (2). INSERT NEW FIGURE

(3) On a pitched roofs where the down hill side terminates to a ground electrode within 16 ft (5m) horizontally from were the conductor meets the eave as shown in Figure 4.9.1 (3). INSERT NEW FIGURE

(4) On a pitched roofs where the down hill side of conductor run is connected to another down conductor with in 40 ft (12 m) horizontally from where the conductor meets the eave as shown Figure 4.9.1 (4). INSERT NEW FIGURE

(5) On a pitched roof where the down hill side terminates directly to a ground electrode as shown in Figure 4.9.1 (5) INSERT NEW FIGURE

Additional Proposed Changes

<table>
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<td>Figure 4.9.1(2), Figure 4.9.1(3), Figure 4.9.1(4), Figure 4.9.1(5)</td>
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Statement of Problem and Substantiation for Public Input

This allows for multiple roof top units to be tied to the same conductor. The current language would require additional cross runs horizontally across full pitched roofs, after every unit that is connected to it. This is not the intention of the standard. It has never been its intention but is being interpreted this way.

In regions subject to snow loading running cable perpendicular to the standing seams of metal roofs will result on the cable being torn off, or if the cable is secured against removal, the metal roof itself being ripped. Running parallel to the standing seams prevents this problem and is a preferential method. Cross runs are typically not needed because buildings with pitched roofs are seldom wider than 300 ft. See attached illustrations.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 22 17:32:01 EDT 2017
LEGEND

- AIR TERMINAL
- CONDUCTOR
- GROUND ELECTRODE

SUBSTANTIATION FOR CHANGE
4.9.1 One-Way Path.

Strike termination devices on a lower roof level that are interconnected by a conductor run from a higher roof level shall require only one horizontal or downward path to ground, provided the lower level roof conductor run does not exceed 40 ft (12 m), as shown in Figure 4.9.1.

Additional Proposed Changes

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<td>New figure 4.9.1, taken from LPI 175 (2011) figure 21.</td>
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</table>

Statement of Problem and Substantiation for Public Input

Clarifies the paragraph by adding a figure to explain the text.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 13:27:09 EDT 2017
FIGURE 21

IF LOWER ROOF DISTANCE (A) IS MORE THAN 40', ADD MANDATORY OOVEN LEAD & GROUND REQUIRED AT LOCATION “X”.
Conductors shall be permitted to be routed in an upward coursing for a vertical distance of no greater than 8" (200 mm) at through-roof or through-wall connections only, in order to mitigate tripping hazards, provided that the coursing complies with 4.9.5.

Statement of Problem and Substantiation for Public Input

Where through-roof connections are required near the perimeter of a flat roof, the requirement that the conductor run uphill at no more than a 1 in 4 rise can create several feet of conductor suspended between the through-roof rod cap and the nearest roof fastener, creating a potential tripping hazard. Standard industry practice before this was to allow no more than an 8" rise in the conductor at through-roof rods. I'd like to see this reinstated.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submit Date: Wed Jun 28 13:38:48 EDT 2017
4.9.4.2
Such pockets, often formed at low-positioned chimneys, dormers, or other projections on sloped roofs or at parapet walls, shall be provided with a down conductor from the base of the pocket to ground or to an adjacent down conductor, as shown in Figure, and another conductor from the same point to another adjacent conductor, making sure that there will be two paths from any possible pocket. (NOTE: The sample on figure 4.9.4.2, is not a good example. The conductor from the base of the chimney, go uphill on a roof that clearly looks that is not a gently sloping roof. Shall be replaced by a more realistic example.

Figure 4.9.4.2 Pockets.

Statement of Problem and Substantiation for Public Input

the figure does not show a good example.

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Prot Inc
Street Address:
City:
State:
Zip:
Submittal Date: Sun Jun 04 14:22:47 EDT 2017
4.9.6.1
Conductors shall be permitted to be coursed through air without support for a distance of 3.4 ft (0.9 m) or 36 in. (900 mm) or less.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 18:28:44 EDT 2017
4.9.7.2
Conductors shall be coursed through or around obstructions (e.g., cupolas and ventilators) in a horizontal plane with the main conductor, as shown in Figure 4.9.7.2.

Additional Proposed Changes

<table>
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Statement of Problem and Substantiation for Public Input

Adds a bit more clarity to the text. Why not?

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 13:51:12 EDT 2017
22) Fasteners shall not be subject to breakage and shall be of the same material as the conductor or of a material equally resistant to corrosion as that of the conductor.

23) Fasteners may include attachment to the structure by nails, screws, bolts, adhesives, masonry anchors as necessary with no combination of materials used that will form an electrolytic couple in the presence of moisture for the fastener, attachment device, or structure.

24) Masonry anchors used to attach lightning protection components shall have a minimum outside diameter of ¼" (6.4 mm). The fit shall be tight against moisture reducing the possibility of damage due to freezing.

**STRIKE TERMINATION DEVICES**

25) Strike termination devices include air terminals, metal masts, permanent metal parts of structures and overhead ground wires. Combinations of these devices shall be permitted for a total protection system. Strike termination devices shall protect all roofs and roof projections of a building subject to a direct lightning strike. Strike termination devices shall be provided where required by the following sections of this standard. Those parts of a structure determined to be in a zone of protection according to this standard do not require additional strike termination devices.

26) Metal parts of a structure that are exposed to direct lightning flashes and that have a metal thickness of 3/16 in. (4.8mm) or greater serve as strike termination devices and shall require only connection to the lightning protection system. Such connection shall provide a minimum of two paths to ground (subject to "dead-end" exceptions as stated below). The metal needs to be connected to the lightning protection system using main size conductor and a bonding device having a minimum 3 in.$^2$ (1940 mm$^2$) of contact. Provisions shall be made to guard against the corrosive effect introduced by dissimilar metals at points of bonding. Connection points shall generally be bare metal to bare metal with required corrosion protection applied after bonding (See Figure 3).

![Figure 3](image_url)

**WOOD OR NON-CONDUCTIVE METAL UNDER 3/16" THICK (FULL PROTECTION REQUIRED)**

**IF METAL THICKNESS IS 3/16" OR MORE, ONLY BONDING CONNECTION IS REQUIRED.**

27) Air terminals are designed to serve as strike termination devices. All air terminals used for LPI Certified Systems shall be subjected to factory inspection or certification by an independent testing agency to Standard UL 96 requirements. Air terminals on Class I structures (75 feet (23m) high or less) and Class II structures (over 75 feet (23m)) shall be sized according to the materials table below (See Table 1).
4.9.8.1

For example, roofs from 50 ft to 100 ft (15 m to 30 m) in width shall require one cross-run conductor, roofs 100 ft to 150 ft (30 m to 45 m) in width shall require two cross-run conductors, and so on.

Statement of Problem and Substantiation for Public Input

4.9.8.1 is explanatory material, thus belongs in the annex.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Mark Harger
Organization: Harger Lightning Grounding
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 14:21:18 EDT 2017
4.9.8.2
Cross-run conductors shall be connected to the main perimeter cable or to an adjacent crossrun at intervals not exceeding 150 ft (45 m), as shown in Figure 4.7.5.1(a).

Statement of Problem and Substantiation for Public Input

There are cases were a roof can have more than two parallel cross-runs and it's obvious that a connection to an adjacent cross run will connect it to the perimeter...using the one closest to the perimeter...

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Protection Inc
Street Address:
City:
State:
Zip:
Submittal Date: Fri May 19 20:35:46 EDT 2017
At least two down conductors shall be provided on any kind of structure, including steeples. All kind of structures shall have a down conductor positioned every 15m.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Changes to reflect the IEC standard 62305-3 5.3.3 table 4

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:22:21 EDT 2017
4.9.10.5
When determining the perimeter of a pitched roof structure, the horizontal projection (footprint) of the protected roof shall be measured as shown in Figure 4.9.10.5.

Figure 4.9.10.5 Quantity of Down Conductors.

Statement of Problem and Substantiation for Public Input
Modify the picture referring IEC standard. Intervals of down conductor, 15m

Related Public Inputs for This Document

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Submitter Information Verification

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<th>Youngki Chung</th>
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<td>Omni Lps</td>
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<td>Mon Jun 26 06:25:02 EDT 2017</td>
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Public Input No. 181-NFPA 780-2017 [ Section No. 4.9.12 ]

4.9.12 Down Conductors Entering Corrosive Soil.
Down conductors entering corrosive soil shall be protected against corrosion by a protective covering beginning at a point 3 ft (0.9 m) 36 in. (900 mm) above grade level and extending for their entire length below grade.

Statement of Problem and Substantiation for Public Input
The Editorial Task Group changes values from feet to inches for accuracy and to maintain consistency throughout the standard

Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 18:31:17 EDT 2017
4.9.13.4
Steel reinforcing bars shall be permitted to be used as down leads when bars no less than 1/2 in. (12.7 m) in diameter have been effectively bonded together by welding, structural mechanical coupling, or overlapping 20 diameters and wire tied.

Statement of Problem and Substantiation for Public Input

This allows for steel reinforcement to be used as down conductors when it meets the same criteria previously established for steel reinforcing to be used as ground electrodes.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 20:07:47 EDT 2017
Conductors shall be fastened to the structure upon which they are placed at intervals not exceeding 3 ft (0.9 m) or 36 in. (900 mm).

### Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes values from feet to inches for accuracy and to maintain consistency throughout the standard.

**Submitter Information Verification**

- **Submitter Full Name:** Stephen Humeniuk
- **Organization:** Warren Lightning Rod Company
- **Affiliation:** ULPA, The Editorial Task Group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Fri Jun 23 18:33:57 EDT 2017
4.10.2
The fasteners shall not be subject resistant to breakage.

Statement of Problem and Substantiation for Public Input

What are we going to make the fasteners out of titanium alloy? Everything is subject to breakage under the right conditions (see cast aluminum and cold weather). The current language is unenforceable.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 13:56:13 EDT 2017
4.10.5

No combination of materials shall be used that will form an electrolytic couple of such a nature that, in the presence of moisture, corrosion will be accelerated.

Statement of Problem and Substantiation for Public Input

This simply repeats what was said in 4.2.1, and is not necessary.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 13:54:59 EDT 2017
4.13.1.5

**Grounding** Where practicable, grounding electrodes shall be installed below the frost line where possible, (excluding shallow topsoil conditions).

**Statement of Problem and Substantiation for Public Input**

Editorial fix, the usage of "possible" in this manner is not consistent with the remainder of the standard.

**Submitter Information Verification**

Submitter Full Name: Chris Carlson
Organization: Harger Lightning and Grounding
Street Address:
City:
State:
Zip:
Submittal Date: Thu Jun 22 08:31:59 EDT 2017
4.13.1.6*
In corrosive environments, the use of stainless steel alloy grounding electrodes and perlite carbon ground module shall be permitted.

Statement of Problem and Substantiation for Public Input
Add contents about perlite carbon ground module in corrosive environment.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:          
City:                  
State:                 
Zip:                   
Submittal Date: Mon Jun 26 06:26:52 EDT 2017
Ground rods shall be not less than $\frac{1}{2}$ in. (12.7 mm) in diameter and 8 ft (2.4 m) long. The exception occurs when using perlite carbon ground module with a stainless steel surface in corrosive environments. The diameter of PCGM shall be greater than 26 cm, its lengths shall be 1~1.5 m, and the stainless steel shall have material quality not less than STS 304.

Statement of Problem and Substantiation for Public Input

Need to add exception contents.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 06:29:19 EDT 2017
4.13.2.3.1

The ground rods shall extend vertically not less than 10 ft (3 m) into the earth, as illustrated in Figure 4.13.2.3.1.

Figure 4.13.2.3.1 Typical Single Ground Rod Installation.
Statement of Problem and Substantiation for Public Input

Add new picture about perlite carbon ground module

Related Public Inputs for This Document

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<th>Relationship</th>
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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:36:03 EDT 2017
4.13.3.3

A test or connection point shall be provided on each location a down conductor is terminated into a concrete-encased electrode to enable periodic maintenance and testing of the ground system. (See Figure 4.13.3.3.)

Figure 4.13.3.3 Typical Concrete-Encased Electrode Test and Disconnect Point.

Statement of Problem and Substantiation for Public Input

The existing wording requires a test or connection point for each concrete-encased electrode for the purpose of maintenance and inspection, regardless of whether it is to be used as a test point or whether it is used to terminate a down conductor. This appears to be excessive and is not consistent with the requirements for other grounding electrodes. On the other hand, for a foundation earth electrode, it only requires one access point regardless of the size of the foundation. The proposal suggests that the number and location of the access points be tied to down conductor termination locations.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 22:48:06 EDT 2017
A ground ring electrode encircling a structure shall be as shown in Figure 4.13.4.

**Figure 4.13.4 Typical Ground Ring Electrode Installation.**

Note: The diameter of PCGM shall be greater than 26 cm, its lengths shall be 1~1.5 m, and the stainless steel shall have material quality better than STS 304.

### Additional Proposed Changes

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### Statement of Problem and Substantiation for Public Input

Modify figure referring perlite carbon ground module.

### Related Public Inputs for This Document

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### Submitter Information Verification

Submitter Full Name: Youngki Chung  
Organization: Omni Lps
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Mon Jun 26 06:39:30 EDT 2017
Add new figure after Figure 4.13.2.3.1

Vertical or horizontal installation

Note: The diameter of PCGM shall be greater than 26 cm, its lengths shall be 1~1.5 m, and the stainless steel shall have material quality better than STS 304.

b) Perlite carbon ground module
Public Input No. 140-NFPA 780-2017 [Section No. 4.13.4.1]

4.13.4.1
The ground ring electrode shall be in direct contact with earth at a depth of not less than 18 in. (450 mm) or encased in a concrete footing in accordance with 4.13.3.

Statement of Problem and Substantiation for Public Input

Rational: Changing all references to 18 inch ground ring/ conductor/ electrode depth to 30 in. (750mm) better aligns this document with NFPA 70 Section 250.53 (F). In areas with frost, this will reduce or eliminate frost heaving of ground plate or plate electrodes, ground ring and grounding conductors. In areas prone to dry / drought conditions, 30 inch depth would be far less prone to loss of ground moisture. (Also recommend including section 8.5.7, figure 8.5.7, and section 8.8.3.2)

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Daniel Ashton
Organization: Centurylink
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 21 12:19:25 EDT 2017
4.13.4.1
The ground ring electrode shall be in direct contact with earth at a depth of not less than 18 in. (450 mm) or encased in a concrete footing, in accordance with 4.13.3.

Statement of Problem and Substantiation for Public Input

4.13.3 allows the electrode to be encased in a concrete footing OR FOUNDATION, allowing for the conductor to be poured into slab-on-grade type foundations. the current wording of 4.13.4.1 allows a ground ring only to be installed in a footing, with no allowance for the slab foundation construction.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 14:03:16 EDT 2017
4.13.4.3
Steel reinforcing bars in the perimeter footing shall be acceptable as a ground ring electrode when installed in accordance with section 4.13.3

Statement of Problem and Substantiation for Public Input

This new section follows the logic of the acceptability of allowing concrete encased electrodes and the reality of reinforcing steel as being an integral part of the grounding electrode system.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 13:46:35 EDT 2017
4.13.5.3
The radial electrode shall be buried not less than 18 in. (450 mm) than than 30 inches (750 mm) below grade.

Statement of Problem and Substantiation for Public Input

Rationale: Changing all references to 18 inch ground ring/ conductor/ electrode depth to 30 in. (750mm) better aligns this document with NFPA 70 Section 250.53 (F). In areas with frost, this will reduce or eliminate frost heaving of ground plate or plate electrodes, ground ring and grounding conductors. In areas prone to dry / drought conditions, 30 inch depth would be far less prone to loss of ground moisture. (Also recommend including section 8.5.7, figure 8.5.7, and section 8.8.3.2)

Related Public Inputs for This Document

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Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name: Daniel Ashton</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization: Centurylink</td>
</tr>
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<td>Street Address:</td>
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Public Input No. 220-NFPA 780-2017 [New Section after 4.13.6]

4.13.6a Perlite Carbon Ground Module

4.13.6a.1 The stainless steel encased part of the Perlite carbon ground module shall be at least 1m long. Its external diameter shall be more than 26cm; the stainless steel shall have material quality better than STS 304.

4.13.6a.2 The Perlite carbon ground module shall be buried 75cm under the ground, buried vertically or horizontally.

Statement of Problem and Substantiation for Public Input

In case of acid or sodic soil, there emerge problems of ground resistance rise or electrode disappearance because of outflow of copper from corrosion of electrodes.

Therefore, since it is essential to install strong anti-corrosive electrodes in areas with acid or sodic soil, Perlite carbon ground module should be installed. (IEEE Std. 142)

Related Public Inputs for This Document

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<td>Public Input No. 216-NFPA 780-2017 [Section No. 4.13.2.1]</td>
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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:43:00 EDT 2017
Public Input No. 142-NFPA 780-2017 [Section No. 4.13.6.2]

4.13.6.2
The ground plate electrode shall be buried not less than 18 in. (450 mm) than 30 inches (750 MM), below grade.

Statement of Problem and Substantiation for Public Input

Rational: Changing all references to 18 inch ground ring/ conductor/ electrode depth to 30 in. (750mm) better aligns this document with NFPA 70 Section 250.53 (F). In areas with frost, this will reduce or eliminate frost heaving of ground plate or plate electrodes, ground ring and grounding conductors. In areas prone to dry / drought conditions, 30 inch depth would be far less prone to loss of ground moisture. (Also recommend including section 8.5.7, figure 8.5.7, and section 8.8.3.2)

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Submitter Information Verification

Submitter Full Name: Daniel Ashton
Organization: Centurylink
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 21 12:32:07 EDT 2017
Where topsoil depth is less than 18 in. (450 mm) than 30 inches (75 mm), it shall be permitted to provide a ground ring electrode, radials, and/or ground plate electrodes buried at the maximum depth of topsoil available.

Rational: Changing all references to 18 inch ground ring/ conductor/ electrode depth to 30 in. (750mm) better aligns this document with NFPA 70 Section 250.53 (F). In areas with frost, this will reduce or eliminate frost heaving of ground plate or plate electrodes, ground ring and grounding conductors. In areas prone to dry / drought conditions, 30 inch depth would be far less prone to loss of ground moisture. (Also recommend including section 8.5.7, figure 8.5.7, and section 8.8.3.2)

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Submitter Information Verification

Submitter Full Name: Daniel Ashton
Organization: Centurylink
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 21 12:36:44 EDT 2017
The grounding electrode for shallow topsoil shall be one or more of the following, buried to the maximum depth of topsoil available:

1. A ground ring electrode, in accordance with 4.13.4, a minimum distance of 2 ft (0.6 m) from the foundation or exterior footing
2. Radial(s) in accordance with 4.13.5
3. A plate electrode in accordance with 4.13.6, a minimum distance of 2 ft (0.6 m) from the foundation or exterior footing

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 17:40:03 EDT 2017
Where a method of 4.13.8.1.2 is impossible, radial(s) shall be permitted to be laid directly on bedrock a minimum distance of 12 ft (3.6 m) from the foundation or exterior footing. A ground ring electrode encircling the structure shall be permitted to be laid directly on bedrock a minimum distance of 2 ft (0.6 m) 24 in. (600 mm) from the foundation or exterior footing.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group Changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:44:08 EDT 2017
4.13.8.1.4
In those cases where the grounding conductor is laid directly on bedrock, the conductor shall be secured to the bedrock every 3 ft (0.9 m) by nailing, conductive cement, or a conductive adhesive to ensure electrical contact and protect against movement or damage.

Statement of Problem and Substantiation for Public Input
Rational: protection from damage of the exposed grounding conductor should also be considered

Submitter Information Verification
Submitter Full Name: Daniel Ashton
Organization: Centurylink
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 21 12:39:56 EDT 2017
4.13.8.1.4
In those cases where the grounding conductor is laid directly on bedrock, the conductor shall be secured to the bedrock every 3 ft (0.9 m) by nailing, conductive cement, or a conductive adhesive to ensure electrical contact and protect against movement.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 18:36:29 EDT 2017
### Public Input No. 302-NFPA 780-2017 [ Section No. 4.14.1 ]

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<td>All grounded media and buried metallic conductors that can assist in providing a path for lightning currents in or on a structure shall (including underground metallic piping systems) shall be interconnected to the lightning protection system within 12 ft vertically (3.6 m vertically) of the base of the structure to provide a common ground potential.</td>
</tr>
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</table>

### Statement of Problem and Substantiation for Public Input

The asterisk indicates that new annex text is proposed for this clause. The addition of ... (including underground metallic piping systems) ... is added to provide a link between this clause and 4.14.4.

### Submitter Information Verification

- **Submitter Full Name:** Mitchell Guthrie
- **Organization:** Engineering Consultant
- **Affiliation:** NFPA 780 Grounding and Bonding Task Group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Wed Jun 28 08:04:38 EDT 2017
4.14.2.1
Steel reinforcement in the perimeter footing shall be acceptable as the ground loop conductor when bonded to all ground media and installed in accordance with section 4.13.3

Statement of Problem and Substantiation for Public Input

This statement recognizes the reality of steel reinforcement as part of the ground electrode system when appropriately tie to it. The steel reinforcement is suitable to serve as a means of equalizing electrical potential.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 13:59:46 EDT 2017
4.14.4  Interconnection of underground metallic piping systems shall include water service, well casings located within 25 ft (7.6 m) of the structure, gas piping, underground conduits, underground liquefied petroleum gas piping systems, and so on. If the water pipe is not electrically continuous due to the use of plastic pipe sections or other reasons, the nonconductive sections shall be bridged with main-size conductors, or the connection shall be made at a point where electrical continuity is ensured.

Statement of Problem and Substantiation for Public Input

Denotes the addition of annex material submitted under a separate proposal.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 13:39:31 EDT 2017
Interconnection of underground metallic piping systems shall include water service, well casings located within 25 ft (7.6 m) of the structure, gas piping, underground conduits, underground liquefied petroleum gas piping systems, and so on. If the water pipe is not electrically continuous due to the use of plastic pipe sections or other reasons, the nonconductive sections shall be bridged with main-size conductors, or the connection shall be made at a point where the required electrical continuity is ensured.

Statement of Problem and Substantiation for Public Input

The deletion of “and so on” is editorial. The sentence begins with ... shall include ... so the list is not intended to be restrictive. “Required” is inserted to clarify that the piping must be conductive in the section that is required to perform the function of common bonding of grounding systems.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant

Submittal Date: Wed Jun 28 07:37:50 EDT 2017
4.14.6

Where bonding of the lightning protection grounding system, grounded media, and buried metallic conductors has not been accomplished at a common point, interconnection shall be provided according to the following:

1. Grounded media and buried metallic conductors shall be bonded to the lightning protection grounding system below a height 12 ft (3.6 m) vertically above the base of the structure.

2. * Grounded media and buried metallic conductors inherently bonded through construction to the lightning protection grounding system do not require further bonding.

3. The continuous metal framework of a structure shall be connected to the lightning protection system (see 4.9.13 and Section 4.19).

4. Main-size lightning conductors shall be used for direct connection of grounded media and buried metallic conductors to the lightning protection system.

5. A ground bar designed for interconnection of building grounded systems shall have one connection to the lightning protection system.

6. A continuous metal water pipe system designed for interconnection of building grounded systems shall be connected to the lightning protection system.

7. * Interconnection to a gas line shall be made on the customer’s side of the meter.

8. * Where galvanic corrosion is a concern or where a direct bond is prohibited by local code, an isolating spark gap shall be permitted.

**Statement of Problem and Substantiation for Public Input**

An asterisk is added to (2) to indicate that annex text is proposed to provide a recommended criteria to determine whether an item is inherently bonded. "Shall" is replaced by "do" to indicate that an additional bond is not required for the inherently bonded item but also not to restrict an additional bond if the additional bond is determined to provide an additional level of protection. (5) is deleted because the requirement is previously addressed in 4.14.5.

**Related Public Inputs for This Document**

<table>
<thead>
<tr>
<th>Related Input</th>
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</thead>
</table>

**Submitter Information Verification**

Submitter Full Name: Mitchell Guthrie  
Organization: Engineering Consultant  
Affiliation: NFPA 780 Grounding and Bonding Task Group  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Tue Jun 27 11:29:30 EDT 2017
4.14.6 Where bonding of the lightning protection grounding system, grounded media, and buried metallic conductors has not been accomplished at a common point, interconnection shall be provided according to the following:

(1) Grounded media and buried metallic conductors shall be bonded to the lightning protection grounding system below a height 12 ft (3.6 m) vertically above the base of the structure.

(2) Grounded media and buried metallic conductors inherently bonded through construction to the lightning protection grounding system shall not require further bonding.

(3) The continuous metal framework of a structure shall be connected to the lightning protection system (see 4.9.13 and Section 4.19).

(4) Main-size lightning conductors shall be used for direct connection of grounded media and buried metallic conductors to the lightning protection system.

(5) A ground bar designed for interconnection of building grounded systems shall have one connection to the lightning protection system.

(6) A continuous metal water pipe system designed for interconnection of that is permitted to serve as an interconnection point for building grounded systems shall be connected to the lightning protection system.

(7) * Interconnection to a gas line shall be made on the customer’s side of the meter.

(8) * Where galvanic corrosion is a concern or where a direct bond is prohibited by local code, an isolating spark gap shall be permitted.

Statement of Problem and Substantiation for Public Input

The water pipe isn’t designed as a ground interconnection point. It’s designed to carry water. Hence the name. Just trying to clarify things a bit, y’all.

Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 14:09:11 EDT 2017
Public Input No. 321-NFPA 780-2017 [ New Section after 4.15.1 ]

4.15.1.1 Existing structures shall not be required to accomplish ground-level potential equalization with a loop conductor when all of the under the following conditions are met:

1. The structure is bonded in accordance with 4.14.1.
2. A loop conductor is installed around the perimeter of the roof.
3. The down conductors are installed on the exterior of the building minimizing the risk of side flash of building system within the structure.
4. The risk of not having a ground level potential equalizing loop is acceptable to the AHJ.

Additional Proposed Changes

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<thead>
<tr>
<th>File Name</th>
<th>Description Approved</th>
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</thead>
<tbody>
<tr>
<td>NFPA_2020_Substantiation_Existing_Structures.docx</td>
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</table>

Statement of Problem and Substantiation for Public Input

This exception needs to be allowed in order to proliferate the use of lightning protection on existing structure. The number of facilities this requirement actually applies to represents a small percent of actual existing buildings. Additional substantiation is attached.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 14:31:48 EDT 2017
Substantiation

Most buildings of over 60 feet tall are structural steel, and meet the requirements of this section inherently through construction. Few buildings over 60 feet are constructed of pour concrete without rebar, if any.

The remaining buildings over 60 feet are typically steel reinforced concrete. High rise buildings typically run building systems through the center of the structure, radiating them outward as needed. Code requirements, (i.e., the length of electric wire due to resistance, the slope of sewer and drain pipes) construction practices, and economics, keep building system supplies close to the core of the building. Since the exterior of the building is structurally poured-in-place reinforced concrete, it cannot be cut or cored without compromising the structural integrity of the building. Due to this, grounded metal bodies are not usually run in or near the exterior walls. Based upon the side flash calculations 4.16.2.5 a building that is 55 X 100x 800 feet which is a very tall building with a very small foot print would require 4 down leads. If the down conductors were place equidistant from each other they would be placed 77.5 feet apart. Using the formula no all down leads are within 100 feet so the side flash would be calculated as 600 divided by 24 times .5 which equals 12.5 feet bonding distance. If a 6 foot corridor were placed down the center of the building, the average apartment on either side would be 24.5 wide. With building systems placed on the interior third of the apartment, all grounded metal bodies would still be 3.83 feet away from the required bonding distance.
Public Input No. 160-NFPA 780-2017 [ New Section after 4.15.3.2 ]

4.15.3.2.1 Where metal pan decking is used in conjunction with steel reinforcement in concrete columns, the metal pan decking shall be permitted to be used as the intermediate-level potential equalization under the following conditions:

1. All down leads are tied to the pan decking.
2. The pan decking is electrically continuous or is made so.

Statement of Problem and Substantiation for Public Input

This section is written to introduce a practical way to proliferate the use of intermediate-level bonding to equalize potential.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 14:22:00 EDT 2017
Public Input No. 246-NFPA 780-2017 [New Section after 4.15.3.2]

4.15.3.2.2
The steel reinforcing bars in concrete beams shall be permitted to be used as the intermediate level-potential equalization loop when:

(1) The steel reinforcing bars are utilized as the down conductors in the concrete columns.

(2) The bars are not less than 1/2 in. (12.7 mm) in diameter, and have been effectively bonded together by welding, structural mechanical coupling, or are overlapping 20 diameters and are wire tied.

Statement of Problem and Substantiation for Public Input

Makes the same allowance as was previously made for steel reinforcing bars to be used as grounding electrodes.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 19:25:42 EDT 2017
**Public Input No. 324-NFPA 780-2017 [ New Section after 4.15.3.3 ]**

### 4.15.3.4

Existing structures shall not be required to install an intermediate-level potential equalizing loop conductor when the following conditions are met:

1. The structure is bonded in accordance with 4.14.1.
2. A loop conductor is installed around the perimeter of the roof.
3. The down conductors are installed on the exterior of the building to minimize side flash to building systems within the structure.
4. The risk of not having an intermediate-level potential equalizing loop is acceptable to the AHJ.

### Additional Proposed Changes

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</tbody>
</table>

### Statement of Problem and Substantiation for Public Input

This change is needed to proliferate the use of lightning protection on existing structures. The existing requirements apply to a very limited number of buildings. Additional substantiation for this change is attached.

### Submitter Information Verification

**Submitter Full Name:** Stephen Humeniuk  
**Organization:** Warren Lightning Rod Company  
**Affiliation:** ULPA  
**Street Address:**  
**City:**  
**State:**  
**Zip:**  
**Submittal Date:** Wed Jun 28 14:48:16 EDT 2017
Substantiation

Most buildings of over 60 feet tall are structural steel, and meet the requirements of this section inherently through construction. Few buildings over 60 feet are constructed of pour concrete without rebar, if any.

The remaining buildings over 60 feet are typically steel reinforced concrete. High rise buildings typically run building systems through the center of the structure, radiating them outward as needed. Code requirements, (i.e., the length of electric wire due to resistance, the slope of sewer and drain pipes) construction practices, and economics, keep building system supplies close to the core of the building. Since the exterior of the building is structurally poured-in-place reinforced concrete, it cannot be cut or cored without compromising the structural integrity of the building. Due to this, grounded metal bodies are not usually run in or near the exterior walls. Based upon the side flash calculations 4.16.2.5 a building that is 55 X 100x 800 feet which is a very tall building with a very small foot print would require 4 down leads. If the down conductors were place equidistant from each other they would be placed 77.5 feet apart. Using the formula no all down leads are within 100 feet so the side flash would be calculated as 600 divided by 24 times .5 which equals 12.5 feet bonding distance. If a 6 foot corridor were placed down the center of the building, the average apartment on either side would be 24.5 wide. With building systems placed on the interior third of the apartment, all grounded metal bodies would still be 3.83 feet away from the required bonding distance.
4.16.1.2 Reinforced Concrete Structures. Where the Reinforcement Is Interconnected and Grounded in Accordance with 4.18.3.

Grounded and ungrounded metal bodies exceeding 60 ft (18 m) in vertical length shall be located in reinforced concrete structures where the reinforcement is interconnected and grounded in accordance with 4.18.3 shall, be bonded to the lightning protection system as near as practicable to their extremities unless inherently bonded through construction at those locations.

Statement of Problem and Substantiation for Public Input

Editorial. The existing title was 1/3 the length of the text. The title was shortened by moving the requirements out of the title and into the body.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 15:38:21 EDT 2017
4.16.2.3
Where such bonding has been accomplished either inherently through construction or by physical contact between electrically conductive materials, no additional bonding connection shall be required. Grounded metal bodies do not require additional bonding if the measured DC resistance between the inherently bonded electrically conductive materials and nearest lightning protection component is less than 200 milliohms.

Statement of Problem and Substantiation for Public Input
The term inherently bonded through construction is subjective and is open to different interpretations. Physical contact may not be enough to provide equal potential or prevent flashover. The proposal forwards a recommended criteria.

Submitter Information Verification
Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 17:47:03 EDT 2017
Public Input No. 261-NFPA 780-2017 [ Section No. 4.16.2.5.1 ]

4.16.2.5.1
Grounded metal bodies shall be bonded to the lightning protection system where located within a calculated bonding distance, $D$, as determined by the following formula:

$$ D = \frac{h}{6n} \times K_n $$

where:

$D =$ calculated bonding distance

$h =$ vertical distance between the bond under consideration and the nearest interconnection to the lightning protection system or ground

$n =$ value related to the number of down conductors that are spaced at least 25 ft (7.6 m) apart, located within a zone of 100 ft (30 m) from the bond in question and where bonding is required within 60 ft (18 m) from the top of any structure

$K_n =$ 1 if the flashover is through air; 0.50 if through dense material such as concrete, brick, wood, and so forth

Statement of Problem and Substantiation for Public Input

To coordinate insulation properties of dense material such as concrete, brick, wood, etc. with IEC 62305.

Related Public Inputs for This Document

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<tr>
<th>Related Input</th>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 13:08:37 EDT 2017
**Public Input No. 262-NFPA 780-2017 [Section No. 4.16.2.6.1]**

4.16.2.6.1

Grounded metal bodies shall be bonded to the lightning protection system where located within a calculated bonding distance, \( D \), as determined by the following formula:

\[
D = \frac{h}{6n} \times K_m \quad [4.16.2.6.1]
\]

where:

- \( D \) = calculated bonding distance
- \( h \) = either the height of the building or the vertical distance from the nearest bonding connection from the grounded metal body to the lightning protection system and the point on the down conductor where the bonding connection is being considered
- \( n \) = value related to the number of down conductors that are spaced at least 25 ft (7.6 m) apart and located within a zone of 100 ft (30 m) from the bond in question
- \( K_m \) = 1 if the flashover is through air; \( 0.50 \text{ to } 2 \) if through dense material such as concrete, brick, wood, and so forth

**Statement of Problem and Substantiation for Public Input**

To coordinate insulation properties of dense material such as concrete, brick, wood, etc. with IEC 62305.

**Related Public Inputs for This Document**

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<td>Identical change</td>
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</tbody>
</table>

**Submitter Information Verification**

Submitter Full Name: Mitchell Guthrie  
Organization: Engineering Consultant  
Affiliation: NFPA 780 Grounding and Bonding Task Group  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Tue Jun 27 13:15:27 EDT 2017
Concealed down conductors shall be connected to the vertical reinforcing steel in accordance with 4.9.13 by use of bolted connectors, welding, or brazing.

You can't get 8 square inch bonding plates on reinforcing steel bars. The reference to 4.19.3 is inappropriate.
Public Input No. 268-NFPA 780-2017 [ Section No. 4.19.1 ]

4.19.1

General.
The metal framework of a structure shall be permitted to be utilized as the main conductor and down conductor of a lightning protection system if it is equal to or greater than \( \frac{3}{16} \) in. (4.8 mm) in thickness and is electrically continuous, or it is made electrically continuous by methods specified in 4.19.3.

Statement of Problem and Substantiation for Public Input

Change to agree with 4.9.3.2 and 4.6.3.5.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:05:44 EDT 2017
Public Input No. 61-NFPA 780-2017 [ Section No. 4.19.1 ]

4.19.1 General.

The metal framework of a structure shall be permitted to be utilized as the main conductor of a lightning protection system if it is equal to or greater than $\frac{3}{16}$ in. (4.8 mm) in thickness and is electrically continuous, or it is made electrically continuous by methods specified in 4.19.3.

If the intent of paragraph 4.19.1 of NFPA 780 is to eliminate the requirement for both the main conductor and the air terminals of the lightning protection system, then I believe that Paragraph 4.19.1 should read as follows:

4.19.1 General. The metal roof structural members of a structure shall be permitted to function as the main conductor and air terminals of the lightning protection system if each metal roof structure member of a structure is equal to or greater than $\frac{3}{16}$ inches (4.8 mm) in thickness and is electrically continuous. Or the metal roof structural members noted above in this paragraph (4.19.1) are made electrically continuous by the methods specified in 4.19.3.

Statement of Problem and Substantiation for Public Input

This change would eliminate the need for main conductors and air terminals having to be installed on roofs which have metal structural roof members.

Submitter Information Verification

Submitter Full Name: Al Ondic
Organization: 96 CEG CEN
Street Address:
City:
State:
Zip:
Submittal Date: Tue Apr 11 13:45:58 EDT 2017
TITLE OF NEW CONTENT

4.19.2.3 An air terminal and base combination shall not require side bracing if it is installed on structural steel or concrete, and is capable of withstanding a tipping force of 2.2 lbs (0.9979032 kg) per foot (0.3048 m) of un-braced elevation conductor length at its tip or alternately able to withstand a wind of 156 mph (0.3048 m/second).

Statement of Problem and Substantiation for Public Input

Change to allow use of unbraced air terminals where side bracing is not required.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 16:11:56 EDT 2017
4.19.3 Connections to Framework.
Conductors shall be connected to areas of the structural metal framework that have been cleaned to base metal, by use of bonding plates having a surface contact area of not less than 8 in.\(^2\) (5200 mm\(^2\)) or by welding or brazing.

4.19.3.1 Drilling and tapping the metal framework to accept a threaded connector also shall be permitted.

4.19.3.2 The threaded device shall be installed with at least five threads fully engaged and secured with a jam nut or equivalent.

4.19.3.3 The threaded portion of the connector shall be not less than \(\frac{1}{2}\) in. (12.7 mm) in diameter.

4.19.3.4 Bonding plates shall have bolt-pressure cable connectors and shall be bolted, welded, or brazed to the structural metal framework so as to maintain electrical continuity.

4.19.3.5* Where corrosion-protective paint or coatings are removed, the completed electrical connection shall have corrosion protection equivalent to the original coating.

Statement of Problem and Substantiation for Public Input
Change to agree with 4.7.11.1.(3), 4.7.12.2 (2), 4.7.12.3.2, and 4.7.12.4.1

Submitter Information Verification
Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:07:39 EDT 2017
4.19.3 Connections to Framework.

Conductors shall be connected to areas of the structural metal framework that have been cleaned to base metal, by use of bonding one of the following methods:

(1) Bonding plates having a surface contact area of not less than 8 in.\(^2\) (5200 mm\(^2\)) or by welding or brazing

(2) Welding

(3) Brazing

(4) Drilling and tapping.

4.19.3.1 Drilling and tapping the metal framework to accept a threaded connector also shall be permitted. Bonding plates shall have bolt-pressure cable connectors and shall be bolted, welded, or brazed to the structural metal framework so as to maintain electrical continuity.

4.19.3.2 The threaded device, a threaded connector drilled and tapped into the metal framework, shall be installed with at least five threads fully engaged and secured with a jam nut or equivalent.

4.19.3.3 The threaded portion of the connector shall be not less than $\frac{1}{8}$ in. (12.7 mm) in diameter.

4.19.3.4 Bonding plates shall have bolt-pressure cable connectors and shall be bolted, welded, or brazed to the structural metal framework so as to maintain electrical continuity.

4.19.3.5 Where corrosion-protective paint or coatings are removed as part of the bonding process, the completed electrical connection shall have corrosion protection equivalent to the original coating.

Statement of Problem and Substantiation for Public Input

Reworks the section for clarity and flow.

Related Public Inputs for This Document

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<td>Public Input No. 322-NFPA 780-2017 [Section No. A.4.19.3.5]</td>
<td>They're like golfing partners, but with the occasional awkward hug.</td>
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<tr>
<td>Public Input No. 323-NFPA 780-2017 [Section No. A.4.19.3.5]</td>
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Submitter Information Verification

Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 14:38:54 EDT 2017
4.19.4.1

Grounding electrodes shall be connected to the structural metal framework at intervals around the perimeter averaging not more than 60 ft (18 m), 100 ft (30 m).

Statement of Problem and Substantiation for Public Input

Change to agree with section 4.9.10, down conductor spacing.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:13:19 EDT 2017
4.20.2.1
SPDs shall be installed at all power service entrances (see 4.20.3.1, 4.20.4 and 4.20.5 for selection criteria).

Statement of Problem and Substantiation for Public Input

The addition provides the user with information on where to find selection criteria and addresses questions often asked of NFPA staff.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 10:46:52 EDT 2017
4.20.2.3
SPDs shall be installed at all points where an electrical or electronic system conductor leaves a structure to supply another structure unless the conductors or cables are run over 100 ft (30 m) or structures are located entirely within a zone of protection.

Statement of Problem and Substantiation for Public Input

We have had systems damaged where the structures were less than 100 feet apart. Adding surge protection would help prevent lightning damage.

Submitter Information Verification

Submitter Full Name: Carl Johnson II  
Organization: Avcon Inc  
Affiliation: none  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Mon Apr 03 11:35:24 EDT 2017
4.20.2.5
If an existing structure has separate power or conductive telecommunications system service entrances building additions, each
service entrance shall have a suitable SPD installed.

Statement of Problem and Substantiation for Public Input

The Existing Structures Task Group makes the proposal because building additions often have services that supply only the addition, and do
not come from the existing structure.

Related Public Inputs for This Document

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<tr>
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<td>Public Input No. 333-NFPA 780-2017 [Section No. 4.20.2.5]</td>
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Submitter Information Verification

| Submitter Full Name: Stephen Humeniuk                                      |
| Organization: Warren Lightning Rod Company                                  |
| Affiliation: ULPA, The Existing Structures Task Group                       |
| Street Address:                                                             |
| City:                                                                       |
| State:                                                                     |
| Zip:                                                                       |
| Submittal Date: Wed Jun 28 15:41:05 EDT 2017                                 |
4.20.2.5
SPDs shall not be required where, under engineering supervision, it is determined that surge threat is negligible or the lines are equivalently protected or where installation compromises safety.

Statement of Problem and Substantiation for Public Input
The Existing Structures Task Group renumbers this section if the new section 4.20.2.5 is accepted

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Existing Structures Task Group
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Wed Jun 28 15:47:13 EDT 2017
4.20.3.1* Electrical Power Circuits.

4.20.3.1.1 The SPD shall protect against surges produced by a 1.2/50 µs and 8/20 µs combination waveform generator.

4.20.3.1.2 SPDs at the service entrance shall have a nominal discharge current ($I_{n}$) rating of at least 20 kA 8/20 µs per phase.

4.20.3.1.3 The rated impulse current ($I_{imp}$) for SPDs installed at power supply of outdoor electrical facilities shall be minimum 12.5 kA 10/350 µs.

4.20.3.1.4 The material for the Power SPD shall be metallic.

Statement of Problem and Substantiation for Public Input

Add the requirements and installation location for Class I SPDs according to IEC 61643-11

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City: 
State: 
Zip: 
Submittal Date: Mon Jun 26 06:45:16 EDT 2017
## Public Input No. 57-NFPA 780-2017 [Section No. 4.20.4]

### 4.20.4 Measured Limiting Voltage of an SPD.

The published voltage protection rating (VPR) for each mode of protection shall be selected to be no greater than those given in Table 4.20.4 for the different power distribution systems to which they can be connected.

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<td>277/480 WYE 4W + HRG (high-resistance ground)</td>
<td>1200</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

### Statement of Problem and Substantiation for Public Input

There is also a fundamental hiccup in the 277/480 Wye HRG ratings. Table 4.20.4 suggests that these have the same ratings as Grounded Wye systems (next row higher). In reality, HRG power systems 'move' with respect to ground similar to ungrounded Delta power systems. Consequently SPDs for HRG systems must be configured like 480V Ungrounded Deltas having higher L-G ratings.

Wording differently: a 1200V VPR is generally what you get using MOVs having 320Vrms rating. 320's are typically used on 277V legs. During a ground fault in an HRG system, L-G voltage on the non-faulted phases can go up to 480V. A 320V MOV will fail when exposed to 480V. Consequently, SPD mfgs use 550Vrms MOVs, which allow sufficient headroom. Unfortunately, 550V MOVs will never achieve 1200V VPRs, rather more like 1800V or 2000V.

(Use two sheets of paper to visualize this: Draw a Wye on sheet one. Draw a horizontal ground line on sheet two. Place sheet one over sheet two, and align Neutral on sheet one with ground on sheet two. L-N voltage is 277V. So is L-G. Now, ground fault the ‘lower’ phase by moving it ‘up’ and align it with the ground on sheet two. Look at L-G voltage of the ungrounded phases: It is 480V. The 320Vrms MOVs will fail and the SPD needs higher voltage MOVs, which will increase VPRs to at least 1800V.)

### Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name:</th>
<th>Lou Farquhar</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization:</td>
<td>ASCO Power Technologies (727-450-2702)</td>
</tr>
<tr>
<td>Street Address:</td>
<td></td>
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<tr>
<td>City:</td>
<td></td>
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<td>State:</td>
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<td>Zip:</td>
<td></td>
</tr>
<tr>
<td>Submittal Date:</td>
<td>Fri Feb 24 10:42:35 EST 2017</td>
</tr>
</tbody>
</table>
The protection of service entrances shall use Type 1 or Type 2 SPDs, in compliance with applicable standards such as ANSI/UL 1449, Standard for Safety for Surge Protective Devices or IEC 61643-11, Low-Voltage Surge Protective Devices — Part 11: Surge Protective Devices Connected to Low-Voltage Power Distribution Systems — Requirements and Test Methods, 2011.

Modify the contents referring the IEC standard (IEC 61643-11)

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:48:57 EDT 2017
SPDs protecting communications systems shall be grounded, unless the SPD is listed as not requiring to be grounded such as isolation type SPDs.

Statement of Problem and Substantiation for Public Input

There are standards for communications type SPDs that contain isolation transformers. Newly published IEEE Standard for the Surge Parameters of Isolating Transformers Used in Networking Devices and Equipment C62.69-2016 and others like ITU-T K.96 and IEEE C62.36-2016 and the soon coming C62.43 (out for re-circulation) all point to linear suppression technology in the use of isolation transformers as suppression components. When these components are coupled with traditional non-linear suppression components on the line or input side, the combination makes for a very effective surge protective device also providing substantial electrical noise reduction on the signal line. The NFPA-780 should not limit this clause to only traditional suppression type products when more effective technology is also available. When isolation transformers are used a ground connection is not required for effective protective function.

Submitter Information Verification

Submitter Full Name: Frank Basciano
Organization: [ Not Specified ]
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Dec 22 14:28:00 EST 2016
Public Input No. 8-NFPA 780-2016 [ Section No. 4.20.6.4.1 ]

4.20.6.4.1*
SPDs protecting communications systems shall be grounded in accordance with NFPA 70, Chapter 8, unless the SPD is an isolating type not requiring a ground for effective protective function.

Statement of Problem and Substantiation for Public Input

There are standards for communications type SPDs that contain isolation transformers. Newly published IEEE Standard for the Surge Parameters of Isolating Transformers Used in Networking Devices and Equipment C62.69-2016 and others like ITU-T K.96 and IEEE C62.36-2016 and the soon coming C62.43 all point to linear suppression technology in the use of isolation transformers as suppression components. When these components are coupled with traditional non-linear suppression components on the line or input side, the combination makes for a very effective surge protective device also providing substantial electrical noise reduction on the signal line. The NFPA-780 should not limit this clause to only traditional suppression type products when more effective technology is also available. When isolation transformers are used a ground connection is not required for effective protective function.

Submitter Information Verification

Submitter Full Name: Frank Basciano
Organization: [ Not Specified ]
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Dec 22 14:47:17 EST 2016
4.20.6.4.4* 
SPDs for data and signal line protection shall provide common mode protection, unless the SPD is an isolating type not requiring a ground connection for effective protective function.

Statement of Problem and Substantiation for Public Input

There are standards for communications type SPDs that contain isolation transformers. Newly published IEEE Standard for the Surge Parameters of Isolating Transformers Used in Networking Devices and Equipment C62.69-2016 and others like ITU-T K.96 and IEEE C62.36-2016 and the soon coming C62.43 all point to linear suppression technology in the use of isolation transformers as suppression components. When these components are coupled with traditional non-linear suppression components on the line or input side, the combination makes for a very effective surge protective device also providing substantial electrical noise reduction on the signal line. The NFPA-780 should not limit this clause to only traditional suppression type products when more effective technology is also available. When isolation transformers are used a ground connection is not required for effective protective function.

Submitter Information Verification

Submitter Full Name: Frank Basciano
Organization: [ Not Specified ]
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Dec 22 14:48:51 EST 2016
4.20.7.1


Statement of Problem and Substantiation for Public Input

Modify the contents referring the IEC standard (IEC 61643-12)

Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:50:33 EDT 2017
4.20.7.2 * 
SPDs shall be located and installed so as to minimize lead length. Interconnecting leads shall be routed so as to avoid sharp bends or coils or kinks.

Statement of Problem and Substantiation for Public Input

Rational: Even though much is covered about minimize lead length, field experience has shown excessive leads are often left coiled for storage.

Submitter Information Verification

Submitter Full Name: Daniel Ashton
Organization: Centurylink
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 21 12:42:24 EDT 2017
5.9.4.2
A ground grid shall be installed under fabric structures with an earth or fabric floor.

Statement of Problem and Substantiation for Public Input
This is an onerous requirement that would prevent the use of any lightning protection on this type of structure which are the ones that need it most.

Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 17:57:16 EDT 2017
6.5.5 Horizontal conductors shall be fastened at intervals not exceeding 2 ft (0.6 m) 24 in. (600 mm).

Statement of Problem and Substantiation for Public Input

The Editorial Task Group Changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 17:46:57 EDT 2017
7.1.1
This chapter shall apply to the protection of structures containing flammable vapors, flammable gases, or liquids that give off flammable vapors; including both operating facilities and storage facilities.

7.1.1.1
General requirements as well as specific requirements for operating and processing facilities are given in 7.2 and 7.3.

7.1.1.2
Specific requirements relating to storage tanks are given in 7.4.

Statement of Problem and Substantiation for Public Input

The additional text clarifies the scope of the chapter and identifies the purpose of each of the primary clauses.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Flammables Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 15:52:24 EDT 2017
7.2.3 Lightning Protection System.
Structures not meeting the requirements of 7.2.2 shall be provided with protection in accordance with the requirements of Section 7.3 except as modified for specific types of structures (see Section 7.4).

Statement of Problem and Substantiation for Public Input
Editorial. Added space between of and 7.2.2.

Submitter Information Verification
Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 15:49:36 EDT 2017
7.3.3.1 Strike termination devices shall be in accordance with
Section 4.6, except that an air terminal and base combination shall not require side bracing if it is installed on structural steel or concrete, and is capable of withstanding a tipping force of 2.2 lbs (0.9979032 kg) per foot (0.3048 m) of unbraced elevation conductor length at its tip or alternately able to withstand a wind of 156 mph (0.3048 m/second).

7.3.3.2 An air terminal over 36 in (0.9144 m) in length shall be secured at a minimum of two locations along its length.

7.3.3.3 An anchored, threaded base shall be considered as one location.

Statement of Problem and Substantiation for Public Input

1. Modify 7.3.3.1 regarding its reference to 4.6.2.2.2 to allow an un-braced air terminal on a structure if it and its mounting base, as installed, is capable of withstanding a tipping force of 2.2 lbs (0.9979032 kg) per foot (0.3048 m) of unbraced elevation conductor length at its tip or alternately able to withstand a wind of 156 mph (0.3048 m/second) (category 5 hurricane). Most air terminals in these applications are installed on structural steel where the bracing requirement is downright comical. Add .2 and .3 to agree with the intent of 6.3.4.2 and 6.3.4.3.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 16:15:08 EDT 2017
7.3.4.4 A structure and metal components of a site shall be permitted to be used as main and down conductors if they are electrically contiguous and greater than .064 in (0.0016256 m) thick.

Statement of Problem and Substantiation for Public Input

Provides an exception to 4.19.1 to allow the use as a main or down conductor a metallic structure less than 3/16" (0.0047625 m) thick, but greater than 0.064 in (0.0016256 m) to agree with 4.9.3.2 and 4.6.3.5.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:18:26 EDT 2017
Public Input No. 274-NFPA 780-2017 [ New Section after 7.3.5 ]

TITLE OF NEW CONTENT

7.3.5.1 Small metal items, such as isolated metal bolts, shall not require bonding.

Statement of Problem and Substantiation for Public Input

3. This change addresses the requirement for bonding of small metallic items such as bolts holding a man-way hatch. These should not require bonding. This is also allowed in 8.5.3.1.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:

Submit Date: Tue Jun 27 16:24:32 EDT 2017
7.3.7.1

Except as specified in 7.3.7.2, a ground ring electrode or ground loop conductor supplemented by grounding electrodes as identified in 4.13.2 through 4.13.7 shall be provided for structures containing flammable vapors, flammable gases, or liquids that can give off flammable vapors.

Statement of Problem and Substantiation for Public Input

4. Provides clarification.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 16:28:30 EDT 2017
Public Input No. 325-NFPA 780-2017 [Section No. 7.3.7.1]

7.3.7.1
A ground ring electrode or ground loop conductor supplemented by grounding electrodes as identified in 4.13.2 through 4.13.7 shall be provided for structures containing flammable vapors, flammable gases, or liquids that can give off flammable vapors except as identified in 7.3.7.2 and 7.3.7.3.

Statement of Problem and Substantiation for Public Input

Proposed change clarifies that 7.3.7.2 is an exception to 7.3.7.1 and introduces a new clause to provide perimeter size for structures below which a ground loop conductor is not required.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Flammables Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 14:57:13 EDT 2017
**Public Input No. 276-NFPA 780-2017 [ New Section after 7.3.7.2 ]**

<table>
<thead>
<tr>
<th>TITLE OF NEW CONTENT</th>
</tr>
</thead>
<tbody>
<tr>
<td>(2) A piping system shall be considered grounded if it is buried and in contact with earth for at least 8 linear ft (2.4384 m).</td>
</tr>
</tbody>
</table>

**Statement of Problem and Substantiation for Public Input**

Provides a description of “grounded metallic piping system” in 7.3.7.2 (1).

**Submitter Information Verification**

- **Submitter Full Name:** Bruce Kaiser
- **Organization:** Lightning Master Corporation
- **Affiliation:** Chapter 7 task group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Tue Jun 27 16:30:35 EDT 2017
Public Input No. 326-NFPA 780-2017 [ New Section after 7.3.7.2 ]

7.3.7.3
A ground ring electrode or ground loop conductor is not required for structures with a perimeter projection of 200 feet total or less.

Statement of Problem and Substantiation for Public Input

The proposed change identifies a structure perimeter size for which a ground ring electrode or ground loop conductor would not be required. It is the intent that this minimum size requirement would also minimize the probability of requiring a ground ring electrode for covered gas pumps.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 15:06:28 EDT 2017
7.3.7.2
A metal tank shall be grounded by one of the following methods:

(1) A tank shall be connected without insulated joints to a grounded metallic piping system.

(2) A vertical cylindrical tank shall rest on earth or concrete and shall be at least 20 ft (6 m) in diameter, or shall rest on bituminous pavement and shall be at least 50 ft (15 m) in diameter.

A flat bottom metal tank resting on earth, concrete, or pavement and at least 10 ft (3 m) in diameter shall be considered inherently self-grounding. Tanks and other structures installed in a battery with inherently self-grounding tanks shall be considered to be grounded, if electrically bonded to an inherently self-grounding tank.

(3) A tank shall be grounded through a minimum of two grounding electrodes, as described in Section 4.13, at maximum 100 ft (30 m) intervals along the perimeter of the tank.

(4) A tank installation using an insulating membrane beneath for environmental or other reasons shall be grounded as in 7.3.7.2(3).

Statement of Problem and Substantiation for Public Input

Accepts the inherent self-grounding of any vertical, metallic flat-bottom tank, per API 545. Change 20 ft minimum diameter to 10 ft. API has no diameter requirement (API 545, A.2.2 and API 2003, 5.4.1), and most production tanks subject to this requirement are 10+ ft in diameter.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:32:19 EDT 2017
Public Input No. 278-NFPA 780-2017 [Section No. 7.3.7.2]

7.3.7.2
A metal tank shall be grounded by one of the following methods:
(1) A tank shall be connected without insulated joints to a grounded metallic piping system.
(2) A vertical cylindrical tank shall rest on earth or concrete and shall be at least 20 ft (6 m) in diameter, or shall rest on bituminous pavement and shall be at least 50 ft (15 m) in diameter.
(3) A tank shall be grounded through a minimum of two grounding electrodes, as described in Section 4.13, at maximum 100 ft (30 m) intervals along the perimeter of the tank.

4. A tank installation using an insulating membrane beneath for environmental or other reasons shall be grounded as in 7.3.7.2(3).

Statement of Problem and Substantiation for Public Input

This will bring chapter 7 into conformance with API 545, (A.3) and with industry practices.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:34:59 EDT 2017
Public Input No. 178-NFPA 780-2017 [Section No. 7.4.3.2.1.2]

7.4.3.2.1.2

If nonconductive primary seals are installed, shunts shall be installed as follows:

1. The shunts shall consist of a flexible stainless steel conductor of at least 0.031 in.\(^2\) (20 mm\(^2\)) cross-sectional area or of other material conductors of equivalent current-carrying capacity and corrosion resistance.

2. The minimum width of the shunt shall be 2 in. (50 mm).

3. The shunts shall be spaced at intervals no greater than 10 ft (3 m) around the perimeter of the floating roof.

4. The shunt shall have as short and direct a path as possible from the conductive floating roof to the tank shell.

5. The shunts shall be of the minimum length necessary to permit the function of the floating roof assembly.

6. The shunts shall be of the minimum length necessary to remain in contact with the shell during the full horizontal and vertical design movement of the floating roof.

7. The shunts and terminations shall be of sufficient flexibility, cross-sectional area, and corrosion resistance to maximize service life.

8. The shunt-to-shell contact point shall be submerged at least 1 ft (0.3 m, 12 in. (300 mm)) below the surface of the liquid product.

9. Above-deck shunts shall be removed when retrofitting existing tanks with submerged shunts.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA< The Editorial Task Group
Street Address: 
City:
State:
Zip:
Submittal Date: Fri Jun 23 18:22:29 EDT 2017
If nonconductive primary seals are installed, shunts shall be installed as follows:

1. The shunts shall consist of a flexible stainless steel conductor of at least 0.031 in.² (20 mm²) cross-sectional area or of other material conductors of equivalent current-carrying capacity and corrosion resistance.

2. The minimum width of the shunt shall be 2 in. (50 mm).

3. The shunts shall be spaced at intervals no greater than 10 ft (3 m) around the perimeter of the floating roof.

4. The shunt shall have as short and direct a path as possible from the conductive floating roof to the tank shell.

5. The shunts shall be of the minimum length necessary to permit the function of the floating roof assembly.

6. The shunts shall be of the minimum length necessary to remain in contact with the shell during the full horizontal and vertical design movement of the floating roof.

7. The shunts and terminations shall be of sufficient flexibility, cross-sectional area, and corrosion resistance to maximize service life.

8. If submerged shunts are installed, the shunt-to-shell contact point shall be submerged at least 1 ft (0.3 m) below the surface of the liquid product.

9. Above-deck shunts shall be removed when retrofitting existing tanks with submerged shunts.
### 7.4.3.2.2.2

Each bypass conductor, including **connections**, connectors, shall have a maximum end-to-end electrical resistance of 0.03 ohm.

<table>
<thead>
<tr>
<th>0.03 ohm</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.03 ohm</td>
</tr>
</tbody>
</table>

#### Statement of Problem and Substantiation for Public Input

Change "connections" to "connectors". This requirement allows operators to determine if bypass conductor supplied by a manufacturer meets end-to-end resistance requirement. Resistance including connections cannot be readily determined by the manufacturer or in the field.

#### Submitter Information Verification

- **Submitter Full Name:** Bruce Kaiser
- **Organization:** Lightning Master Corporation
- **Affiliation:** Chapter 7 task group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Tue Jun 27 16:37:56 EDT 2017
7.4.3.2.2.4

Bypass conductors shall be installed as follows:

(1) A minimum of two bypass conductors shall be installed.

(2) Bypass conductors shall be installed for every 100 ft (30 m).

(3) On tanks with a perimeter of greater than 250 ft (76.2 m), additional bypass conductors shall be installed around the perimeter of the floating roof as follows: In geographical areas with greater than .5 strikes per year per square kilometer, additional by-pass conductors shall be installed so the spacing between by-pass conductors does not exceed 150 ft (45.72 m).

(4) On tanks with a perimeter of greater than 250 ft (76.2 m), additional bypass conductors shall be installed around the perimeter of the floating roof as follows: In geographical areas with greater than 1.0 strikes per year per square kilometer, additional by-pass conductors shall be installed so the spacing between by-pass conductors does not exceed 100 ft (30.48 m).

(5) Conductors shall be evenly spaced around the tank circumference.

Statement of Problem and Substantiation for Public Input

Introduce risk assessment into calculating the number and cost of bypass conductors.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 16:47:17 EDT 2017
7.4.3.2.2.4
Bypass conductors shall be installed as follows:
(1) A minimum of two bypass conductors shall be installed.
(2) If additional bypass conductors are used, these shall be installed for every 100 ft (30 m) of tank perimeter or portion thereof.
(3) Conductors shall be evenly spaced around the tank circumference.

Statement of Problem and Substantiation for Public Input
API minimum requirement is for a single bypass conductor, which is supported by API Research

Submitter Information Verification
Submitter Full Name: George Morovich
Organization: TETI
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 17:33:19 EDT 2017
7.4.3.2.3.1

Any non–fully submerged conductive seal assembly components, including springs, scissor assemblies, and seal membranes, shall be electrically insulated from the tank roof or bonded to the roof in accordance with the requirements of 4.16.

Statement of Problem and Substantiation for Public Input

The clause is restructured to clarify the requirement is applicable for conductive seal assembly components that are not fully submerged and the addition of the bonding option is to allow flexibility in the method to prevent arcing.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Sun Jun 25 21:19:05 EDT 2017
Public Input No. 282-NFPA 780-2017 [ Section No. 7.4.3.2.3.1 ]

7.4.3.2.3.1

Any non–fully submerged conductive seal assembly components, including springs, scissor assemblies, and seal membranes, shall be electrically bonded to, or insulated from the tank roof.

Statement of Problem and Substantiation for Public Input

11. Change these sections to allow bonding or insulation. Insulation tends to be difficult to properly install, and to break down over time.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 16:58:36 EDT 2017
The insulation level shall be rated 1 kV or greater.

Statement of Problem and Substantiation for Public Input

Allow bonding or insulation. Insulation tends to be difficult to properly install, and to break down over time.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 17:05:02 EDT 2017
Public Input No. 284-NFPA 780-2017 [Section No. 7.4.3.2.4.1]

7.4.3.2.4.1 –

Any gauge or guide pole components or assemblies that penetrate the tank’s floating roof shall be electrically bonded to, or insulated from the tank’s floating roof. Bonding shall meet the requirements of 4.16.

Statement of Problem and Substantiation for Public Input

Allow bonding or insulation. Insulation tends to be difficult to properly install, and break down over time.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 17:02:19 EDT 2017
Public Input No. 286-NFPA 780-2017 [ Section No. 7.4.3.2.4.2 ]

7.4.3.2.4.2

---

The insulation level shall be rated 1 kV or greater.

Statement of Problem and Substantiation for Public Input

Allow bonding or insulation. Insulation tends to be difficult to properly install, and break down over time.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 17:03:35 EDT 2017

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 17:03:35 EDT 2017
7.4.3.3.1
Such tanks or tank facilities shall be provided with strike termination devices, or catenary type devices (as defined elsewhere in NFPA 780) used to protect the tank or battery of tanks.

Statement of Problem and Substantiation for Public Input

Tanks need not have air terminal mounted on them, some are towers mounted beside the tank, but more commonly a catenary system is used to protect a tank of battery of tanks. Air terminals should not be installed at locations where combustible gases are anticipated.

Submitter Information Verification

Submitter Full Name: George Morovich
Organization: TETI
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 17:37:10 EDT 2017
7.4.3.4 Production and Salt Water Disposal Tanks

7.4.3.4.1 Each tank appurtenance with an insulating gasket, such as a thief hatch, shall be equipped with a flexible bonding conductor across the insulating gasket.

7.4.3.4.2 On each tank constructed of non-conductive material, each metallic appurtenance, such as a pipe, valve, thief hatch collar, bull plug and other mass of metal shall be bonded to all other metallic appurtenances with a minimum of a Class I conductor. Metal bolts on a non-conductive man-way shall not be required to be bonded as described in this section.

7.4.3.4.3 The bonded mass of appurtenances shall be bonded to ground or to a grounded structure.

7.4.3.4.4 Metallic masses on a metal tank shall require no dedicated bonding.

7.4.3.4.5 Tanks installed in a multi-tank battery shall be electrically bonded to all other tanks through Class I main conductors or through connection by electrically contiguous metal walkways.

7.4.3.4.6 Each tank or tank battery shall be protected with air terminals installed to meet the requirements of chapter 4.

7.4.3.4.7 Single main and down conductors and single paths to ground for individual air terminals shall be allowed.

7.4.3.4.8 Bonding jumpers shall be installed across insulating joints, flanges and valves.

7.4.3.4.9 Grounding.

1. A tank shall be connected without insulated joints to a grounded metallic piping system.
2. A flat bottom metal tank resting on earth, concrete, or pavement shall be considered inherently self-grounding. Tanks and other structures installed in a battery with inherently self-grounding tanks shall be considered to be grounded if electrically bonded to an inherently self-grounding tank.
3. An isolated tank shall be grounded through a minimum of one grounding electrode. Tanks installed in a battery and interconnected through electrical bonding shall be grounded with a minimum of two grounding electrodes, one at each end of the battery. Additional grounding electrodes shall be installed as required so there is no more than 100 ft (30.48 m) between grounding electrodes.

7.4.3.4.10 Stored product bonding.

7.4.3.4.10.1 Each tank containing a flammable liquid or liquid capable of producing flammable vapors or gas shall be equipped with an internal static drain (inductive neutralizer) as described in NFPA 77, 8.1.2.

7.4.3.4.10.2 The static drain shall be electrically bonded at its upper end to the thief hatch collar or other grounded metal appurtenance or conductor.

7.4.3.4.10.3 The end-to-end electrical resistance of the static drain, including connectors, shall not exceed 1.0 Ω.

7.4.3.4.10.4 The static drain shall be of sufficient length and rigidity that it penetrates the surface of the contained product at all operating fill levels.

7.4.3.5 Flowback Tanks

7.4.3.5.1 Each isolated flowback tank shall be grounded with a minimum of one #2 solid conductor to a driven ground rod.

7.4.3.5.2 Each flowback tank arranged in a series of tanks shall be bonded with a minimum of a single #2 solid conductor jumper to a continuous minimum #2 solid conductor grounding backbone run along the length of the tank series.

7.4.3.5.3 The grounding backbone conductor shall be earthed with a minimum of one grounding electrode at each end, and additional grounding electrodes at intervals not to exceed 100 ft (30.48 m) along its length.

7.4.3.5.4 Each tank appurtenance with an insulating gasket, such as a thief hatch, shall be equipped with a flexible bonding conductor across the insulating gasket.

7.4.3.5.5 Stored product bonding.

7.4.3.5.5.1 Each flowback tank containing a flammable liquid or liquid capable of producing flammable vapors or gas shall be equipped with an internal static drain (inductive neutralizer) as described in NFPA 77, 8.1.2.

7.4.3.5.5.2 The static drain shall be electrically bonded by at least one of its ends to the metallic structure of the tank or tank appurtenance.

7.4.3.5.5.3 The end-to-end electrical resistance of the static drain, including connectors, shall not exceed 1.0 Ω.

7.4.3.5.5.4 The static drain shall be of sufficient length, rigidity and structural integrity that it penetrates the flow of fluid into the tank at all operating levels.
<table>
<thead>
<tr>
<th><strong>Submitter Full Name:</strong></th>
<th>Bruce Kaiser</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Organization:</strong></td>
<td>Lightning Master Corporation</td>
</tr>
<tr>
<td><strong>Affiliation:</strong></td>
<td>Chapter 7 task group</td>
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<td>Tue Jun 27 17:07:33 EDT 2017</td>
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Public Input No. 350-NFPA 780-2017 [ Section No. 7.4.4.2 ]

Section 7.4.4.2

Aboveground nonmetallic tanks shall be protected as described in Section 7.3.

Statement of Problem and Substantiation for Public Input

Non-conductive tanks are covered elsewhere within Section 7

Submitter Information Verification

Submitter Full Name: George Morovich
Organization: TETI
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 17:45:15 EDT 2017
8.3.3.5.2

Metallic masts shall be grounded as shown in Figure 8.3.3.5.2.

**Figure 8.3.3.5.2 Connection of Metallic Masts to Ground Ring Electrode.**

*NOTE TO NFPA STAFF: Change the values in Figure 8.3.3.5.2 that are expressed as 2 ft. (0.6m) to 24 in. (600mm) typical of 2 locations. Change the SI value in the note to 1 ft. (300 mm)*

**Statement of Problem and Substantiation for Public Input**

The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

**Submitter Information Verification**

Submitter Full Name: Stephen Humeniuk  
Organization: Warren Lightning Rod Company  
Affiliation: ULPA, The Editorial Task Group  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Fri Jun 23 17:49:53 EDT 2017
8.4.3.2
The ground ring electrode shall be installed no less than 3 ft (0.9 m) 36 in. (900 mm) from the structure foundation or footing.

Statement of Problem and Substantiation for Public Input
The Editorial Task Group changes values form feet to inches for accuracy and to maintain consistency throughout the standard

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 18:39:00 EDT 2017
Public Input No. 56-NFPA 780-2017 [ Sections 8.7.1.1, 8.7.1.2 ]

Sections 8.7.1.1, 8.7.1.2

8.7.1.1

Air terminals. Strike termination devices shall be placed on to cover the headwall, any ventilator, or other metal bodies as required to provide a zone of protection in accordance with 8.2.1.

8.7.1.2

Air terminals shall be permitted but are not required for portions. Portions of the magazine where a minimum earth cover of 2 ft (0.6 m) is maintained shall be permitted, but are not required to be in a zone of protection.

Statement of Problem and Substantiation for Public Input

The current wording of these sections appear to only allow air terminals to protect earth covered magazines, but then says air terminals are not required on the portions covered under 2 feet of earth. It is not clear that the intent of the wording is that portions of the earth covered magazine under 2 feet of earth do not need to be protected.

The proposed revision to section 8.7.1.1 would allow for alternatives to air terminals to protect the exposed portions of the magazines, such as a mast or catenary system. Equivalently, this section could be deleted.

The proposed revision to section 8.7.1.2 is an attempt to clarify the recent (2017) revision to this section. If air terminals are not required on portions of the magazine covered under 2 feet of earth, then are those portions required to be in a zone of protection at all?

Submitter Information Verification

Submitter Full Name: David Carulli
Organization: Government
Street Address:
City:
State:
Zip:
Submittal Date: Wed Feb 15 19:26:32 EST 2017
8.7.1.2
Air terminals shall be permitted but are not required for portions of the magazine where a minimum earth cover of 2 ft (0.6 m) 24 in. (600 mm) is maintained.

Statement of Problem and Substantiation for Public Input
The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 17:56:19 EDT 2017
**Public Input No. 300-NFPA 780-2017 [ Section No. 8.9 ]**

8.9* Maintenance and Inspection Plan.
A maintenance and inspection plan shall be developed for all protection systems used to protect structures housing explosives.

**Statement of Problem and Substantiation for Public Input**

The proposal is primarily editorial in nature. The purpose is to clarify the difference between Clause 8.9 Maintenance and Inspection and Clause 8.10 Inspection, Testing, and Maintenance. 8.9 discusses the Plan and 8.10 provides details on implementation of the plan.

**Submitter Information Verification**

- **Submitter Full Name:** Mitchell Guthrie
- **Organization:** Engineering Consultant
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Wed Jun 28 06:58:46 EDT 2017
8.10.7.1
The dc resistance of any single object bonded to the lightning protection system shall not exceed 1 ohm 200 milliohms.

Statement of Problem and Substantiation for Public Input

A bonding resistance of 1 ohm is unnecessarily excessive for a bond to a lightning protection system for an explosives facility, especially in those cases where internal arcing can cause significant consequences. This proposal will bring NFPA 780 in line with the normative requirements of IEC 62305-3, Edition 2 for electrical testing of the bonding resistance for structures with risk of explosion, which includes structures containing solid explosives material and structures containing hazardous (classified) locations.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Wed Jun 28 06:23:34 EDT 2017
10.4.1.3

A conducting fitting constructed of metal other than copper or aluminum that neither contains electrical wiring nor connects conductors containing electrical wiring shall be permitted to be used as a main conductor if it has at least the cross-sectional area given by one of the following formulas:

\[
A = 3.4 \times 10^2 \sqrt[\frac{P}{C_p D (MP - 77)}} \text{ in.}^2 \tag{10.4.1.3a}
\]

where:
- \(A\) = cross-sectional area (in.\(^2\))
- \(\rho\) = resistivity (O in.)
- \(C_p\) = specific heat capacity (BTU/lbm\(^\circ\)F)
- \(D\) = density (lbm/in.\(^3\)). \textit{Units of measurement should be (lbm/in.}^3\text{)}
- \(MP\) = melting point (°F)

\[
A = 9.7 \times 10^5 \sqrt[\frac{P}{C_p D (MP - 298)}} \text{ mm}^2 \tag{10.4.1.3b}
\]

where:
- \(A\) = cross-sectional area (mm\(^2\))
- \(\rho\) = resistivity (O m)
- \(C_p\) = specific heat capacity (J kg\(^{-1}\) K\(^{-1}\))
- \(D\) = density (kg m\(^{-3}\))
- \(MP\) = melting point (K)

\[\text{Density is measured as [mass / volume]}\]

\[\text{Submitter Information Verification}\]

\[\text{Submitter Full Name: Eduardo Mariani}\]
\[\text{Organization: CIMA Ingenieria S.R.L}\]
\[\text{Street Address:}\]
\[\text{City:}\]
\[\text{State:}\]
\[\text{Zip:}\]
\[\text{Submittal Date: Wed Oct 26 07:55:37 EDT 2016}\]
Statement of Problem and Substantiation for Public Input

The air gap specified in section 10.4.1.8 is likely to result in the lightning current flowing to ground through alternate paths and/or 600 volt to 15,000 volt potentials on other grounding buses.

NFPA 780 paragraph 10.4.2.7 require large metallic masses to be connected to the main conductor, paragraph 10.4.28 requires stays and shrouds to be connected, and paragraph 10.4.4.7 requires that AC and DC grounding buses be connected. Therefore, parallel paths to ground which would bypass the 600 volt to 15,000 volt air gap include shore power system dockside ground connection, DC and AC electronic equipment grounding plate connections, main engine propeller shafts, cathodic bonding system, and through personnel making contact with stays, shrouds or large metal masses, particularly if thruhull fittings or large metal masses are nearby.

Additionally, many vessels are designed with negative ground battery systems (battery negative connected to the engine blocks and cathodic bonding systems. Therefore, the air gap would be bypassed by the battery negative bus, effectively converting the battery negative distribution system, main engine, and bonding system into the lightning down conductor.

Submitter Information Verification

Submitter Full Name: James Coté
Organization: Coté Marine LLC
Affiliation: None
Street Address:
City:
State:
Zip:
Submittal Date: Sun Feb 05 22:42:27 EST 2017
10.4.2.3

A conducting fitting constructed of metal other than copper or aluminum that neither contains electrical wiring nor connects conductors containing electrical wiring shall be permitted to be used as a bonding conductor if it meets the minimum cross-sectional area given by one of the following formulas:

\[ A = 1.3 \times 10^2 \sqrt{\frac{\rho}{C_p D (MP - 77)}} \text{ in}^2 \]  \[10.4.2.3a\]

where:
- \( A \) = cross-sectional area (in.\(^2\))
- \( \rho \) = resistivity (Ω in.)
- \( C_p \) = specific heat capacity (BTU/lbm°F)
- \( D \) = density (lbm/in.\(^2\)), **Units of measurement should be (lb m/in.\(^2\))**
- \( MP \) = melting point (°F)

\[ A = 3.8 \times 10^3 \sqrt{\frac{\rho}{C_p D (MP - 298)}} \text{ mm}^2 \]  \[10.4.2.3b\]

where:
- \( A \) = cross-sectional area (mm\(^2\))
- \( \rho \) = resistivity (Ω m)
- \( C_p \) = specific heat capacity (J kg\(^{-1}\) K\(^{-1}\))
- \( D \) = density (kg m\(^{-3}\))
- \( MP \) = melting point (K)

**Statement of Problem and Substantiation for Public Input**

Correct the units of density en section 10.4.1.3a, formula [10.4.1.3a] and section 10.4.2.3a, formula [10.4.2.3a]. Density is measured as [mass / volume].

**Submitter Information Verification**

Submitter Full Name: Eduardo Mariani
Organization: CIMA Ingenieria S.R.L
Street Address:
City:
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Zip:
Submittal Date: Wed Oct 26 08:08:21 EDT 2016
10.4.3.2
The loop conductor shall be connected to at least one main conductor by means of a main conductor, except for loop conductors with perimeters exceeding 76 m (250 ft); where a down conductor shall be connected every 30 m (100 ft) of the perimeter or fraction thereof.

Statement of Problem and Substantiation for Public Input
This change protects from side flashes and provides harmony with NFPA 780 paragraph 4.9.10.1

Submitter Information Verification
Submitter Full Name: James Coté
Organization: Coté Marine LLC
Street Address:
City:
State:
Zip:
Submittal Date: Sun Feb 05 23:31:36 EST 2017
Connecting fittings made of metals other than aluminum or copper shall meet either of the following criteria:

1. Have the same resistance per unit length as the corresponding type of conductor (that is, main or bonding).

2. Have a cross-sectional area at least as large as that given in 10.4.1.3 for a main conductor or 10.4.2.3 for a bonding conductor, and have a resistance that is not more than the resistance of \( 2 \text{ ft} \times 0.6 \text{ in.} = 600 \text{ mm} \) of the corresponding copper conductor.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 17:59:07 EDT 2017
Public Input No. 101-NFPA 780-2017 [ Section No. 11.1.1 ]

11.1.1 *
This chapter shall provide the minimum requirements for the installation of a lightning protection system installation requirements for airfield lighting systems and components.

Statement of Problem and Substantiation for Public Input
The existing language was verbose. The recommended language is more precise and easily understood.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Sat Jun 17 15:57:10 EDT 2017
11.1.2

Lightning protection systems for airfield lighting shall be installed entirely underground in accordance with the provisions of this chapter.

Statement of Problem and Substantiation for Public Input

Partial reading of the text could be interpreted to require installation - "Lightning protection systems for airfield lighting shall be installed...". The recommended language is more precise and easily understood.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address: NFPA 780 Airfield Lighting Task Group
City:
State:
Zip:
Submittal Date: Sat Jun 17 16:13:56 EDT 2017
11.2.4 All requirements of Section 4.2, Section 4.3, Section 4.4, 4.9.5, Section 4.13, and Section 4.14 shall, as determined by the AHJ, apply, except as modified by this chapter.

Additional Proposed Changes

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<th>Description</th>
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<tr>
<td>PL_No._103_NFPA_780-2017_Airfield_Sign_Structure.pdf</td>
<td>manufacturer's literature providing an example of sign construction</td>
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</table>

Statement of Problem and Substantiation for Public Input

For example: paragraph 4.2.2.3.2 requires aluminum conductors to be electrical-grade aluminum. Airfield signs are constructed using aluminum. The aluminum shell/frame is effectively used as a strike termination device and down conductor until connected to the copper counterpoise. The airfield signs are not constructed from electrical-grade aluminum. The task group is attempting to more precisely identify the applicability of the sections with out creating a massive list of chapters, sections, subsections, paragraphs, and subparagraphs. Please see attached Figure 20 from manufacturer's literature for an example of airfield sign construction.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Sat Jun 17 16:21:21 EDT 2017
11.4.1.2

In locations where bare copper counterpoise conductors are adversely affected by the environment, corrosion-resistant materials (e.g., tinned copper, stainless steel, etc.) as permitted by the AHJ shall be utilized.

Statement of Problem and Substantiation for Public Input

Tense of verb was incorrect. The requirement should be implemented prior to installation.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Sat Jun 17 16:54:47 EDT 2017
11.4.2.1*
The counterpoise conductor shall be bonded to grounding electrodes at intervals not exceeding 500 ft (150 m) exceeding 2,000 ft (600 m).

Statement of Problem and Substantiation for Public Input

The section sets the maximum spacing interval requirement. The Air Force and Army are in the process of changing their maximum recommended spacing to 2000 feet. Annex A material was added to address the requirements of other AHJs.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Carl Johnson II  
Organization: AVCON Inc  
Affiliation: NFPA 780 Airfield Lighting Task Group  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Sat Jun 17 17:02:08 EDT 2017
11.4.2.6.1 *
The counterpoise conductor shall be *installed either centered*, installed centered, over the raceway or cable to be protected as described in 11.4.2.6.1, and as shown in Figure 11.4.2.6.1, or in accordance with 8 and as shown in Figure 11.4.2.6.2.

Figure 11.4.2.6.1 Counterpoise Centered Over Raceway or Cable to Be Protected.

11.4.2.6.1.1
The counterpoise conductor shall be installed no less than 8 in. (200 mm) above the raceway or cable to be protected, except as permitted in 11.4.2.6.1.2 and 11.4.2.6.1.3.

11.4.2.6.1.2 *
The minimum counterpoise or maximum counterpoise conductor height above the raceway or cable to be protected shall be permitted to be adjusted subject to coordination with the airfield lighting and pavement designs.

11.4.2.6.1.3 *
Where the raceway is installed by the directional bore, jack and bore, or other drilling method, the counterpoise conductor shall be permitted to be installed concurrently with the directional bore, jack and bore, or other drilling method raceway, external to the raceway or sleeve.

11.4.2.6.1.4
The counterpoise conductor shall be installed no more than 12 in. (300 mm) above the raceway or cable to be protected.

11.4.2.6.1.5
The counterpoise conductor height above the protected raceway(s) or cable(s) shall be calculated to ensure that the raceway or cable is within a 45-degree area of protection.

11.4.2.6.1.6 *
The area of protection shall be determined only by the 45-degree triangular prism area of protection method, prism method as depicted in Figure 11.4.2.6.1.6.

11.4.2.6.1.7
The counterpoise conductor shall be bonded to each metallic light base, mounting stake, and metallic airfield lighting component.

11.4.2.6.1.8 *
All metallic airfield lighting components in the field circuit on the output side of the constant current regulator (CCR) or other power source shall be bonded to the airfield lighting counterpoise system.

Additional Proposed Changes

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<td>New Figure 11.4.2.6.1.6</td>
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Statement of Problem and Substantiation for Public Input

Both counterpoise methods were discussed in section 11.4.2.6.1. The change clarified the requirements of the two methods. The new annex material attached to 11.4.2.6 clarified that order of appearance in the standard does not imply a preference.
## Related Public Inputs for This Document

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## Submitter Information Verification

- **Submitter Full Name:** Carl Johnson II
- **Organization:** AVCON Inc
- **Affiliation:** NFPA 780 Airfield Lighting Task Group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Sat Jun 17 17:29:33 EDT 2017
Public Input No. 109-NFPA 780-2017 [ Section No. 11.4.2.6.2 [Excluding any Sub-Sections] ]

As an alternate counterpoise installation method for edge light fixtures installed in turf or stabilized soils and for raceways or cables adjacent to the full strength pavement edge, the counterpoise conductor shall be installed halfway between the pavement edge and the light base, mounting stake, raceway, or cable, as described in 11.4.2.6.2.1 through 11.4.2.6.2.2 and as shown in Figure 11.4.2.6.2.

**Figure 11.4.2.6.2 Alternate Counterpoise Installation Method for Edge Light Fixtures Installed in Turf or Stabilized Soils and for Raceways or Cables Adjacent to the Full Strength Pavement Edge.**

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

corrected Finished Grade callout to match mandatory text

Submitter Information Verification

Submitter Full Name: Carl Johnson II  
Organization: AVCON Inc  
Affiliation: NFPA 780 Airfield Lighting Task Group  
Street Address: NFPA 780 Airfield Lighting Task Group  
City:  
State:  
Zip:  
Submittal Date: Sat Jun 17 18:03:50 EDT 2017
Finished Grade,
Grass or stabilized soil.

Edge of full strength pavement
Counterpoise conductor
Grounding electrode installed at 500 ft (150 m) maximum intervals, ground rod shown

Airfield light assembly
Depth to counterpoise conductor 8 in. (200 mm) minimum

Depth to top of ground rod 6 in. (150 mm) minimum (Typical)

Airfield lighting cable

Light base grounding electrode at each light base, ground rod shown

Note: Light base ground rod can be installed either through the bottom of the light base or exterior to the light base.
Public Input No. 66-NFPA 780-2017 [Section No. 11.4.2.6.2 [Excluding any Sub-Sections]]

As an alternate counterpoise installation method for elevated edge light fixtures installed in turf or stabilized soils and for raceways or cables adjacent to the full strength pavement edge, the counterpoise conductor shall be installed halfway between the pavement edge and the light base, mounting stake, raceway, or cable, as described in 11.4.2.6.2.1 through 11.4.2.6.2.2 and as shown in Figure 11.4.2.6.2.

Figure 11.4.2.6.2 Alternate Counterpoise Installation Method for Elevated Edge Light Fixtures Installed in Turf or Stabilized Soils and for Raceways or Cables Adjacent to the Full Strength Pavement Edge.

Statement of Problem and Substantiation for Public Input

Figure 11.4.2.6.2 shows an elevated edge fixture. Fixtures installed in a turf or stabilized soil area would typically be an elevated edge light fixture.

Revised text matches figure and typical installation practices.

Related Public Inputs for This Document

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<td>added term &quot;elevated&quot;</td>
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Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON, Inc.
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Apr 25 10:41:32 EDT 2017
Public Input No. 110-NFPA 780-2017 [Section No. 11.4.3.1.2]

11.4.3.1.2
The 45-degree area of protection shall be maintained in accordance with 11.4.2.6.1.6.

Statement of Problem and Substantiation for Public Input
Corrects subsection reference in accordance with PI No. 107.

Related Public Inputs for This Document

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<tr>
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Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Sat Jun 17 18:12:03 EDT 2017
The maximum width of the area of protection shall be twice the height of the counterpoise conductor above the protected raceway or cable.

Clarification that the text and figure refer to the distance between the conductors, not the area of protection.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Sat Jun 17 18:16:43 EDT 2017
11.4.4.1
Where raceways or cables cross, the intersecting counterpoise conductors shall be interconnected by bonding.

Statement of Problem and Substantiation for Public Input
The existing language was not specific. The recommended language is more precise and easily understood.

Submitter Information Verification
Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City: 
State: 
Zip: 
Submittal Date: Sat Jun 17 18:26:31 EDT 2017
Grounding electrodes shall comply with all requirements of 4.13.2, 4.13.5, 4.13.6, 4.13.7, and 4.13.8, except as modified by this chapter and as determined by the AHJ.

Statement of Problem and Substantiation for Public Input

Not all references may be specifically applicable to airfield lighting. The task group is attempting to more precisely identify the applicability of the sections without creating a massive list of chapters, sections, subsections, paragraphs, and subparagraphs.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City: 
State: 
Zip: 
Submittal Date: Sat Jun 17 18:29:40 EDT 2017
11.4.7.2

For existing. During new installations, when existing, metallic light bases without ground straps are encountered, the installation of ground straps shall not interfere with the structural integrity of the light base.

Statement of Problem and Substantiation for Public Input

The original text could have been interpreted to require global retrofitting existing light bases. The recommended language is more precise and easily understood.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City: 
State: 
Zip: 
Submittal Date: Sat Jun 17 18:38:41 EDT 2017
11.4.8.1
All counterpoise conductor connectors, grounding connectors, and bonding connectors shall be listed with relevant standards utilized for the purpose intended by listing agencies.

Statement of Problem and Substantiation for Public Input

The existing language was verbose. The recommended language is more precise and easily understood.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Sat Jun 17 18:43:08 EDT 2017
The metallic light base ground strap with ground clamp shall be used for connection of the counterpoise conductor to or grounding electrode to the light base.

### Statement of Problem and Substantiation for Public Input

The original text, as written, was applicable to the equipotential method only. The revised text makes the statement applicable to both the equipotential method and isolation method, as originally intended.

### Submitter Information Verification

- **Submitter Full Name:** Carl Johnson II
- **Organization:** AVCON Inc
- **Affiliation:** NFPA 780 Airfield Lighting Task Group
- **Street Address:**
- **City:**
- **State:**
- **Zip:**
- **Submittal Date:** Sat Jun 17 18:46:37 EDT 2017
Protection for Solar Photovoltaic Arrays

Statement of Problem and Substantiation for Public Input

the term "solar arrays" includes solar thermal, solar hot water and concentrating solar thermal collectors as well as solar photovoltaic (i.e. solar electric) arrays. Photovoltaic or ‘PV’ is the term used in the industry to distinguish this specific technology from other solar technologies, and would be the commonly used search term for finding relevant standards and requirements. PV arrays have distinct susceptibilities to lightning hazards in contrast to solar heating technologies.

c.f. https://energy.gov/eere/sunshot/solar-energy-glossary#photovoltaic

Submitter Information Verification

Submitter Full Name: Brian Quinn
Organization: M+W Energy Inc.
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Apr 21 18:32:48 EDT 2017
12.3.2.1
Sloped solar panels or arrays having a horizontal distance (run) of 40 ft (12 m) or less and a slope of \( \frac{1}{8} \) or greater and solar panels or arrays having a horizontal distance (run) of more than 40 ft (12 m) and a slope of \( \frac{1}{4} \) or greater shall have strike termination devices located as follows:

1. Strike termination devices shall be located such that they extend a minimum of 10 in. (254 mm) vertically above the uppermost edge of the solar panel or array.
2. Strike termination devices shall be located such that they are within 2 ft (0.6 m) 24 in. (600 mm) of the ends of the apex of the solar panel or array.
3. Strike termination devices shall be located within 2 ft (0.6 m) 24 in. (600 mm) of the apex of the solar panel or array.
4. Strike termination devices shall be located at intervals not exceeding 20 ft (6 m) along the apex of the solar panel or array.
5. Strike termination devices that extend 2 ft (0.6 m) 24 in. (600 mm) or more above the apex of the solar panel or array shall be permitted to be placed at intervals not exceeding 25 ft (7.6 m) along the uppermost edge of the solar panel or array.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 18:01:44 EDT 2017
Public Input No. 64-NFPA 780-2017 [ Section No. 12.3.2.1 ]

12.3.2.1

Sloped solar panels or arrays having a horizontal distance (run) of 40 ft (12 m) or less and a slope of $\frac{1}{8}$ - 7.5 degrees, or greater and solar panels or arrays having a horizontal distance (run) of more than 40 ft (12 m) and a slope of $\frac{1}{4}$ - 15 degrees, or greater shall have strike termination devices located as follows:

(1) Strike termination devices shall be located such that they extend a minimum of 10 in. (254 mm) vertically above the uppermost edge of the solar panel or array.

(2) Strike termination devices shall be located such that they are within 2 ft (0.6 m) of the ends of the apex of the solar panel or array.

(3) Strike termination devices shall be located within 2 ft (0.6 m) of the apex of the solar panel or array.

(4) Strike termination devices shall be located at intervals not exceeding 20 ft (6 m) along the apex of the solar panel or array.

(5) Strike termination devices that extend 2 ft (0.6 m) or more above the apex of the solar panel or array shall be permitted to be placed at intervals not exceeding 25 ft (7.6 m) along the uppermost edge of the solar panel or array.

Statement of Problem and Substantiation for Public Input

In the solar industry, solar (PV) panel elevation (or tilt) angles are invariably given in degrees from horizontal, not as ratios or percentage slopes. 10 and 15 degrees are common angles for low tilt systems and/or at low latitudes, and the minimum tilt angle is generally 5 degrees (to avoid accumulation of dirt along the lower edge of module frames). Use of angles in degrees rather than fractional slopes makes for easy comprehension without risk of conversion errors.

Regarding the suggested change from 254 mm to 0.25 m, soft conversions to SI units appear to have been used in the document, e.g. 2 ft » 0.6 m rather than 610 mm. In the interest of consistency, conversion of 10 in as 0.25 m seems more elegant and appropriate. Alternatively, all dimensions of less than one metre/meter could be rendered as "mm", rounded to 10 mm or 50 mm as appropriate, except where the context calls for 3-digit precision.

Submitter Information Verification

Submitter Full Name: Brian Quinn
Organization: [ Not Specified ]
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Apr 21 18:48:45 EDT 2017
12.3.2.2  
Solar panels or arrays that have a slope of less than ¼ and the distance from the uppermost edge to the lowermost edge along the face of the panel or array exceeds 20 ft (6 m) shall have strike termination devices located as follows:

(1) Strike termination devices shall be located within 2 ft (0.6 m) or 24 in (600 mm) of the outermost corners of the solar panel or array unless those corners are within a zone of protection.

(2) Strike termination devices shall be located at intervals not exceeding 20 ft (6 m) along all edges of the solar panel or array unless those edges are within a zone of protection.

(3) Strike termination devices that extend 2 ft (0.6 m) or 24 in (600 mm) or more above the edges of the solar panel or array shall be permitted to be placed at intervals not exceeding 25 ft (7.6 m) along the edges of the solar panel or array.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes the values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 18:06:10 EDT 2017
12.4.2.2
PV surge protective devices shall have a nominal discharge current rating \((I_n)\) of 20kA 8/20 µs per mode.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group make this change to keep this reference consistent throughout the standard

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 19 16:29:20 EDT 2017
12.4.3.2
Surge protective devices shall have a nominal discharge current rating \( I_{n} \) of 20kA 8/20 µs per mode.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group makes this change to keep this reference consistent throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, Editorial Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 19 16:32:50 EDT 2017
Public Input No. 224-NFPA 780-2017 [New Section after 12.5.2.5]

Chapter 13. Protection for Bridge

Statement of Problem and Substantiation for Public Input

Add new chapter “Protection for Bridge”

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 06:52:30 EDT 2017
A.1.6.1
See the attached text adding recommendation for existing structures with obsolete systems or systems in disrepair

Additional Proposed Changes

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<th>Description Approved</th>
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<td>NFPA_A.1.6.1.docx</td>
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Statement of Problem and Substantiation for Public Input

Many existing structures with existing lightning protection have systems that are either obsolete or in substantial disrepair. The Existing Structures Task Group make the proposal to provide suggestions for those systems.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Existing Structures Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 15:58:02 EDT 2017
A.1.6.1

Keeping the lightning protection system up to date with current standards is the best practice. However, periodic inspection and maintenance is often neglected. Facilities with lightning protection systems older than twenty years, that have undergone additions, or have had alterations, should be brought into compliance with the current standards. When a lightning protection system is upgraded, As-built drawings are recommended so the AHJ has record of the modifications. These drawings should include testing point locations, if installed. Where required by the AHJ, test records of the new configured system shall be provided to establish a new baseline for future test measurements. If no modifications have occurred since construction, do a visual inspection at a minimum. Re-evaluate the need to improve the lightning protection system, based on the current use and contents of the facility. If the system, as previously installed, provides adequate coverage, no additional changes are required. The AHJ is advised to maintain the applicable drawings and test records. If the system is in disrepair, and is no longer deemed necessary by the AHJ based upon the structures use, occupancy and content, the facility would be better off with the lightning protection system removed, than to have a nonfunctional system.
Add new A.3.3.X Inherently Bonded.
A method to determine whether grounded media and buried metallic conductors are inherently bonded through construction is to perform a bonding test using test equipment suitable for the purpose. The bonding resistance value should typically be in the tens of milliohms but should not exceed 200 milliohms.

Statement of Problem and Substantiation for Public Input
Provide a suggested criteria to determine whether a connection meets the requirements of being inherently bonded.

Submitter Information Verification
Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Tue Jun 27 17:29:58 EDT 2017
Add new A.3.3.7.4 Ground Loop Conductor.
A ground ring electrode is a buried ground loop conductor.

Statement of Problem and Substantiation for Public Input

The proposed text makes it clear that a ground ring electrode is a buried ground loop conductor.

Related Public Inputs for This Document

<table>
<thead>
<tr>
<th>Related Input</th>
<th>Relationship</th>
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<td>Identifies annex material is available</td>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 23:29:53 EDT 2017
Light Base.
The light base is cylindrically shaped with a closed bottom and a top flange to mate with an airfield fixture or cover. Currently available light bases have provisions for cable or conduit entry and exit and provisions for bonding.

Type L-867 light bases and extensions are used for applications subject to occasional light vehicular loading but no aircraft or other heavy vehicular loading. Type L-868 light bases and extensions are used for applications subject to aircraft and other heavy vehicular loading. Light bases, which can be fabricated from metallic or nonmetallic materials, serve as a connection point for the raceway and housing for mounting the light fixture. Light bases are subject to direct earth burial with or without concrete backfill. Drain connections, load rings, and other options are available for the light base.

Additional information can be found in FAA Advisory Circular 150/5345-42F, Specification for Airport Light Bases, Transformer Housings, Junction Boxes, and Accessories.

Statement of Problem and Substantiation for Public Input
Advisory circular reference was not current.
Proposed text updates to current AC edition.

Submitter Information Verification
Submitter Full Name: Carl Johnson II
Organization: AVCON, Inc.
Street Address:
City:
State:
Zip:
Submittal Date: Tue Apr 25 12:15:43 EDT 2017
A.4.4.1

The requirement to protect conductors from mechanical damage does not preclude the running of exposed wiring at roofing perimeters, on roof surfaces, or other similar locations where incidental foot traffic or manual disturbance of the conductor is possible. This paragraph is not intended to require the concealment of all exposed lightning protection components in conduit or similar.

Statement of Problem and Substantiation for Public Input

We recently ran across a situation where a QA/QC inspector thought our exposed conductor should have been in conduit, when it was installed at the base of a kickplate, in a location where any disturbance to the wiring would have to have been deliberate. This annex clarifies the situation so that installers can't be told that their exposed wiring is unacceptable because some random hypothetical clumsy person might trip over it or stumble against it at some point in the future.

Seriously, if we don't clarify it, people will find a way to misinterpret it.

Related Public Inputs for This Document

<table>
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<tr>
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<th>Relationship</th>
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<tr>
<td>Public Input No. 137-NFPA 780-2017 [Section No. 4.4.1]</td>
<td>Annex and asterisk. They go together like carrots and peas.</td>
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Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name:</th>
<th>Simon Larter</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization:</td>
<td>Dobbyn Lightning Protection</td>
</tr>
<tr>
<td>Street Address:</td>
<td></td>
</tr>
<tr>
<td>City:</td>
<td></td>
</tr>
<tr>
<td>State:</td>
<td></td>
</tr>
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<td>Zip:</td>
<td></td>
</tr>
<tr>
<td>Submittal Date:</td>
<td>Wed Jun 21 11:19:24 EDT 2017</td>
</tr>
</tbody>
</table>
Main-size lightning conductors are not manufactured to standard American Wire Gauge (AWG) sizes. Bare AWG conductors are not typically “listed for the purpose” for lightning protection by any listing authority. Table A.4.1.1.1 provides comparisons between lightning protection conductors and the closest AWG sizes from Table 8 in Chapter 9 of NFPA 70.

### Table A.4.1.1.1 Lightning Protection Conductors

<table>
<thead>
<tr>
<th>Lightning Conductor</th>
<th>Area</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A.</strong></td>
<td></td>
</tr>
<tr>
<td>Class I main-size copper lightning conductor</td>
<td>57,400 cir. mils</td>
</tr>
<tr>
<td>#2 AWG</td>
<td>66,360 cir. mils</td>
</tr>
<tr>
<td>#3 AWG</td>
<td>52,820 cir. mils</td>
</tr>
<tr>
<td><strong>B.</strong></td>
<td></td>
</tr>
<tr>
<td>Class I main-size aluminum lightning conductor</td>
<td>98,600 cir. mils</td>
</tr>
<tr>
<td>#1 AWG</td>
<td>83,690 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td><strong>C.</strong></td>
<td></td>
</tr>
<tr>
<td>Class II main-size copper lightning conductor</td>
<td>115,000 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td>#2/0 AWG</td>
<td>133,100 cir. mils</td>
</tr>
<tr>
<td><strong>D.</strong></td>
<td></td>
</tr>
<tr>
<td>Class II main-size aluminum lightning conductor</td>
<td>192,000 cir. mils</td>
</tr>
<tr>
<td>#3/0 AWG</td>
<td>167,800 cir. mils</td>
</tr>
<tr>
<td>#4/0 AWG</td>
<td>211,600 cir. mils</td>
</tr>
<tr>
<td><strong>Lightning bonding conductor</strong></td>
<td></td>
</tr>
<tr>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Copper</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td>#6 AWG</td>
<td></td>
</tr>
<tr>
<td>-</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td><strong>Lightning bonding conductor</strong></td>
<td></td>
</tr>
<tr>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Aluminum</td>
<td>41,100 cir. mils</td>
</tr>
<tr>
<td>#4 AWG</td>
<td>41,740 cir. mils</td>
</tr>
</tbody>
</table>

### Statement of Problem and Substantiation for Public Input

The Editorial committee removes the Capitol letter references from the titles. They serve no purpose. The titles are sufficient. Also, add a single line between copper and aluminum in the bottom cell. TERRA WILL NOT ALLOW THIS CHANGE SO IT MUST BE DONE BY NFPA STAFF. This is for consistency. It also separates, and differentiate between the materials.

### Submitter Information Verification

Submitter Full Name: Stephen Humeniuk  
Organization: Warren Lightning Rod Company  
Affiliation: ULPA, The Editorial Task Group  
Street Address:  
City:  
State:  
Zip:
Main-size lightning conductors are not manufactured to standard American Wire Gauge (AWG) sizes. Bare AWG conductors are not typically “listed for the purpose” for lightning protection by any listing authority. Table A.4.1.1.1 provides comparisons between lightning protection conductors and the closest AWG sizes from Table 8 in Chapter 9 of NFPA 70.

<table>
<thead>
<tr>
<th>Lightning Conductor</th>
<th>Area</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>A.</strong> Class I main-size copper lightning conductor</td>
<td></td>
</tr>
<tr>
<td>#2 AWG</td>
<td>66,360 cir. mils</td>
</tr>
<tr>
<td>#3 AWG</td>
<td>52,620 cir. mils</td>
</tr>
<tr>
<td><strong>B.</strong> Class I main-size aluminum lightning conductor</td>
<td>98,600 cir. mils</td>
</tr>
<tr>
<td>#1 AWG</td>
<td>83,690 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td><strong>C.</strong> Class II main-size copper lightning conductor</td>
<td>115,000 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td>#2/0 AWG</td>
<td>133,100 cir. mils</td>
</tr>
<tr>
<td><strong>D.</strong> Class II main-size aluminum lightning conductor</td>
<td>192,000 cir. mils</td>
</tr>
<tr>
<td>#3/0 AWG</td>
<td>167,800 cir. mils</td>
</tr>
<tr>
<td>#4/0 AWG</td>
<td>211,600 cir. mils</td>
</tr>
<tr>
<td>Lightning bonding conductor</td>
<td></td>
</tr>
<tr>
<td>Copper</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td>#6 AWG</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td>Lightning bonding conductor</td>
<td></td>
</tr>
<tr>
<td>Aluminum</td>
<td>41,100 cir. mils</td>
</tr>
<tr>
<td>#4 AWG</td>
<td>41,740 cir. mils</td>
</tr>
</tbody>
</table>

Statement of Problem and Substantiation for Public Input

Editorial. Not sure where the ABC and D came from as it is not in either the print or electronic version of the 2017 edition.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Sun Jun 25 23:03:58 EDT 2017
Public Input No. 331-NFPA 780-2017 [Section No. A.4.1.1.1]

Main-size lightning conductors are not manufactured to standard American Wire Gauge (AWG) sizes. Bare AWG conductors are not typically “listed for the purpose” for lightning protection by any listing authority. Table A.4.1.1.1 provides comparisons between lightning protection conductors and the closest AWG sizes from Table 8 in Chapter 9 of NFPA 70.

<table>
<thead>
<tr>
<th>Lightning Conductor</th>
<th>Area</th>
</tr>
</thead>
<tbody>
<tr>
<td>A. Class I main-size copper lightning conductor</td>
<td>57,400 cir. mils</td>
</tr>
<tr>
<td>#2 AWG</td>
<td>66,360 cir. mils</td>
</tr>
<tr>
<td>#3 AWG</td>
<td>52,620 cir. mils</td>
</tr>
<tr>
<td>B. Class I main-size aluminum lightning conductor</td>
<td>98,600 cir. mils</td>
</tr>
<tr>
<td>#1 AWG</td>
<td>83,690 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td>C. Class II main-size copper lightning conductor</td>
<td>115,000 cir. mils</td>
</tr>
<tr>
<td>#1/0 AWG</td>
<td>105,600 cir. mils</td>
</tr>
<tr>
<td>#2/0 AWG</td>
<td>133,100 cir. mils</td>
</tr>
<tr>
<td>D. Class II main-size aluminum lightning conductor</td>
<td>192,000 cir. mils</td>
</tr>
<tr>
<td>#3/0 AWG</td>
<td>167,800 cir. mils</td>
</tr>
<tr>
<td>#4/0 AWG</td>
<td>211,600 cir. mils</td>
</tr>
<tr>
<td>Lightning bonding conductor</td>
<td></td>
</tr>
<tr>
<td>Copper</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td>#6 AWG</td>
<td>26,240 cir. mils</td>
</tr>
<tr>
<td>Lightning bonding conductor</td>
<td></td>
</tr>
<tr>
<td>Aluminum</td>
<td>41,100 cir. mils</td>
</tr>
<tr>
<td>#4 AWG</td>
<td>41,740 cir. mils</td>
</tr>
</tbody>
</table>

Statement of Problem and Substantiation for Public Input

The existing structures Task Group proposes to renumber the annex if the new section 4.1.1 and 4.1.2 are accepted and section 4.1.1 is renumbered.

Related Public Inputs for This Document

<table>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Existing Structures Task Group
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Wed Jun 28 15:36:35 EDT 2017
A.4.8.3.1

Figure A.4.8.3.1 depicts the 150 ft (45 m) rolling sphere method for structures of selected heights up to 150 ft (45 m). Based on the height of the strike termination device for a protected structure being 25 ft (7.6 m), 50 ft (15 m), 75 ft (23 m), 100 ft (30 m), or 150 ft (45 m) aboveground, reference to the appropriate curve shows the anticipated zone of protection for objects and roofs at lower elevations.

ATTENTION NFPA STAFF: Remove identification of the arcs from the body of the graph in Figure A.4.8.3.1 and change 46 in 2 places at the upper right hand corner to 45 in each of the cases.

Figure A.4.8.3.1 Zone of Protection Utilizing Rolling Sphere Method.

Statement of Problem and Substantiation for Public Input

The text identifying the arcs blocks the graphs in the most significant part of the graph, that area with 25 feet of the height projection. The value of this text is minimal as it only states the obvious; the arc that starts at a "height protected" of 150 feet is the 150 foot arc, etc. The metric equivalents are given on the right side Y axis. If it is felt this information is required, it is suggested that it be inserted between the left side Y axis label and the graph.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
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Street Address:
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Submittal Date: Wed Jun 28 10:18:52 EDT 2017
A.4.9.8
For example, roofs from 50 ft to 100 ft (15 m to 30 m) in width shall require one cross-run conductor, roofs 100 ft to 150 ft (30 m to 45 m) in width shall require two cross-run conductors, and so on.

Statement of Problem and Substantiation for Public Input

4.9.8.1 resembles annex material, thus should be moved to Annex A.

Related Public Inputs for This Document

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<th>Related Input</th>
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</tbody>
</table>

Submitter Information Verification

Submitter Full Name: Mark Harger
Organization: Harger Lightning Grounding
Street Address:
City: 
State: 
Zip: 
Submittal Date: Fri Jun 23 14:24:19 EDT 2017
A.4.13.3.2 Field experience has demonstrated that a copper conductor could experience accelerated corrosion at the point where the copper conductor exits the concrete. Concrete and soil composition could have a direct impact on the amount of corrosion, if any. Investigation of existing installations at the proposed site or chemical analysis of the concrete and soil composition would provide a basis to determine if additional corrosion protection is warranted. Each installation should be evaluated to determine the need for any additional corrosion protection. Tinned copper conductors or installation of a non-metallic sleeve over the conductor where the conductor exits the concrete are two methods that could mitigate corrosion. The non-metallic sleeve should extend 6 in. (150 mm) on each side of the transition from concrete to soil. See clauses 4.2 and 4.3 for additional requirements.

Statement of Problem and Substantiation for Public Input

In some cases bare copper wire has exhibited additional corrosion at the point where the bare copper conductor exits the concrete. The annex material will make the user aware that this condition is possible, will provide a method to determine if the condition exists and possible mitigation solutions.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Grounding and Bonding Task Group
Street Address:
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Submittal Date: Mon Jun 26 16:42:30 EDT 2017
ADD NEW A.4.14.1

The interconnection of incoming services to the lightning protection system should be performed as near the service entry as reasonable and not meander greatly through the structure before its interconnection. For larger structures with services entering the structure at different locations, multiple equipotential ground bus bars (EGB) should be considered. In these cases, the interconnection of the multiple EGBs is best accomplished through interconnection with a ground ring electrode.

Statement of Problem and Substantiation for Public Input

Existing requirements put no restrictions on the length an incoming metallic service can meander in the structure before being interconnected with the LPS as long as it does not exceed 12 foot in the vertical dimension. The proposed annex text provides recommendations for limiting the extent of the horizontal dimension for incoming services.

Related Public Inputs for This Document

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<tr>
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<td>anchoring text for annex material</td>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
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Submittal Date: Wed Jun 28 13:54:45 EDT 2017
Public Input No. 175-NFPA 780-2017 [Section No. A.4.13.8.3.1]

A.4.13.8.3.1

It is preferable that grounding electrodes be located no closer than 2 ft (0.6 m) or 24 in. (600 mm) from foundation walls to minimize the probability of damage to the foundation, although this is not always practicable for all applications. For reference, IEC 62305-3, Protection Against Lightning, requires that ring earth electrodes be buried at a depth of at least 18 in. (450 mm) and a distance of approximately 3 ft 36 in. (1 m 1000 mm) around external walls. Note: The metric equivalent values given in this paragraph are the values cited in the IEC standard.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
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Submittal Date: Fri Jun 23 18:10:27 EDT 2017
A.4.14.4
If Corrugated Stainless Steel Tubing (CSST) is used for gas piping, the requirements of this standard may not be adequate to protect the CSST. When injected with the electrical energy of a direct or near direct lightning strike, CSST has been known to perforate, with an auto ignition of the gas carried within it sometimes occurring. Fires, even explosions, are known to have resulted. This has been observed in structures with Certified Lightning Protection Systems. Until the electrical characteristic of CSST subjected to high voltage, high frequency energy are known and understood, the redundant bonding of CSST is recommended. As best guess practice, bonding should be done as close to the service entrance as possible, at every device the CSST supplies gas to, and intermittently in between. Since CSST is a thin walled product, bonding must take place at a manifold, or the bonding connector may crush the tubing. For this reason, intermittent bonding should be done where feasible. These recommendations are based on experience and represent the best practice until a verifiable remedy is available.

Statement of Problem and Substantiation for Public Input
CSST is a problem with known failures. NFPA 54 only make provisions for protection against indirect lightning current and does nothing to provide for protection against direct or near direct lightning strikes. To my knowledge, a scientific solution using data and research from a disinterested, peer reviewed source has not been established. However, we have an obligation to raise awareness to the end users of lightning protection that this is a real threat. The recommendations made are based on experience, and represent the best practice until a verifiable remedy is available.

Related Public Inputs for This Document
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Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address:
City:
State:
Zip:
Submittal Date: Fri Jun 23 12:44:29 EDT 2017
A.4.14.3
Definitions in NFPA 70(NEC), and in this standard for bonded (bonding), grounded, grounding, and grounding electrode are similar. The actual sections in the NEC and in this standard that define what constitutes these various items point to differences in application, equipment, and requirements.

Section 250.50 of the NEC requires that all electrodes present at each building or structure be bonded together to form the grounding electrode system, which coordinates with the requirements of Section 4.14. The differences occur in Section 250.52 of the NEC, which describes grounding electrode devices not shown in Section 4.13. Grounding electrode devices described in Section 250.52 of the NEC but not referenced in this document include the following:

1. **Section 250.52(A)(1):** 10 ft (3 m) of metallic underground water pipe extending from the structure in contact with earth.
2. **Section 250.52(A)(2):** The metal frame of the structure in contact with earth.
3. **Section 250.52(A)(2)(2):** The concrete-encased electrode described as #4 AWG would need to be a main-size conductor per 4.13.3.2.
4. **Section 250.52(A)(4):** The ground ring electrode not smaller than 2 AWG is acceptable for Class I but would not be acceptable for Class II (see Table 4.1.1.1.2).
5. **Section 250.52(A)(5):** Pipe electrodes described in item (a) are not included. Rod electrodes described in item (b) as zinc-coated steel are not covered (4.13.2.5).
6. **Section 250.52(A)(6):** Other listed electrodes would need to comply with the various sections of Section 4.13.
7. **Section 250.52(A)(7):** Plate electrodes would need to comply with 4.13.6.
8. **Section 250.52(A)(8):** “Other local metal underground systems or structures” are not referenced as grounding electrodes in this standard.

The lightning protection system designer must be familiar with these differences to be able to coordinate interconnection with other building grounding electrodes or the structural grounding electrode system as required by 4.14.3.

Where separate but adjacent buildings or facilities are interconnected directly (not through a utility) by electric, CATV, CCTV, data, or communications wiring, the grounding systems of those buildings should be directly interconnected to each other with a main-size conductor. The need for this interconnection can be eliminated by the use of fiber optic cable, shielded wire, wire run in grounded metallic conduit, or redundant surge protection (SPDs installed at the entrance(s) and exit(s) of both buildings or facilities).

**Statement of Problem and Substantiation for Public Input**

Editorial. Added the metric equivalence.

**Submitter Information Verification**

**Submitter Full Name:** Mitchell Guthrie  
**Organization:** Engineering Consultant  
**Street Address:**  
**City:**  
**State:**  
**Zip:**  
**Submittal Date:** Sun Jun 25 23:18:05 EDT 2017
A.4.14.3 Definitions in NFPA 70(NEC), and in this standard for bonded (bonding), grounded, grounding, and grounding electrode are similar. The actual sections in the NEC and in this standard that define what constitutes these various items point to differences in application, equipment, and requirements.

Section 250.50 of the NEC requires that all electrodes present at each building or structure be bonded together to form the grounding electrode system, which coordinates with the requirements of Section 4.14. The differences occur in Section 250.52 of the NEC, which describes grounding electrode devices not shown in Section 4.13. Grounding electrode devices described in Section 250.52 of the NEC but not referenced in this document include the following:

1. 250.52(A)(1): 10 ft (3 m) of metallic underground water pipe extending from the structure in contact with earth.
2. 250.52(A)(2)(1): The metal frame of the structure in contact with earth.
3. 250.52(A)(3)(2): The concrete-encased electrode described as #4 AWG would need to be a main-size conductor per 4.13.3.2.
4. 250.52(A)(4): The ground ring electrode not smaller than 2 AWG is acceptable for Class I but would not be acceptable for Class II (see Table 4.1.1.1.2).
5. 250.52(A)(5): Pipe electrodes described in item (a) are not included. Rod electrodes described in item (b) as zinc-coated steel are not covered (4.13.2.5).
6. 250.52(A)(6): Other listed electrodes would need to comply with the various sections of Section 4.13.
7. 250.52(A)(7): Plate electrodes would need to comply with 4.13.6.
8. 250.52(A)(8): “Other local metal underground systems or structures” are not referenced as grounding electrodes in this standard.

The lightning protection system designer must be familiar with these differences to be able to coordinate interconnection with other building grounding electrodes or the structural grounding electrode system as required by 4.14.3.

Where separate but adjacent buildings or facilities are interconnected directly (not through a utility) by electric, CATV, CCTV, data, or communications wiring, the grounding systems of those buildings should be directly interconnected to each other with a main-size conductor. The need for this interconnection can be eliminated by the use of fiber optic cable, shielded wire, wire run in grounded metallic conduit, or redundant surge protection (SPDs installed at the entrance(s) and exit(s) of both buildings or facilities).

Statement of Problem and Substantiation for Public Input

The Editorial Task Group adds the SI value to Comply with the Manual of Style

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
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Affiliation: ULPA, The Editorial Task Group
Street Address:
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Submittal Date: Mon Jun 26 14:27:27 EDT 2017
New A.4.14.6(2)
A method to determine whether grounded media and buried metallic conductors are inherently bonded through construction is to perform a bonding test using test equipment suitable for the purpose. The measured bonding resistance for inherently bonded conductors should typically be in the range of tens of milliohms but should not exceed 200 milliohms.

Statement of Problem and Substantiation for Public Input

The proposed text provides a suggested method to quantify when grounded media and buried metallic conductors could be considered to be bonded to the lightning protection grounding system.

Related Public Inputs for This Document

<table>
<thead>
<tr>
<th>Related Input</th>
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<td>Text providing requirements</td>
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</tbody>
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Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Affiliation: Grounding and Bonding Task Group
Street Address:
City:
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Submittal Date: Tue Jun 27 12:48:14 EDT 2017
A.4.14.6(8)
Isolating spark gaps can be used to provide the required bond in those cases where galvanic corrosion is a concern or where a direct bond is not allowed by local code. The use of isolating spark gaps is not recommended for those applications where significant follow current can be expected. It is recommended that isolating spark gaps used in this application be installed in accordance with the manufacturer's instructions and be rated for the environment in which they are to be installed (hazardous classified location, direct burial, etc., as applicable). The devices used in the applications should be rated at a maximum discharge current no less than 100 kA, 8/20 µs [2.5 kV spark overvoltage ($U_p$)], have an isolating resistance no less than $10^8$ ohms, and have a maximum dc spark overvoltage of 500 V.

Statement of Problem and Substantiation for Public Input

Editorial. Subscript should not be in italics.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
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Submittal Date: Tue Jun 27 09:35:51 EDT 2017
A.4.16.4

An ungrounded metallic body, such as a metal window frame in a nonconducting medium, that is located close to a lightning conductor and to a grounded metal body will influence bonding requirements only if the total of the distances between the lightning conductor and the ungrounded metal body and between the ungrounded metal body and the grounded metal body is equal to or less than the calculated bonding distance. Isolated metal bodies that show no conductance to ground shall not require bonding. Only grounded metal bodies that are within the first (6 or 7 feet - 1.8 m) of the main conductor shall be bonded.

Statement of Problem and Substantiation for Public Input

Proposal extracted from UL 96A, Item 11.t
Supported as well with LPI-175: Number 163
Based ALSO on MULTIPLE AND POSSIBLE calculation using formula from number 165 and table 166, from LPI-175.
Therefore for simplicity. Just conclude that isolated metal bodies at more than 7 feet, to be don’t need a bonding connection and supported by number 167 (LPI-175)

Submitter Information Verification

Submitter Full Name: Lizardo Lopez
Organization: Pro Lightning Prot Inc
Street Address:
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Submittal Date: Mon May 29 10:18:17 EDT 2017
A.4.19.3.5
Protecting the base metal with a conductive, corrosion-inhibiting coating, coating the entire bond with a corrosion-inhibiting coating, or other equivalent methods can be utilized.

Statement of Problem and Substantiation for Public Input
Numbering changed to conform to the changes in PI 322.

Related Public Inputs for This Document

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<th>Related Input</th>
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</table>

Submitter Information Verification
Submitter Full Name: Simon Larter
Organization: Dobbyn Lightning Protection
Street Address:
City:
State:
Zip:
Submittal Date: Wed Jun 28 14:43:00 EDT 2017
A.4.20.2.4
Permanent failure of electrical and electronic systems can result from conducted and induced surges transmitted to an apparatus via connecting wiring, as well as the effects of radiated electromagnetic fields impinging directly onto the apparatus itself. Protection at primary panels and subpanels (coordinated SPD system) is recommended to reduce such effects.

To reduce the probability of failure of mission-critical equipment or equipment that is critical to life safety, surge protection should also be considered on branch distribution panels powering this equipment. IEC 62305-4, *Protection Against Lightning—Part 4: Electrical and Electronic Systems Within Structures*, recommends that the length of system wiring between the point at which the SPD is installed and that of the equipment being protected be no greater than 30 ft (10 m). Induced voltages can be reintroduced onto long lengths of system wiring, which will add to the protection level ($U_p$) of the SPD. If this level exceeds the withstand level ($U_w$) of the equipment being protected, the protection afforded by the SPD might not be adequate. In such a case, the installer should locate an SPD closer to the point of utilization of the equipment. This same philosophy extends to protection of service panels.

Depending on the presence of other protective measures (such as shielding, etc.), SPDs should be considered on branch distribution panels as close as 30 ft (10 m) or more from the primary service entrance panel where the electrical equipment fed by the panel is susceptible to overvoltages. Inductive coupling of electrical and magnetic fields can result in surges sufficient to cause damage to susceptible electrical equipment.

Statement of Problem and Substantiation for Public Input

Editorial

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
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Zip:
Submittal Date: Sun Jun 25 23:40:28 EDT 2017
Most services to facilities will require discrete surge suppression devices installed to protect against damaging surges. Occasionally, services will be located in an area or a manner where the threat from lightning-induced surges and overvoltage transients might be negligible. For example, the requirements in 4.20.2.3 (also see A.4.20.6.1) exempt services less than 100 ft (30 m) in length that are run in grounded metal conduit between buildings requiring surge protection. Other examples where SPDs might not be required to be installed at each service entrance are those applications where fiber optic transmission lines (with no conducting members) are used. The standard recognizes that there can be acceptable exceptions and consequently allows for such exceptions to the requirements for surge suppression on electrical utility, data, and other signal lines, provided a competent engineering authority has determined that the threat is negligible or that the system is protected in a manner equivalent to surge suppression.

Allowance in this standard for the exemption of surge suppression at specific locations is not intended as a means to provide a broad exemption simply because surge suppression might be considered inconvenient to install. Rather, this allowance recognizes that all possible circumstances and configurations, particularly those in specialized industries, cannot be covered by this standard.

Determinations made by an engineering authority for exempting installation of SPDs should focus on the likelihood of lightning activity in the region, the level of damage that might be incurred, and the potential loss of human life or essential services due to inadequate overvoltage protection.

Four methods of analysis are commonly used for this determination, although other equivalent analysis can be used. The four methods are the following:

1. A risk assessment could be performed in accordance with IEC 62305-2, Protection Against Lightning—Part 2: Risk Management, and surge protection requirements could be waived if justified by the assessment.
2. The lightning flash density/risk analysis is an analysis to determine the frequency of lightning activity in the geographic area of the facility. As a rule of thumb, if the flash density exceeds one flash per square kilometer per year, surge suppression or other physical protection should be considered. Lightning energy can indirectly couple to services at ranges greater than 0.6 mi (1 km) to create potentially damaging overvoltages.
3. Plant/facility statistical or maintenance records can also be used for risk analysis. If these records can demonstrate the lack of damage on a service due to surges, they can be used to justify low risk of surge damage to a particular system or facility.
4. The lightning electromagnetic environment analysis starts with a threat electromagnetic field from a nearby lightning strike and computes the magnitude and rise-time characteristics of transients coupled into services feeding a structure or facility. Based on the computed threat, SPDs can be sized appropriately or omitted, as warranted. This analysis is typically performed for critical communications facilities and in military applications. Electromagnetic environments for such an analysis can be found in MIL-STD-464C, Interface Standard Electromagnetic Environment Effects Requirements for Systems, and IEC 62305-4, Protection Against Lightning—Part 4: Electrical and Electronic Systems Within Structures.

In all cases, the criticality of continued operation, potential life hazard to persons and essential services, and the consequence of facility damage or shutdown should be factors in the analysis. If a hazardous condition results from a surge causing temporary shutdown without permanent damage (e.g., through the disabling of a computer or communication system), then the requirements for surge suppression as articulated by Section 4.20 should not be exempted.
A.4.20.4
The measured limiting voltages of the SPD should be selected to limit damage to the service or equipment protected.

Devices rated in accordance with the 3rd, the 4th edition of ANSI/UL 1449, Standard for Surge Protective Devices, reflect that the voltage rating test in this edition utilizes a 3 kA peak current instead of the 500 A current level previously used in the SVR test of the 2nd edition of UL 1449, Standard for Safety for Transient Voltage Surge Suppressors.

Statement of Problem and Substantiation for Public Input

The reference to SVR and the TVSS requirements of UL 1449 Edition 2 was removed as it has now been over 10 years since the transition to Edition 3 so SVR is no longer relevant.

Submitter Information Verification

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Organization: Engineering Consultant
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Submittal Date: Wed Jun 28 13:41:07 EDT 2017
A.7.3.7

A 20 ft (6 m) diameter or larger vertical cylindrical tank resting on earth or concrete or 50 ft diameter or larger flat bottom, vertical cylindrical tank resting on bituminous pavement, can be substituted for the ground ring electrode.

Statement of Problem and substantiation for Public Input

The dimensions in this section may be changed by 7.3.7.1.

Submitter Information Verification

Submitter Full Name: Bruce Kaiser
Organization: Lightning Master Corporation
Affiliation: Chapter 7 task group
Street Address: 
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Submittal Date: Tue Jun 27 17:15:25 EDT 2017
The spacing dimensions of strike termination devices based upon the 100 ft (30 m) rolling sphere method (RSM), with terminals 12 in. (300 mm) tall, are 25 ft (7.6 m) at the center of the roof, 20 ft (6.1 m) at the roof perimeter, and 2 ft (0.6 m) set back from the outer end of roof ridges. For terminals 24 in. (600 mm) tall, the dimensions increase to 35 ft (12 m) at the center of the roof, 20 ft (6.1 m) at the roof perimeter, and 24 in. (600 mm) set back from the outer end of roof ridges.

**Statement of Problem and Substantiation for Public Input**

The Editorial Task Group proposes this change to add consistency. Also, the smaller unit of measure is more accurate.

**Submitter Information Verification**

- **Submitter Full Name**: Stephen Humeniuk
- **Organization**: Warren Lightning Rod Company
- **Affiliation**: ULPA, Editorial Task Group
- **Street Address**:
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- **State**:
- **Zip**:  
- **Submittal Date**: Mon Jun 19 16:23:24 EDT 2017
A.10.4.1.3 — NOTE TO NFPA STAFF: Change hyphen superscript to minus signs in tables (a) and (b)

If a metal with the area given by the equations in 10.4.1.3 is subject to the lightning heating (action integral) required to raise the temperature of a copper conductor with an area of 0.033 in.² (21 mm²) from a nominal temperature of 77°F (298 K) to the melting point of copper, then its temperature would be raised to the melting point of the metal. Values for silicon bronze and stainless steel are given in Table A.10.4.1.3(a) and Table A.10.4.1.3(b).

Table A.10.4.1.3(a) Areas for Main Conductor Not Containing Electrical Wiring (inch-pound units)

<table>
<thead>
<tr>
<th>Metal</th>
<th>C₂p (BTU/lbm °F)</th>
<th>D (lb m/in.²)</th>
<th>ρ (Ω in.)</th>
<th>MP (°F)</th>
<th>Area (in.²)</th>
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<tbody>
<tr>
<td>Silicon bronze</td>
<td>0.086</td>
<td>0.32</td>
<td>9.95 × 10⁻⁶</td>
<td>1981</td>
<td>0.13</td>
</tr>
<tr>
<td>Stainless steel</td>
<td>0.122</td>
<td>0.29</td>
<td>3.74 × 10⁻⁵</td>
<td>2781</td>
<td>0.19</td>
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Table A.10.4.1.3(b) Areas for Main Conductor Not Containing Electrical Wiring (metric units)

<table>
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<tr>
<th>Metal</th>
<th>C₂p (J kg⁻¹ K⁻¹)</th>
<th>D (kg m⁻³)</th>
<th>ρ (Ω m)</th>
<th>MP (K)</th>
<th>Area (mm²)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon bronze</td>
<td>360</td>
<td>8800</td>
<td>2.55 × 10⁻⁷</td>
<td>1356</td>
<td>85</td>
</tr>
<tr>
<td>Stainless steel</td>
<td>510</td>
<td>7930</td>
<td>9.6 × 10⁻⁷</td>
<td>1800</td>
<td>125</td>
</tr>
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Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes the hyphen in the superscript of the exponent to a minus sign in both tables A.10.4.1.3(a) and A.10.4.1.3(b). THIS MUST BE DONE BY NFPA STAFF. THE SUBMITTER COULD NOT GET TERRA TO PERFORM THIS FUNCTION.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
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Affiliation: ULPA, The Editorial Task Group
Street Address:
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Submittal Date: Mon Jun 19 17:09:03 EDT 2017
The area of a conductor of uniform cross-section that has the same resistance per unit length as a main conductor is given by the equation in A.10.4.1.4. For connecting a main conductor, the areas are 0.49 in.\(^2\) (315 mm\(^2\)) for silicon bronze and 1.8 in.\(^2\) (1200 mm\(^2\)) for stainless steel. For connecting a bonding conductor, the required areas are 0.19 in.\(^2\) (125 mm\(^2\)) for silicon bronze and 0.73 in.\(^2\) (470 mm\(^2\)) for stainless steel.

Equating resistances for a copper conductor of area \(A_{\text{Cu}}\), resistivity \(\rho_{\text{Cu}}\), and length \(L_{\text{Cu}}\) and a metal connector of area \(A\), resistivity \(\rho\), and length \(L\) gives a maximum allowable length for the metal connector as follows:

\[
L = L_{\text{Cu}} \frac{A_{\text{Cu}}}{A} \frac{\rho_{\text{Cu}}}{\rho} \quad \text{[A.10.4.6.2]}
\]

where:
- \(L\) = length of metal connector
- \(L_{\text{Cu}}\) = length of copper conductor
- \(A\) = area of metal connector
- \(A_{\text{Cu}}\) = area of copper conductor
- \(\rho_{\text{Cu}}\) = resistivity of copper conductor
- \(\rho\) = resistivity of metal connector

The length is the same for both main and bonding conductors and is 6.5 in. (165 mm) for silicon bronze and 2.5 in. (63.5 mm) for stainless steel when \(L_{\text{Cu}} = 2\) ft (0.6 m).

**Statement of Problem and Substantiation for Public Input**

Change \(\rho_{\text{Cu}}\) from italics to match the other uses of the Greek letter in the clause.

**Submitter Information Verification**

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 20:16:59 EDT 2017
Chapter 11 pertains to lightning protection of airfield lighting systems. These systems are installed underground in both paved (i.e., full-strength pavement and shoulder pavement) and unpaved areas. The protected components include in-pavement fixtures, elevated fixtures, airfield signs, underground power, communications systems, control and signal circuits, and components of runway, taxiway, and apron lighting systems. These systems are installed on the portions of an airport that encompass the approach, departure, landing, takeoff, taxiing, and parking areas for aircraft and include runways, taxiways, and other parts of an airport used for taxiing, takeoff, and landing of aircraft; loading ramps; and parking areas exclusive of building-mounted helipads, approach light structures, and antennas. This chapter could also apply to other areas with airfield lighting systems.

There are two generally accepted methods for providing lightning protection for airfield lighting circuits: equipotential and isolation. The equipotential method, which is described in 11.4.2.6.1, is shown in Figure A.11.1.1(a). The isolation method, which is described in 11.4.2.6.2 is shown in Figure A.11.1.1(b). The two methods should not be employed on a single circuit. The designer should select the installation method based upon sound engineering practices and the success of the selected method in previous installations.

Figure A.11.1.1(a) Equipotential Method.

Figure A.11.1.1(b) Isolation Method for Elevated Edge Lights Installed in Turf or Stabilized Soil.

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input
Figure 11.4.2.6.2 shows an elevated fixture. Figure A.11.1.1(b) is a plan view of Figure 11.4.2.6.2. Fixtures installed in a turf or stabilized soil area would typically be an elevated edge light fixture. Revised text matches figure and typical installation practices.

Paragraph and figure number revision in Figure A.11.1.1(b) notes section provides corrected reference.

Related Public Inputs for This Document

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<td>denoting &quot;edge light fixture elevated&quot;</td>
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Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON, Inc.
Street Address:
City:
State:
Zip:
Submittal Date: Tue Apr 25 10:52:04 EDT 2017
FIGURE A.11.1.1(b) Isolation Method for **Elevated** Edge Lights Installed in Turf or Stabilized Soil.
The copper counterpoise conductor size should be determined by the Engineer of Record based upon sound engineering practices. A 2 AWG bare, solid copper counterpoise conductor is recommended.

The following factors should be evaluated when considering a larger size counterpoise conductor:

1. The airport's ability to maintain airport operations after an airfield lighting circuit or system failure
2. Accessibility of the copper counterpoise conductor for repairs if testing or repair; for example if the counterpoise conductor is installed in or under pavement
3. Availability of qualified persons to perform airfield lighting system repairs
4. Life cycle cost of the larger size counterpoise conductor, including consideration of counterpoise conductor replacement prior to the end of an expected 20-year life
5. Results of a lightning risk assessment performed in accordance with Annex L
6. Past performance of the airfield lighting counterpoise system at the airport or geographic area

The AHJ can determine and approve the size of the copper counterpoise conductor.

Statement of Problem and Substantiation for Public Input

The existing text needed clarification.
The revised text better describes some of the problems created when the counterpoise is not accessible.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
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Zip: 
Submittal Date: Tue Apr 25 11:36:03 EDT 2017
The maximum distance permitted between the counterpoise conductor grounding electrodes is typically set by the AHJ. The FAA sets this distance from 90 ft (30 m) to 500 ft (150 m) depending upon the application. The AHJ should be consulted to determine the maximum spacing of the grounding electrodes.

Statement of Problem and Substantiation for Public Input

The section sets the maximum spacing interval requirement. The Air Force and Army are in the process of changing their maximum recommended spacing to 2000 feet. Annex A material was added to address the requirements of other AHJs.

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address:
City:
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Zip:
Submittal Date: Sat Jun 17 17:12:58 EDT 2017
TITLE OF NEW CONTENT
A.11.4.2.6 The two methods are not listed in preferred order.

Statement of Problem and Substantiation for Public Input
The text is necessary to ensure that the standard does not imply a preferred method.

Related Public Inputs for This Document

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Submitter Information Verification
Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
Affiliation: NFPA 780 Airfield Lighting Task Group
Street Address: 
City:
State:
Zip:
Submittal Date: Sat Jun 17 17:54:49 EDT 2017
A.11.4.2.6.1.2
Airfield pavement systems design is an intricate engineering solution involving a large number of complex variables. Operating aircraft and pavement systems interact with each other, which must be addressed by the pavement design process. Structural designs of airfield pavement systems include determination of the overall pavement system thickness to achieve the final design objectives. Airfield pavement systems are normally constructed in courses or layers.

Many factors influence the pavement system layer thicknesses required to provide satisfactory pavement system design. Among them are the type of pavement and the load-bearing capacity of the supporting materials, key components that affect the structural design of the pavement system.

A typical pavement system design might consist of the following layers:

1. Conditioned and compacted earth fill and subgrade below the pavement system (typically 100 percent compaction required)
2. Enhanced subbase course material, including additional layering, or enhanced existing subgrade
3. Pavement base course (flexible or semirigid materials to support the pavement surface materials)
4. Final pavement surface, either hot mix asphalt (HMA), a flexible pavement typically installed in multiple layers, or Portland cement concrete (PCC), a rigid pavement typically installed in one layer

The thickness of each of the overall pavement layers is determined by the structural requirements of the pavement system based on existing conditions, aircraft sizes and weights, number of repetitions, environmental factors, and other features.

The airfield lighting system is incorporated into the airfield pavement system. The design of the depth and the height of the various airfield lighting system components, including light bases, light base accessories, conduits, counterpoise conductors, and the like, must be adjusted to integrate the components into the varying pavement system layer thicknesses. Although reasonable effort should be made to comply with the 8 in. (200 mm) requirement contained in 11.4.2.6.1.1, it is for these reasons that the variation described in 11.4.2.6.1.2 is necessary.

Statement of Problem and Substantiation for Public Input
The existing language was verbose. The recommended language is more precise and easily understood.

Submitter Information Verification
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Street Address: NFPA 780 Airfield Lighting Task Group
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Submittal Date: Sat Jun 17 18:55:07 EDT 2017
Airfield pavement systems design is an intricate engineering solution involving a large number of complex variables. Operating aircraft and pavement systems interact with each other, which must be addressed by the pavement design process. Structural designs of airfield pavement systems include determination of the overall pavement system thickness to achieve the final design objectives. Airfield pavement systems are normally constructed in courses or layers.

Many factors influence the pavement system layer thicknesses required to provide satisfactory pavement system design. Among them, two key components that affect the structural design of the pavement system are the type of pavement and the load-bearing capacity of the supporting materials.

A typical pavement system design might consist of the following layers:

1. Conditioned and compacted earth fill and subgrade below the pavement system (typically 100 percent compaction required)
2. Enhanced subbase course material, including additional layering, or enhanced existing subgrade
3. Pavement base course (flexible or semirigid materials to support the pavement surface materials)
4. Final pavement surface, either hot mix asphalt (HMA), a flexible pavement typically installed in multiple layers, or Portland cement concrete (PCC), a rigid pavement typically installed in one layer

The thickness of each of the overall pavement layers is determined by the structural requirements of the pavement system based on existing conditions, aircraft sizes and weights, number of repetitions, environmental factors, and other features.

The airfield lighting system is incorporated into the airfield pavement system. The design of the depth and the height of the various airfield lighting system components, including light bases, light base accessories, conduits, counterpoise conductors, and the like, must be adjusted to integrate the components into the varying pavement system layer thicknesses. Although reasonable effort should be made to comply with the 8 in. (200 mm) requirement contained in 11.4.2.6.1.1, it is for these reasons that the variation described in 11.4.2.6.1.2 is necessary.

The original sentence did not read well. The revised sentence more clearly states the intent.
A.11.4.2.6.1.3
Where existing pavement cannot be cut, raceway is typically installed under the pavement by the directional bore, jack and bore, or other drilling method. Where raceway is installed by a drilling method, it is permissible to install the counterpoise conductor concurrent with the drilling method raceway, external to the raceway or sleeve. This could result in the counterpoise conductor being wrapped around the raceway in an unknown position relative to the raceway or cable being protected. The installation of the counterpoise conductor is required to maintain the equipotential bonding of the overall lightning protection system. The lightning protection afforded by this process is reduced; however, this manner of installation is more effective than omission of the counterpoise conductor associated with its respective directional bore. This method is not recommended for projects where the pavement is being overlaid or replaced. Where pavement is being overlaid or replaced the counterpoise conductor should be installed prior to any paving operations in accordance with the requirements of Chapter 11.

Statement of Problem and Substantiation for Public Input
clarifies the need to keep counterpoise conductors associated with their respective directional bore.

Submitter Information Verification
Submitter Full Name: Carl Johnson II
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Submittal Date: Sat Jun 17 18:59:26 EDT 2017
A.11.4.2.6.1.8

The intent of 11.4.2.6.1.8 is that all metallic light bases, metallic fixtures, metal manhole cover/frames, and the like be bonded to the counterpoise conductor. The phrase "output side of the constant current regulator (CCR) or power source" refers to the field circuit. The input power to the CCR or airfield lighting power source should be grounded in, be provided with an equipment grounding conductor (EGC) in accordance with NFPA 70.

Statement of Problem and Substantiation for Public Input

The term grounded could imply one phase of the AC source is to be grounded at the CCR. The NEC requires an equipment grounding conductor (EGC) be provided. The proposed change corrects the terms to comply with NEC definitions.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
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Submittal Date: Tue Apr 25 11:42:26 EDT 2017
A.11.4.6.5
Some components requiring bonding are only accessible during fabrication or construction. Care should be exercised to ensure all required components are bonded. Fixtures with exposed metal parts that might present a shock hazard should be bonded to the airfield lighting counterpoise system.

Statement of Problem and Substantiation for Public Input
This statement provides additional emphasis that items requiring bonding may not be accessible after construction.

Submitter Information Verification
Submitter Full Name: Carl Johnson II
Organization: AVCON Inc
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Street Address: 
City: 
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Submittal Date: Sat Jun 17 19:06:54 EDT 2017
A ground strap with a ground clamp is the terminology typically used by light base manufacturers for a light base grounding or bonding connection. Metallic light bases should be provided with internal and external ground straps, each provided with a ground clamp. Metallic light base accessories/extensions should be provided with an internal ground strap and ground clamp.

Statement of Problem and Substantiation for Public Input

The current text provides for grounding connections only. The proposed text includes the proper use of the ground strap with ground clamp for grounding or bonding.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON, Inc.
Street Address:
City:
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Zip:
Submittal Date: Tue Apr 25 11:50:07 EDT 2017
A.11.4.8.6
Exothermic welding is not the recommended method of connecting the counterpoise conductor to a galvanized steel light base. Refer to FAA Advisory Circular 150/5340-30E 30J, Design and Installation Details for Airport Visual Aids, Part 12.5.

Statement of Problem and Substantiation for Public Input

Revision F as shown is outdated.
Revision J was issued for public review on March 30, comments due by May 1, 2017.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
Organization: AVCON, Inc.
Street Address: 
City: 
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Submittal Date: Tue Apr 25 11:53:51 EDT 2017
In the first case, if the soil is of normal resistivity of from 4000 ohm-centimeters meters to 50,000 ohm-centimeters meters, the resistance of a ground connection made by extending the conductor 10 ft (3 m) into the ground will be from about 15 ohms to 200 ohms, and two such ground connections on a small rectangular building have been found by experience to be sufficient. Under these favorable conditions, providing adequate means for collecting and dissipating the energy of a flash without serious chance of damage is a simple and comparatively inexpensive matter.

Statement of Problem and Substantiation for Public Input

For consistency with other lightning protection texts, earth resistivity should be expressed in ohm-meters instead of ohm-centimeters.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
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Street Address:
City:
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Submittal Date: Sun Jun 25 16:23:27 EDT 2017
Where practicable, each grounding electrode connection should extend or have a branch that extends below and at least 2.4 ft (0.6 m) 24 in. (600 mm) away from the foundation walls of the building in order to minimize the likelihood of damage to foundation walls, footings, and stemwalls.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes values from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address:
City:
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Submittal Date: Fri Jun 23 18:15:48 EDT 2017
Public Input No. 341-NFPA 780-2017 [ New Section after D.1.3 ]

D.1.3.1 The Relevance of Ground Resistance Test Reading and the Variables to be Considered
See the text in the attached document

Additional Proposed Changes

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Statement of Problem and Substantiation for Public Input

Ground test results are ambiguous. This proposal is made to provide information to bring clarity to the relevance of ground test results.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
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Street Address:
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Submittal Date: Wed Jun 28 16:46:30 EDT 2017
D.1.3.1 The Relevance of Ground Resistance Test Readings and the Variables to be Considered

D.1.3.1.1 Multiple ground testing methods and devices are available for ground resistance testing; all have merit and value for the tests they are designed to perform. Several questions must be asked prior to testing: What information is needed to meet code and AHJ requirements? What tests will accurately provide this information? Do I have the proper test equipment, i.e., is this test equipment listed for my intended use? Are the equipment manufacturer's instructions being followed? Have weather conditions from previous tests been reviewed and compared to the current results? (This could eliminate unnecessary concerns over poor test results) Will this testing become the basis for testing on a facility that has not previously been tested?

D.1.3.1.2 The relevance of results from grounding electrode testing is sometimes misunderstood. Testing of grounding electrodes reveals the ability of the grounding electrode or grounding system to conduct a charge or temporary current to earth. The same test is an indication of soil resistance at the time the test is conducted. A single ground resistance test is not an indication of the physical condition of a grounding electrode or grounding system but an unusually high resistance-to-ground reading is an indication that further inspection may be required. Considerations for unusually high resistance-to-ground readings include soil condition (excessively drier than in past readings?), humidity and ambient temperature (for exposed grounding conductors), loose connections, condition of conductor insulation, meter input receptacles and training of personnel using the meter.

D.1.3.1.2.1 The significance of ground test results is increased by the benefit of trend analysis – comparing readings of the last six test cycles to determine either a trend to deterioration or to reveal a possible anomaly due to a significant weather change or some other drastic change in testing conditions. Soil resistivity is dynamic, so readings fluctuate. This fluctuation is primarily due to moisture content, the interaction of water with the soil composition, and the subterranean geography. Distilled water does not conduct electricity. The minerals and their various ions in the water conduct electrical current. A little moisture may improve conductivity, depending on the type and percentage of conductive elements in the soil and their interaction with each other. A lot of moisture may increase resistivity. This is frequently the case, when the ground reaches the saturation point due to rain. Moisture content is not just impacted by the composition of the soil. Subterranean geography is an important factor dramatically affecting the soils ability to hold moisture. For example, water will rapidly seep through silica sand mixed with gravel. But a “perched water table” due to underlying clay strata will hold water above the saturation zone of the normal water table. In this case, high moisture content may be present for a considerable amount of time, so the conductivity depends upon the amount of total dissolved solids, particularly the percentage of conductive salts (salinity).

D.1.3.1.2.2 Temperature is another factor impacting conductivity. Electrical conductivity varies with the ions in solution and their activity. Ion activity changes with temperature. Generally, soil conductivity improves as temperature rises, but only to a point. Once the soils start to dry out, the impact of moisture on conductivity changes accordingly. The conductivity of soil tends to diminish with cooling and deteriorates rapidly around freezing. Ice is nonconductive, so frozen ground profoundly impacts ground resistance reading. None of these variables can be controlled but some may be influenced.

D.1.3.1.2.3 Due to all these variables, vulnerable facilities such as those handling explosive and those with extensive electronics, require periodic test during different times of year. This is the source of the six cycles mentioned above. Typically, the date, time and weather are required as part of those test reports. The importance of this data may be lost on those gathering it, if not on those requiring it; even those
interpreting it. All variables should be considered when reviewing test data. Unfortunately, a quick comparison to a numeric value is usually the prime consideration. Resistance values recommended without consideration of site conditions are arbitrary if they cannot be achieved at that particular location. But the standard values for ground electrode resistivity must be specific to the location and established as a normative range with the statistical median number established as the baseline and the standard deviation being the extreme. For this reason the AHJ’s at vulnerable facilities often require extensive records of ground resistance readings.

Simply put, if a reading is a little above what is normal it is likely to be due to the variables already describe. If the value is way above normal, it indicates a deterioration of the grounding electrode system.

**D.1.3.1.2.4** Vulnerable facilities should do extensive soil and site conductivity and resistance testing prior to construction. It is far easier to improve a facilities ability to dissipate an electrical energy before and during construction than it is afterwards. Imported soils (fill dirt) will probably have a different ability to conduct electricity that could change the electrical characteristics of the entire site. This could be used to improve soil conductivity particularly in areas with little load bearing significance. Everything in the ground changes the electrical characteristics of the site. All buried media will impact ground electrode resistance readings! However, all buried media should be considered as a permanent part of the site. Electrical energy will dissipate over all grounded media, not just the ground electrodes installed specifically for that purpose.

**D.1.3.1.2.5** The relevance of test results from a single ground electrode is another misconception. Single ground electrode must be separated from the rest of the grounding electrode system to be tested separately, so a fitting to disconnect the electrode must be provided. The disconnect itself becomes variable. The concept of equalizing electrical potential is based on all grounded media being tied together. According to the codes and standard practices, a single ground will never dissipate electrical energy by itself, unless it is the only ground, so this reading is irrelevant unless that ground electrode is thought to be deteriorated. Even then test data alone is not definitive evidence of the electrode’s condition.

**D.1.3.1.2.6** Test wells are frequently specified at each ground location. However, the condition of a ground electrode cannot be determined by visual inspection since the functional section of the electrode is the part that is buried. The only way to definitively determine the physical condition of a ground electrode is to dig it up.

Test wells provide access to concealed systems for testing. If the intent is to test the entire grounding electrode system from a single location, then one is enough. On an exposed system, test the resistance of the grounding electrode system by attaching the testing device to an exposed down lead.

**D.1.3.1.2.7** Another variable of ground testing is the location of the test electrodes. Collected data would be far more relevant if test wells we located at the test electrode locations so the ground electrode test is performed to the exact same location each time it is tested.

**D.1.3.1.3** Moisture related variables are not specific to a particular site but are regional in nature. They do not happen to just one grounding system but to an entire community. This is the reason why lightning protection systems employ such an extensive grounding electrode system. When lightning strikes, it will
be conducted on the lightning protection system to ground by the integral interconnection of the grounding electrode system. Once to ground the lightning will dissipate, making the condition of the ground electrodes more important than the ground resistance reading.

**D.1.3.1.4 Synopsis:**

The ground electrode testing does not tell the condition of a single ground electrode or the ground electrode system.

Short of exhuming the electrode, the functional condition of electrodes is determined through the observation of extreme variations from baseline readings.

Preconstruction ground resistance/conductance testing is recommended for vulnerable facilities.

Electrodes are tied together to function as a unit. Testing them as a unit more accurately simulates actual conditions.

Baseline testing can be established through the records of previous tests.

**D.1.3.1.5 A simplified test for determining the functional condition of lightning protection grounding electrode system.**

Choose a testing method. The test method and device do not matter. The comparison of the readings is the desired result.

Lay out the test electrodes according to the test parameters. Install a spare test electrode 25 ft. (7.6m) laterally from the lightning protection (LP) electrode/ down conductor, to be test.

Run your test to determine the resistivity to earth from the spare test electrode. Check connections to the all electrodes, and repeat the test until the readings are the same. This reading is the resistivity of the ground as measured by that test from the spare electrode. Use it as a baseline

Without moving any test electrodes, disconnect the lead from the spare electrode and attach it to the LP Electrode/ Down lead.

Run the test. Check connections and repeat test until the readings are the same. This is the resistance of the entire ground electrode system to the same test electrodes using the same test and the same equipment. The only variable is the ground electrode system.

The resistance to ground from the grounding electrode system should be similar to or better than the resistivity of the ground reading. A substantially higher reading indicates a problem.

In future testing use the same test, method and equipment. Where possible use the same test locations in subsequent tests for consistency and relevance.
F.2.1 Conductors.
Conductors should conform to the requirements of Chapter 4 for bonding for main conductors.

Statement of Problem and Substantiation for Public Input

Change is made to revert back to previous editions of this document that required main conductors. This change is made to keep all down conductors sizes consistent throughout the document.
Of note, if accepted the diagram will also need to be revised.

Submitter Information Verification

Submitter Full Name: Mark Morgan
Organization: East Coast Lightning Equipment
Street Address:
City:
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Submittal Date: Wed Jun 28 22:03:19 EDT 2017
Public Input No. 185-NFPA 780-2017 [ Section No. G.1.1.3 ]

G.1.1.3 Grounding.
Grounding terminations should be installed as specified in Chapter 4, with the following additional guidance:

(1) For existing concrete floors, a ground ring should be installed. As an additional precaution, radial grounding is recommended to be installed at points around the periphery.

(2) The grounding grid should be constructed of main-size interconnected copper conductors at no greater than 36 in. (900 mm) spacing between conductors. The periphery of the grid should be interconnected. Burial of the grid should be at a depth of no less than 6 in. (150 mm) and no greater than 18 in. (450 mm).

(3) The grid perimeter should be connected to grounding electrodes with radial grounding extensions recommended.

Statement of Problem and Substantiation for Public Input
The editorial Task Group changes value from feet to inches for accuracy and to maintain consistency throughout the standard

Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
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Submittal Date: Fri Jun 23 18:41:06 EDT 2017
H.2.2 Iron Posts.

Ground connections can be made by inserting galvanized-iron posts, such as are ordinarily used for farm fencing, at intervals and attaching in electrical contact all the wires of the fence. Grounding can also be achieved by driving a length of not less than $\frac{1}{2}$ in. (12.7 mm) in diameter galvanized-iron pipe beside the fence and attaching the wires by ties of galvanized-iron wire. If the ground is normally dry, the intervals between metal posts should not exceed 150 ft (45 m). If the ground is normally damp, the metal posts can be placed up to 300 ft (92 m) apart.

Statement of Problem and Substantiation for Public Input

The editorial Task Group changes the SI dimension to be consistent with the rest of the document. It is also a more stringent requirement in this application.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Street Address:
City:
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Submittal Date: Mon Jun 19 17:20:53 EDT 2017
H.2.2 Iron Posts.

Ground connections can be made by inserting galvanized-iron posts, such as are ordinarily used for farm fencing, at intervals and attaching in electrical contact all the wires of the fence. Grounding can also be achieved by driving a length of not less than $\frac{1}{2}$ in. (12.7 mm) in diameter galvanized-iron pipe beside the fence and attaching the wires by ties of galvanized-iron wire. If the ground is normally dry, the intervals between metal posts should not exceed 150 ft (45 m). If the ground is normally damp, the metal posts can be placed up to 300 ft (92 m) apart.

Statement of Problem and Substantiation for Public Input

Revise for consistency with 150 ft conversion in the preceding sentence.

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<tr>
<td>Submitter Full Name</td>
<td>Mitchell Guthrie</td>
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<tr>
<td>Organization</td>
<td>Engineering Consultant</td>
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H.2.3 Depth of Grounds.

Pipes should be extended into the ground at least \(24\text{ in.} \ (600 \text{ mm})\).

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes valued from feet to inches for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

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Submittal Date: Fri Jun 23 18:18:31 EDT 2017
J.6.1.1.4 Ground Transition.

The ground transition is an interface between a structure’s grounding system and a given LPZ. It is an interface where all ac and dc grounding conductors (including metallic raceways and other structural components) serving an LPZ make their (only) connection or transition to the building grounding system. Bonds or connections through the ground transition need to be in close proximity, 3 ft (0.9 m) is recommended. This is necessary to avoid voltage differences in the grounding conductors due to impedance.

A useful example of a ground transition is the previously described EGBB. This serves as the ground transition for the structure, or a room within a structure, to the external utilities, where all of the grounded media in a building comes to a single point and is referenced at that point to earth ground.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group changes values for accuracy and to maintain consistency throughout the standard.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Street Address:
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Submittal Date: Fri Jun 23 18:43:37 EDT 2017
J.9.3.1 Detail.

Automatic gate openers are susceptible to the threat of damage from lightning. Typically, the gate is remote from the structure it services. Power, telephone, data, and CCTV conductors are run to the gate providing electricity and communication signals for actuators, motors, cameras, card readers, key pads, motion detectors, infrared sensors and telephones. If any of those conductors feed from sources other than the structure, a difference in potential is created between the ground at source of that feed and the ground at the structure. When lightning energy is dissipated near the conductors, current can be injected into those conductors, or current induced upon them. Either way, damage to the devices that control and operate the gate opener is likely.

Similarly, even if all of those conductors feed from the same building and are appropriately bonded together at the structure, damage is likely at the gate. This can happen because devices at the gate could experience different voltages on the grounding conductors of the different services if they do not have the same electrical potential, i.e., establish a Lightning Protective Zone (LPZ). In addition, the gate could be closer to the point of the lightning strike and provide an easier, shorter path for lightning energy to equalize the difference in potential between those services than the bond in the building.

For example, a telephone line is used to communicate with the phone box outside the gate and to signal the motor on the gate actuator to open the gate. The motor controller is connected to the phone line and the electric service. If the grounding conductors are not bonded to create equipotential, current will flow between the telephone ground and the electric utility ground through the motor controller. It is likely that this current will damage the controller.

Statement of Problem and Substantiation for Public Input

The changes are made to bring clarity.

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Street Address:
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Submittal Date: Mon Jun 19 15:16:22 EDT 2017
Lightning flash density, the yearly number of flashes to ground per square kilometer, can be found in Figure L.2. A color version of this map with resolution of 2 km can be found at http://www.vaisala.com/Vaisalaimages/Lightning/avg_fd_2005-2014_CONUS_2km_grid.png.

Figure L.2 2005–2014 Average U.S. Lightning Flash Density Map (Flashes per Square Kilometer per Year), (Courtesy Vaisala, Inc.)

Additional Proposed Changes

<table>
<thead>
<tr>
<th>File Name</th>
<th>Description</th>
<th>Approved</th>
</tr>
</thead>
<tbody>
<tr>
<td>avg_fd_2005-2014_CONUS_2km_grid.png</td>
<td>updated flash density map</td>
<td></td>
</tr>
</tbody>
</table>

Statement of Problem and Substantiation for Public Input

The map is revised to reflect the latest flash density statistics.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
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Submittal Date: Mon Jun 26 09:22:06 EDT 2017
L.3  Annual Threat of Occurrence ($N_D$).

The yearly threat of occurrence ($N_D$) to a structure is determined by the following equation:

$$N_D = \left( N_G \right) \left( A_D \right) \left( C_D \right) \left( 10^{-6} \right)$$

where:

- $N_D$ = yearly lightning strike frequency to the structure or object
- $N_G$ = lightning ground flash density in flashes/km²/year
- $A_D$ = the equivalent collection area of the structure (m²)
- $C_D$ = environmental coefficient or location factor

Statement of Problem and Substantiation for Public Input

Yearly and annual are redundant so yearly should be deleted. Average is added to identify this is a statistical prediction and not a factual value as could be suggested by the wording "the annual threat is determined by the following ..." Lightning strike frequency can be easily mistaken for ground flash density $N_G$ and it adds no additional clarification so it should be deleted.

In the equation, it is also suggested that consideration be given to remove "potential" if the change from "yearly" to "average" is accepted.

Finally, Equation L.3 legend lists $C_D$ as the "environmental coefficient" but in L.4.2 and Table L.4.2 it is referred to as "location factor." Location factor is the accurate descriptor. It is suggested that this is changed in the legend in L.3.

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Submittal Date: Mon Jun 26 08:00:01 EDT 2017
A D refers to the equivalent ground area having the equivalent lightning flash vulnerability as the structure collection area for lightning flashes as if it was an isolated structure on flat ground. It is an area adjusted for the structure that includes the effect of the height and location of the structure.

Statement of Problem and Substantiation for Public Input

The proposal makes an editorial correction by changing the A in AD to italics and brings the description of the term in line with that in IEC 62305-2.

Submitter Information Verification

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Submittal Date: Mon Jun 26 09:45:02 EDT 2017
L.6.4.1 Direct Strikes to a Structure.

RA indicates injuries caused is associated with the risk of injuries or death caused by strikes to a structure (touch and step potentials). RB indicates damage is associated with the risk of physical damage to a structure due to a direct strike. RC indicates failure is associate with the risk of failure of internal systems due to a strike to a structure.

Statement of Problem and Substantiation for Public Input

Risk does not “identify” injury, damage, or failure; it is a prediction associated with the occurrence of such events. Death is included in RA description to ensure it is considered an extreme level of injury and “physical” is added to RB to be clear what type of damage is included in this risk component.

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Submittal Date: Mon Jun 26 10:08:13 EDT 2017
L.6.4.2 Strikes near a Structure.

RM indicates failure is associated with the failure of internal systems due to a strike near a structure.

Statement of Problem and Substantiation for Public Input

Risk does not "identify" injury, damage, or failure; it is a prediction associated with the occurrence of such events.

Submitter Information Verification

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Submittal Date: Mon Jun 26 11:29:35 EDT 2017
L.6.4.3 Strike to a Service Connected to a Structure.

RU indicates injury due is associated with the risk of injury or death due to strikes to a service connected to the structure. RV indicates damage is associated with physical damage to a structure due to strikes to a service connected to the structure. RW indicates failure is associated with the risk of failure of internal systems or equipment due to a strike to a service connected to the structure.

Statement of Problem and Substantiation for Public Input

Risk does not “identify” injury, damage, or failure; it is a prediction associated with the occurrence of such events. Death is added to RU to ensure it is considered as an extreme level of injury and “physical” is added to RV to clarify the specific type of damage considered in that risk component.

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Submittal Date: Mon Jun 26 11:32:39 EDT 2017
L.6.4.4 Strikes near a Service Connected to the Structure.

\( R_Z \) indicates is associated with the risk of failure of internal systems or equipment due to strikes near a service connected to the structure.

Statement of Problem and Substantiation for Public Input

Risk does not "identify" injury, damage, or failure; it is a prediction associated with the occurrence of such events.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
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Submittal Date: Mon Jun 26 11:40:15 EDT 2017
L.6.5 Procedure for Risk Assessment and Management.

The procedure for the risk assessment is to first define the extent of the facility, the facility, or structure being assessed. The structure or facility will be stand-alone, structure in most cases. The structure, the facility, could also encompass a building and its associated outbuildings or equipment support structures. One must then determine all relevant physical, environmental, and service installation factors applicable to the structure.

The second step is to identify all the types of loss relevant to the structure or facility. For each type of loss relevant to the structure, the relevant loss factors should be chosen and associated probability is to be selected.

Next, the risk for each relevant type of loss for the structure is determined by identifying the components ($R_X$) that make up the risk, calculate the identified components of risk, and add these to calculate the total risk due to lightning ($R$) using the following relationships:

$$R = R_1 + R_2 + R_3 + R_4$$

$$R_1 = R_A + R_B + R_C + R_M + R_U + R_W + R_Z$$

$$R_2 = R_B + R_C + R_M + R_U + R_W + R_Z$$

$$R_3 = R_B + R_V$$

$$R_4 = R_A^* + R_B + R_C + R_M + R_U^* + R_V + R_W + R_Z$$

$^* R_C, R_M, R_W,$ and $R_Z$ in $R_1$ are applicable only for structures with risk of explosion, for structures with life-critical electrical equipment (such as hospitals), or other structures where the failure of internal systems immediately endangers human life.

$^* R_A$ and $R_U$ in $R_4$ are applicable only for structures where animals might be injured.

Risk factors are defined in L.6.6.

Compare the total risk ($R$) with the maximum tolerable risk ($R_T$) for each type of loss relevant to the structure. If $R < R_T$ for each type of loss relevant to the structure, then lightning protection might not be needed.

Statement of Problem and Substantiation for Public Input

The predominate number of proposed changes are editorial. Most of these involve changing “should be” to “is” as the text is identifying a procedure to be used and not a choice that may be selected by the user. It also confirms the nature of assessing a facility versus a single structure.

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Submittal Date: Mon Jun 26 11:46:28 EDT 2017
L.6.6.1.2

The annual threat of occurrence due to strikes near a structure \( (N_M) \) is given by the following equation (see Figure L.6.6.1.2):

\[
N_M = N_G (A_M - A_D)(C_D) \times 10^{-6} \text{ events/year} \tag{L.6.6.1.2}
\]

where:

\( N_G \) = lightning ground flash density in flashes/km²/year (see Section L.2)

\( A_M \) = collection area of flashes near the structure (m²) (see Figure L.6.6.1.2)

\( A_D \) = equivalent collection area of the structure (m²) (see Figure L.6.6.1.2)

\( C_D \) = environmental coefficient (see Table L.4.2)

The collection area \( A_M \) for flashes near the structure includes the area extending a distance of 500 m (1640 ft) around the perimeter of the structure. For cases where \( N_M \) is negative, a value of 0 is assigned to \( N_M \).

Figure L.6.6.1.2 Collection Areas \( (A_D, A_M, A_L, A_{DJ}, A_I) \). (Source: IEC.)

**Statement of Problem and Substantiation for Public Input**

AM is the collection area for flashes near the structure so the symbol should appear after the description, not in the middle of the description.

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Submittal Date: Mon Jun 26 12:37:18 EDT 2017
L.6.6.1.2

The annual threat of occurrence due to strikes near a structure ($N_M$) is given by the following equation (see Figure L.6.6.1.2):

$$N_M = N_G (A_M - A_D) C_D 10^{-6} \text{ events/year} \quad [L.6.6.1.2]$$

where:

- $N_G$ = lightning ground flash density in flashes/km$^2$/year (see Section L.2)
- $A_M$ = collection area of flashes near the structure ($m^2$) (see Figure L.6.6.1.2)
- $A_D$ = equivalent collection area of the structure ($m^2$) (see Figure L.6.6.1.2)
- $C_D$ = environmental coefficient (see Table L.4.2)

The collection area ($A_M$) for flashes near the structure includes the area extending a distance of 500 m (1640 ft) around the perimeter of the structure. For cases where $N_M$ is negative, a value of 0 is assigned to $N_M$.

Figure L.6.6.1.2 Collection Areas ($A_D$, $A_M$, $A_L$, $A_{DJ}$, $A_I$). (Source: IEC.)

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Additional Proposed Changes

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<th>Description</th>
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<tr>
<td>Fig_L-6-6-1-2_w_highlighter.pdf</td>
<td>Revision of Figure L.6.6.1.2</td>
<td></td>
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</tbody>
</table>

Statement of Problem and Substantiation for Public Input

The arrow showing the dimension of $AM$ should originate at the structure, not at the boundary of $AD$ as currently shown. The attached pdf file highlights the actual length of the dimensioning arrow.

The value of $AM$ should be reduced from 500 to 350 measured from the corner of the structure (as shown in the modified figure) to compensate for the overlap with $AD$. It was not possible to make this correction on the figure.

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Submittal Date: Mon Jun 26 13:47:11 EDT 2017
Notes:
1. Area $A_D$ is the area subject to direct strikes to the facility (see L.6.6.1.1).
2. Area $A_M$ is the area subject to strikes near the structure (see L.6.6.1.2).
3. Area $A_L$ is the area subject to direct strikes to the incoming service (see L.6.6.1.3).
4. Area $A_DJ$ is the area subject to strikes to the adjacent structure (see L.6.6.1.4).
5. Area $A_I$ is the area subject to strikes near the incoming service (see L.6.6.1.5).
The annual threat of occurrence due to a strike to an incoming service (NL) is characterized by the following formula:

\[ N_L = N_G A_L C_D C_T \times 10^{-6} \text{ events/year} \]  

where:

- \( N_G \) = lightning ground flash density in flashes/km²/year (see Section L.2)
- \( A_L \) = collection area of flashes striking the service (m²) (see Figure L.6.6.1.2)
- \( C_D \) = environmental coefficient of the incoming service (see Table L.4.6.27.1)
- \( C_T \) = correction factor for the presence of an HV/LV transformer located between the point of strike and the structure

Where the value of \( L_L \) (used in the determination of \( A_L \)) is not known, a value of 1 km is assumed for the assessment. A default value of 500 Ωm can be used for soil resistivity (ρ) where this value cannot be determined.

If the installation incorporates underground cables run underneath a ground mesh, \( A_I \) could be assumed to be 0 for that cable set (\( N_L = 0 \)).

\( C_T \) applies to line sections between the transformer and the structure. A value of 0.2 is applicable for installations having a transformer located between the strike and the structure. Otherwise, a value of 1 is assigned to this variable.

Where:

\[ A_L = 40 \times L_L \]

\( L_L \) = the length of the incoming service (see Figure L.6.6.1.2)

**Statement of Problem and Substantiation for Public Input**

The revision corrects the descriptor designation for the environmental coefficient for incoming lines to CE, identifies the correct table to identify the values for the coefficient and deletes the typographical error "9+."
L.6.6.2.1
The factors associated with the probability of injury ($P_A$) due to a direct strike to a structure are primarily related to touch and step potentials. Default values for ($P_A$) are given in Table L.6.7.4.

Statement of Problem and Substantiation for Public Input

Table L.6.7.1 provides the Service Environmental Coefficient, CE, not default values for ($P_A$). Actual reference should be Table L.6.7.2.

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Submit Date: Mon Jun 26 18:50:06 EDT 2017
The factors associated with the probability of physical damage ($P_B$) due to a direct strike to a structure are primarily related to the type of protection provided. Default values for ($P_B$) are given in Table L.6.7.2.

Statement of Problem and Substantiation for Public Input

Table L.6.7.2 provides Values of Probability (PA) That a Flash to a Structure Will Cause Shock to Living Beings Due to Dangerous Touch-and-Step Voltages, not default values for ($P_B$). Actual reference should be Table L.6.7.3.

Submitter Information Verification

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Submittal Date: Mon Jun 26 18:55:29 EDT 2017
L.6.6.2.3

The factors associated with the probability of failure of internal systems due to a direct strike ($P_C$) are primarily related to the surge protection measures provided. Default values for $P_C$ are given in Table L.6.7.4. SPD protection is effective to reduce $P_C$ only in structures protected by a lightning protection system or in structures with a continuous metal or reinforced concrete frame.

Statement of Problem and Substantiation for Public Input

Correcting table reference. Actual reference should be Table L.6.7.4.

Submitter Information Verification

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Submittal Date: Mon Jun 26 19:06:55 EDT 2017
Public Input No. 248-NFPA 780-2017 [ Section No. L.6.6.2.4 ]

L.6.6.2.4

The probability that a strike near a structure will cause failure of internal systems (PM) depends on the lightning protection measures implemented. These measures are characterized by a factor, KS, that takes into consideration protective measures such as the shielding effectiveness of the structure, any internal shielding provided, characteristics of internal wiring, and the rated impulse withstand voltage level (i.e., withstand voltage) of the system to be protected. Where SPDs are not installed, at utilization equipment, or the SPDs at the utilization equipment, are not properly coordinated with those installed at the service entrances, the value of PM to be used in the equation for the risk of failure of internal systems due to a strike near a structure (PM) can be taken from Table L.6.7.4. Where coordinated SPDs are installed at the utilization equipment, the value of PM used in the computation of PM is the lower value between PC and PM. For internal systems with equipment having rated impulse withstand voltage levels that are unknown or are less than 1.5 kV, a value of PM = 1 should be used in the assessment.

The value of KS is calculated using the following equation:

\[ K_S = (K_{S1})(K_{S2})(K_{S3})(K_{S4}) \]  \[ \text{[L.6.6.2.4a]} \]

where:

- KS1 = factor relating to the shielding effectiveness of the structure, lightning protection system, or other shields at the exterior boundary of the structure
- KS2 = factor relating to the shielding effectiveness of shields internal to the structure
- KS3 = factor relating to the characteristics of the internal wiring
- KS4 = factor relating to the rated impulse withstand voltage level of the system to be protected

For continuous metal shields with a thickness of 0.1 to 0.5 mm, KS1 and KS2 should be assigned the value of 10^-4 to 10^-5 (scaled linearly). Where not otherwise known, the value of KS1 and KS2 can be evaluated by the following relationship as long as the equipment is located a distance, w, from the boundary shield:

\[ K_{S1} = K_{S2} = 0.12W_M \]  \[ \text{[L.6.6.2.4b]} \]

where:

- W_M = distance measured in meters and given by a mesh grid spacing, the spacing between down conductors, or the spacing between structural steel columns, or rebar spacing in reinforced concrete structures and/or footers.

In those structures where it is ensured that steel reinforcing bars are interconnected and terminated by approved grounding electrodes, \( W \) is the spacing between the reinforcing bars.

If the equipment is located closer to the applicable boundary than the distance, \( W_M \), the values of KS1 and KS2 should be doubled. In those cases where multiple internal boundaries exist, the resulting value of KS2 is the product of each individual value of KS2.

Table L.6.7.5 provides values that can be selected for factor KS3 based on the configuration of internal wiring. For wiring contained in continuous metallic conduit that is properly bonded to the lightning protection grounding system, the selected value of KS3 from the table is multiplied by a factor of 0.1.

The value of factor KS4 is evaluated by the following formula:

\[ K_{S4} = 1.5 \left/ U_W \right. \]  \[ \text{[L.6.6.2.4c]} \]

where:

- \( U_W \) = lowest rated impulse withstand voltage of the individual components in the system under consideration

Statement of Problem and Substantiation for Public Input

Revise L.6.6.2.4 as follows to make the intent clear and correct table references. The spacing between conductors (or mesh spacing) should be a lower case w in italics for consistency with other lightning risk assessments that use the parameter.

Reconsideration of the limitation of application of the determination of the value of PM to cases where SPDs are not installed at utilization equipment is recommended.

Submitter Information Verification

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The value of $L_T$, $L_F$, and $L_O$ can be determined in terms of the relative number of victims from the following approximate relationship:

$$L_A = \left( \frac{n_Z}{n_T} \right) \times \left( \frac{t_Z}{8760} \right)$$  

where:

- $L_A =$ value for loss of human life
- $n_Z =$ number of possible endangered persons (victims)
- $n_T =$ expected total number of persons (in the structure)
- $t_Z =$ time in hours per year for which the persons are present in a dangerous place, outside of the structure ($L_T$ only) or inside the structure ($L_T$, $L_F$, and $L_O$)

Typical mean values of $L_T$, $L_F$, and $L_O$, for use when the determination of $n_Z$, $n_T$, and $t_Z$ is uncertain or difficult, are given in Table L.6.7.8.

Statement of Problem and Substantiation for Public Input

Table L.6.7.8 is the Values of the Probability (PZ) as a Function of the Resistance of the Cable Shield and the Withstand Voltage (UW) of the Equipment. The proper reference should be Table L.6.7.9.

Submitter Information Verification

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Submittal Date: Tue Jun 27 06:20:05 EDT 2017
Public Input No. 254-NFPA 780-2017 [ Section No. L.6.6.3.2 ]

L.6.6.3.2 Physical Damage.
The following equation calculates the value of loss from physical damage to the structure:

\[ L_V = L_B - r_F \times r_P \times h_Z \times I_F \]  

where:

\( L_B \) = value of loss due to direct strike to the structure

\( L_V \) = value of loss due to strike to incoming service

\( r_P \) = reduction factor for provisions taken to reduce consequences of fire (see Table L.6.7.10)

\( r_F \) = reduction factor for risk of fire to structure (see Table L.6.7.11)

\( h_Z \) = factor for the kinds of hazard in the structure (see Table L.6.7.12)

\( L_F \) = mean value of physical damage loss (see Table L.6.7.9)

Statement of Problem and Substantiation for Public Input

The references to Tables are incorrect. They all should be incremented by 1. Reconsideration should also be given to the presentation of the equations as \( L_B \) is not the same as \( L_V \).

Submitter Information Verification

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Submittal Date: Tue Jun 27 07:18:32 EDT 2017
L.6.6.3.3 Failure of Internal Systems.

The following equation calculates the value of loss due to failure of internal systems:

\[ L_C - L_M - L_W - L_Z - L_O \]  

[\text{[L.6.6.3.3]}]

where:

- \( L_C \) = value of loss due to direct strike to the structure
- \( L_M \) = value of loss due to a strike near the structure
- \( L_W \) = value of loss due to a strike to a service connected to the structure
- \( L_Z \) = value of loss due to a strike near a service connected to the structure
- \( L_O \) = mean value of loss of internal system (see Table L.6.7.8)

Statement of Problem and Substantiation for Public Input

Editorial. Loss \( L \) should be in italics.

Submitter Information Verification

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Zip:
Submittal Date: Tue Jun 27 08:01:50 EDT 2017
Table L.6.7.4 provides values for the probability $P_C$ of failure of internal systems as a function of SPD protection.

<table>
<thead>
<tr>
<th>SPD Protection Provided</th>
<th>$P_C$</th>
</tr>
</thead>
<tbody>
<tr>
<td>No SPD protection</td>
<td>1</td>
</tr>
<tr>
<td>SPDs provided in accordance with Section 4.20</td>
<td>0.03</td>
</tr>
</tbody>
</table>

Notes:
1. SPD protection is effective to reduce $P_C$ only in structures protected by an LPS or in structures with a continuous metal or reinforced concrete frame where bonding and grounding requirements of Section 4.20 are met.
2. Shielded internal systems fed by wiring in lightning protective cable ducts or metallic conduits can be used in lieu of SPD protection.
3. Smaller values of $P_C$ can be used where SPDs above and beyond those required by Section 4.20 and SPDs having better protection characteristics (higher current withstand capability, lower protective level, etc.) than the minimum specified in Section 4.20. (See Annex B of IEC 62305-2, Protection Against Lightning — Part 2: Risk Management, for additional information).
4. For PV applications, the reduction in the value of $P_C$ must comply with the requirements of Section 12.4.2 and/or 4.12.3.

Statement of Problem and Substantiation for Public Input

Section 4.20 does not address surge protection for PV arrays. The addition of Note 4 provides the proper link to Chapter 12 for the assessment of PV arrays.

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Submittal Date: Tue Jun 27 07:28:41 EDT 2017
L.6.7.8
Table L.6.7.8 provides values of probability \( P_Z \) of failure of internal systems due to a strike near a service to a structure. \( P_Z \) is a function of the resistance of the cable shield and the withstand voltage \( (U_W) \) of the equipment.

Table L.6.7.8 Values of the Probability \( (P_Z) \) as a Function of the Resistance of the Cable Shield and the Withstand Voltage \( (U_W) \) of the Equipment

<table>
<thead>
<tr>
<th>Line Type</th>
<th>( U_W ) (kV)</th>
<th>1</th>
<th>1.5</th>
<th>2.5</th>
<th>4</th>
<th>6</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power lines</td>
<td>1</td>
<td>0.6</td>
<td>0.3</td>
<td>0.16</td>
<td>0.1</td>
<td></td>
</tr>
<tr>
<td>Telecom lines</td>
<td>1</td>
<td>0.5</td>
<td>0.2</td>
<td>0.08</td>
<td>0.04</td>
<td></td>
</tr>
</tbody>
</table>

Note: Values for \( U_W \) can be obtained from manufacturers and equipment suppliers. If the actual values are not readily available from other sources the following typical values can be utilized:

- For structures containing computer equipment: \( U_W = 1.5 \) kV
- For a typical residential structure: \( U_W = 2.5 \) kV
- For a typical business, hotel, hospital, etc., structure: \( U_W = 2.5 \) kV
- For a typical light industrial structure: \( U_W = 4.0 \) kV
- For a typical heavy industrial structure: \( U_W = 6.0 \) kV
- Default value: \( U_W = 1.5 \) kV

Statement of Problem and Substantiation for Public Input

Editorial. \( W \) in table heading changed to subscript to be consistent with the rest of the table.

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City:
State:
Zip:
Submittal Date: Wed Jun 28 09:45:05 EDT 2017
L.6.7.10

Table L.6.7.10 provides values of the reduction factor $r_{Tt}$ as a function of the type of surface soil or floor.

Table L.6.7.10 Values of Reduction Factor ($r_{Tt}$) as a Function of the Type of Surface of Soil or Floor

<table>
<thead>
<tr>
<th>Type of Surface</th>
<th>Contact Resistance (kΩ)</th>
<th>$r$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soil, concrete</td>
<td>&lt; 1</td>
<td>10^{-2}</td>
</tr>
<tr>
<td>Marble, ceramic</td>
<td>1–10</td>
<td>10^{-3}</td>
</tr>
<tr>
<td>Gravel, carpets</td>
<td>10–100</td>
<td>10^{-4}</td>
</tr>
<tr>
<td>Asphalt, linoleum, wood</td>
<td>&gt; 100</td>
<td>10^{-5}</td>
</tr>
</tbody>
</table>

*Values measured between a 4000 mm$^2$ electrode compressed with force of 500 N at a point of infinity.

Statement of Problem and Substantiation for Public Input

The proposed revision brings the descriptor for the reduction factor associated with the type of surface (rt) in line with other lightning risk assessments that recognize the factor. It changes the subscript to lower case t and corrects the case in the Table caption where the r was not in italics.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address:
City:
State:
Zip:
Submittal Date: Mon Jun 26 21:20:36 EDT 2017
NOTE TO NFPA STAFF: Change dash symbol intended to denote negative numbers to a minus sign where needed.

Table L.6.7.10 provides values of the reduction factor $r_T$ as a function of the type of surface soil or floor.

Table L.6.7.10 Values of Reduction Factor ($r_T$) as a Function of the Type of Surface of Soil or Floor

<table>
<thead>
<tr>
<th>Type of Surface</th>
<th>Contact Resistance (kΩ$^*$)</th>
<th>$r_T$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Soil, concrete</td>
<td>&lt; 1</td>
<td>$10^{-2}$</td>
</tr>
<tr>
<td>Marble, ceramic</td>
<td>1–10</td>
<td>$10^{-3}$</td>
</tr>
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<td>Gravel, carpets</td>
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</tr>
<tr>
<td>Asphalt, linoleum, wood</td>
<td>&gt; 100</td>
<td>$10^{-5}$</td>
</tr>
</tbody>
</table>

*Values measured between a 4000 mm$^2$ electrode compressed with force of 500 N at a point of infinity.

Statement of Problem and Substantiation for Public Input

The editorial committee believes the NFPA staff misidentified negative subscript numbers since there are no subscript numbers in this text. Terra will not allow the submitter to change the dash symbol used to designate negative numbers and requests that NFPA staff does so.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 08:55:40 EDT 2017
Public Input No. 253-NFPA 780-2017 [Section No. L.6.7.12]

L.6.7.12 provides values of the reduction factor $r_F$ as a function of risk of fire for the structure.

Table L.6.7.12 Values of Reduction Factor ($r_F$) as a Function of Risk of Fire for a Structure

<table>
<thead>
<tr>
<th>Risk of Fire</th>
<th>$r_F$</th>
</tr>
</thead>
<tbody>
<tr>
<td>Explosion</td>
<td>1</td>
</tr>
<tr>
<td>High</td>
<td>0.1</td>
</tr>
<tr>
<td>Ordinary</td>
<td>0.01</td>
</tr>
<tr>
<td>Low</td>
<td>0.001</td>
</tr>
<tr>
<td>None</td>
<td>0</td>
</tr>
</tbody>
</table>

\[a\] Structures with risk of explosion or structures that contain explosive mixtures of gases, dusts, or materials.

\[b\] Structures with significant quantities of combustible materials and/or storage of significant quantities of flammable and combustible liquids (e.g., large warehouses, shipping terminals, big box stores, industrial facilities with flammable and combustible processes, printing, saw mills, plastics processing, paint dipping and spraying).

\[c\] Structures with moderate quantities of combustible materials with minor storage areas that produce significant amounts of smoke, but no flammable or combustible liquids (e.g., small warehouses, mercantile, post offices, electronic plants, ordinary chemical plants, restaurant service areas, wood product assembly).

\[d\] Structures with limited quantities of combustible materials and generally noncombustible construction (e.g., residences, churches, educational buildings, institutional, museums, offices, theaters).

\[e\] Noncombustible construction with no exposed combustible contents.

Statement of Problem and Substantiation for Public Input

Typical residences and churches are generally made of wood construction which should not be considered noncombustible construction when subjected to a direct strike. Residences and offices could contain more than limited quantities of combustible materials. Inclusion of these in the examples could infer a lower than actual risk.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
Organization: Engineering Consultant
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Tue Jun 27 06:43:41 EDT 2017
Figure L.6.8 provides a worksheet for detailed risk assessment.

**Figure L.6.8 Detailed Risk Assessment Worksheet.**

ATTENTION NFPA STAFF: Change Annual Threat Of Occurrence. Correct the spelling of Occurrence in the second cell on the left side of the table on (p.1 of 3)
**Statement of Problem and Substantiation for Public Input**

The Editorial Task Group REQUESTS THAT NFPA STAFF MAKE THIS CHANGE. The Figures can not be altered using Terra. The change is made to correct a spelling error. Correct the spelling of the word "Occurrence" in the second Cell on the Left side of (p.1 of 3)

**Submitter Information Verification**

Submitter Full Name: Stephen Humeniuk  
Organization: Warren Lightning Rod Company  
Affiliation: ULPA, The Editorial Task Group  
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Mon Jun 26 10:56:29 EDT 2017
Most lightning strike victims are struck before or after the rain that usually accompanies thunderstorms. This would indicate that most people have the good sense to get out of the rain, but are not as conscious of the life-threatening hazards presented by lightning. Atmospheric conditions that cause lightning can be measured and the probability of a lightning event predicted. However, it is not possible to predict the exact location where lightning will strike since it has been known to attach to earth beyond the visible horizon. Lightning is extremely dangerous, and unnecessary exposure should be avoided. The following recommendations are advisable:

1. When possible, plan outdoor activities around the weather forecast. Although it is difficult to know exactly if a storm will occur, the conditions that create lightning storms, such as the meeting of high- and low-pressure systems, are predicted days in advance. On days when such weather patterns are forecast, avoid planning activities where shelter is not readily available, such as boating or camping.

2. Check the forecast the night before and the morning of planned outdoor activities to see if lightning is a possibility.

3. Check Internet web site weather maps before you leave. Most weather sites have recent satellite and radar images of the area of your activity.

4. When you arrive at the area of your activity, devise a plan on where to go in the event of an approaching lightning storm. Tell all persons in your party, especially children, where to go in accordance with M.2.2. Also, tell your party where you will meet a half hour after thunder is last heard, since you may not be together when the threat of a storm arises.

5. Carry a weather radio with an Alert feature or set your cellular telephone to receive severe weather warnings.

6. Respond accordingly when warnings are issued.

Statement of Problem and Substantiation for Public Input

This comment makes an editorial changes. The capital 'A' in 'Alert' should be a small 'a'. Also, adding cellular telephones as a source of warning to recommended practices list updates the annex making it more culturally relevant.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 15 14:03:46 EDT 2017
Public Input No. 95-NFPA 780-2017 [ New Section after M.2.2 ]

M.2.2.1
If a preferred shelter is not accessible, seek shelter in one of the following.
(1) Large unprotected buildings
(2) Underground Shelters such as subways, tunnels, and caves

Statement of Problem and Substantiation for Public Input

The Personal Safety Task Group submits this as a Committee Proposal. Breaking these places of shelter out into a separate section differentiates them as less safe, and less desirable than the locations cited in the preceding section.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Street Address:
City:
State:
Zip:
Submittal Date: Thu Jun 15 15:41:41 EDT 2017
M.2.2.2

Being on the water during a thunderstorm greatly increases the threat of a lightning strike. Get to shore and seek shelter on land. Remaining on the water should not be considered unless you are inside of:

1. Enclosed metal boats or ships
2. Enclosed boats protected against lightning

Statement of Problem and Substantiation for Public Input

The personal Safety Task Group submits this as a Committee Proposal. The language identifies the threat of being struck by lightning on the water and encourages sheltering on shore, while providing direction for safe spaces on the water.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Street Address:
City:
State:
Zip:
Submittal Date: Thu Jun 15 15:53:40 EDT 2017
M.2.2

If you hear thunder, seek shelter immediately. Do not try to predict how close lightning is by counting the time between the flash of lightning and the sound of thunder. Stay indoors until one-half hour after you last heard thunder. Seek shelter in structures a preferred structure such as the one of the following:

1. **Dwellings or other buildings that are protected against lightning**
2. **Underground shelters such as subways, tunnels, and caves**
3. **Large metal-frame buildings**
4. **Large unprotected buildings**
   1. Enclosed automobiles, buses, and other vehicles with metal tops and bodies
   2. Enclosed metal trains and street cars
   3. Enclosed metal boats or ships
   4. Boats that are protected against lightning
   5. City streets shielded by nearby buildings

**Statement of Problem and Substantiation for Public Input**

The Personal Safety Task Group Submits this as a Committee Proposal. Clearer direction is provided as to the best place to seek shelter, while eliminating confusion on sheltering outdoors.

**Submitter Information Verification**

**Submitter Full Name:** Stephen Humeniuk  
**Organization:** Warren Lightning Rod Company  
**Affiliation:** ULPA, Personal Safety Task Group  
**Street Address:**  
**City:**  
**State:**  
**Zip:**  
**Submittal Date:** Thu Jun 15 14:58:18 EDT 2017
Certain locations are extremely hazardous during thunderstorms and should be avoided if at all possible. Approaching thunderstorms should be anticipated and the following locations avoided when thunderstorms are in the immediate vicinity:

1. Hilltops and ridges
2. Areas on top of buildings
3. Open fields, athletic fields, and golf courses
4. Parking lots and tennis courts
5. Swimming pools (indoor or outdoor), lakes, **and** rivers, and seashores
6. Near wire fences, clotheslines, overhead wires, and railroad tracks
7. Under isolated trees
8. Near electrical appliances, telephones, plumbing fixtures, and metal or electrically conductive objects

Statement of Problem and Substantiation for Public Input

The Personal Safety Task Group submits this change as a Committee Proposal. The additional text is more inclusive adding further clarification.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Personal Safety Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 15 14:07:00 EDT 2017
Public Input No. 120-NFPA 780-2017 [ New Section after M.2.6 ]

M.2.6 (5)
Run! If you are in good enough health, run to find shelter. When running, only one foot is on the ground some of the time, with no contact with the ground part of the time. Running mitigates the threat of step potential. It also diminishes the likelihood of a direct strike, since contact with earth is necessary for the ionization of an upward streamer propagate over your body.

Statement of Problem and Substantiation for Public Input

This Personal Safety Task Group proposal is added to give further options and guidance on what can be done when no shelter is available. Someone is better off running they would be waiting in an exposed area for the threat of lightning to subside.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, Personal Safety Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 19 10:28:39 EDT 2017
If caught in a lightning storm with no shelter available, the following recommendations should be observed:

1. Seek depressed areas — avoid mountaintops, hilltops, peaks, ridges, and other high places.
2. Seek dense woods — avoid isolated trees.
3. If caught in an exposed area, crouch, position yourself as low and as small as possible to minimize risk of direct strike; kneel. Kneel on the ground, keep your feet together, and put and do not place your hands on your thighs in contact with earth.
4. Minimize the risk of step potential hazards by minimizing the area of your body in contact with the ground. Do not lie flat. It is best not to have any body parts in contact with earth. If a foam pad or an inflated air mattress is readily available, kneel or sit on it, leaving no body parts touching the ground. Sit or kneel on a backpack after placing the frame side down on the ground. If any body part must touch the ground, feet are preferred. Do not put hands in contact with earth.

Statement of Problem and Substantiation for Public Input

The Personal Safety Task Group submits this change as a Committee Proposal to add clarity to the existing text.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Personal Safety Task Group
Street Address:
City:
State:
Zip:
Submittal Date: Thu Jun 15 14:11:48 EDT 2017
M.3.1

Remain inside a closed boat, as far as practical, during a lightning storm; do not dangle arms or legs in the water. If possible remain inside an enclosed cabin on the boat.

Statement of Problem and Substantiation for Public Input

The Editorial Task Group suggests this change for clarity and readability.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, The Editorial Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Mon Jun 19 17:36:14 EDT 2017
Public Input No. 129-NFPA 780-2017 [Section No. M.3.2]

M.3.2
To the extent consistent with safe handling and navigation of the boat during a lightning storm, avoid making contact with any items connected to a lightning protection system, especially in such a way as to bridge between these items. For example, it is undesirable for an operator to be in contact with reversing gear levers and a spotlight control handle at the same time it is undesirable to be in contact with different components of the vessel that are attached to the lightning protection system. Such contact could equalize the difference in electrical potential between those components by flowing through your body. To the extent consistent with the safe handling and navigation of the vessel, simultaneous contact between multiple components should be avoided.

Statement of Problem and Substantiation for Public Input
The Editorial Task Group recommends the change for clarity and readability.

Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name</th>
<th>Stephen Humeniuk</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization</td>
<td>Warren Lightning Rod Company</td>
</tr>
<tr>
<td>Affiliation</td>
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<td>City</td>
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Public Input No. 100-NFPA 780-2017 [Section No. M.4]

M.4 Lightning Safety for Outdoor Workers.
M.4.1 Add a Lightning Safety Plan
(See Committee Proposal)
M.4.2 Preplan Safe Locations
(See Committee Proposal)
M.4.3 Detection.
Lightning conditions are to be monitored continuously. In most cases, a combination of a lightning network subscription service, a professional-grade lightning warning system, and a high-quality handheld detector is suggested. However, if thunder is heard, the danger from lightning is close enough to suspend operations and seek refuge.

M.4.4 Notification.
Suspension and resumption of work activities should be planned in advance, through policies and training. Information can be transmitted by some or all of the following methods:

1. Sirens
2. Strobe lights
3. Text messages
4. 2-way radios
5. Telephones

M.4.5 A conservative warning threshold could be the following:
Yellow condition: Lightning is in the 20–40 mi (30–60 km) range and the threat could exist.
Orange condition: Lightning is in the 10–20 mi (16–30 km) range and the threat is nearby.
Red Alert: Lightning is in the 0–10 mi (0–16 km) range and no personnel are allowed outdoors. All outside personnel must seek safety in a designated shelter that is equipped with a lightning protection system that complies with this standard. If not available, seek shelter in the structures listed in M.2.2.

M.4.6 Reassess the Threat.
Wait until one-half hour after thunder is no longer heard before resuming outdoor activities. Be extra cautious during this storm phase, as lightning can still be a significant hazard.

Organizations should create, publish, and train personnel on appropriate lightning safety guidelines in accordance with the recommendations in Annex M.

Statement of Problem and Substantiation for Public Input
The Personal Safety Task Group submits this as a Committee Proposal. Renumber the entire section to accommodate the added sections.

Related Public Inputs for This Document

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<tr>
<th>Related Input</th>
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Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, the Personal Safety Task Group
Street Address:
City:
State:
M.4.2 Preplan Safe Locations

Make provisions for outdoor works to have access to lightning safe spaces before the threat of lightning by providing one of the following:

1. Engineer lightning safe work environments
2. Provide protected structures
3. Stage metallic vehicles with hard tops in close proximate to the work site.
4. Identify protected structures near by
5. Identify substantial near by structures

Statement of Problem and Substantiation for Public Input

The Personal Safety Task Group submits this as a Committee Proposal. This language provides specific recommendations on arranging for, or providing outside workers shelter from lightning.

Related Public Inputs for This Document

<table>
<thead>
<tr>
<th>Related Input</th>
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Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, the Personal Safety Task Group
Street Address:  
City:  
State:  
Zip:  
Submittal Date: Thu Jun 15 16:32:21 EDT 2017
M.4.1 Add a Lighting Safety Plan
Add a lightning safety plan to the employee site safety program. Give specific training and direction to outside workers on how to respond to the threat of lightning, including accessing the threat, when to stop work, where to get shelter, and when it is safe to commence working.

Statement of Problem and Substantiation for Public Input
The Personal Safety Task Group submits this as a Committee Proposal. This text delineates specific recommendations that will reduce the threat from lightning to outdoor workers.

Related Public Inputs for This Document

<table>
<thead>
<tr>
<th>Related Input</th>
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Submitter Information Verification
Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, the Personal Safety Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 15 16:50:55 EDT 2017
M.4.1 Preplanned Safe Locations

Provide safe spaces for outdoor employees to seek shelter before the threat of lightning is present with one of the following:

1. Engineer, design, and implement protective measures that provide protection against lightning.
2. Provide protected structures.
3. Identify protected nearby structures that allow public access.
4. Stage hard top metal vehicles in close proximity to outside workers.
5. Identify accessible substantial buildings.

Statement of Problem and Substantiation for Public Input

The personal Safety Task Group submit this as a Committee Proposal. This language provides greater detail of provisions that can be made for outside workers to seek shelter when presented with the threat of Lightning.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
Affiliation: ULPA, the Personal Safety Task Group
Street Address: 
City: 
State: 
Zip: 
Submittal Date: Thu Jun 15 16:08:17 EDT 2017
### Public Input No. 93-NFPA 780-2017 [ Section No. M.4.2.2 ]

#### M.4.2.2

A conservative warning threshold could be the following:

**Yellow condition:** Lightning is in the 20–40 mi (30–60 km) range and the threat could exist.

**Orange condition:** Lightning is in the 10–20 mi (16–30 km) range and the threat is nearby. **Personnel should consider moving to a designated shelter.**

**Red Alert:** Lightning is in the 0–10 mi (0–16 km) range and no personnel are allowed outdoors. All outside personnel must seek safety in a designated shelter that is equipped with a lightning protection system that complies with this standard. If not available, seek shelter in the structures listed in M.2.2.

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### Statement of Problem and Substantiation for Public Input

The 780 Personal Safety Task Group submits this as a Committee Proposal. The change provides further recommendation and direction.

### Submitter Information Verification

<table>
<thead>
<tr>
<th>Submitter Full Name</th>
<th>Stephen Humeniuk</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization</td>
<td>Warren Lightning Rod Company</td>
</tr>
<tr>
<td>Affiliation</td>
<td>ULPA, The Personal Safety Task Group</td>
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<tr>
<td>Submittal Date</td>
<td>Thu Jun 15 14:17:55 EDT 2017</td>
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Annex X: Bridges and Piers.
See uploaded Word document for annex text.

## Additional Proposed Changes

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<th>File Name</th>
<th>Description</th>
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## Statement of Problem and Substantiation for Public Input

We don't address any specific requirements for bridges and piers. Hence the suggested annex.

## Submitter Information Verification

- **Submitter Full Name:** Simon Larter  
  - **Organization:** Dobbyn Lightning Protection  
  - **Street Address:**  
  - **City:**  
  - **State:**  
  - **Zip:**  
  - **Submittal Date:** Wed Jun 28 15:16:41 EDT 2017
Annex X: Protection for Bridges and Piers

X.1 General. This annex provides guidance for the protection of bridges and piers from lightning damage.

X.1.1 The guidelines in this annex should apply to the following types of structure:

(1) Piers
(2) Wharves
(3) Beam bridges
(4) Arch bridges
(5) Cantilever bridges
(6) Cable stayed bridges
(7) Suspension bridges
(8) Truss bridges

X.1.2 All of the requirements of Chapter 4 should apply, except as modified by this chapter.

X.1.3 Piers, in this chapter, may refer to either a structure that protrudes into a body of water for the purpose of berthing boats and ships, or a supporting tower for a bridge structure, as found in cable stayed and suspension bridges. *NOTE: In bridge engineering, the term “abutments” is often used in combination with “piers.” Should research this more.*

X.2 Protection for Piers.

X.2.1 Piers should be provided with deck–level potential equalization networks consisting of interconnected cables and/or conductors running along these structures to provide interconnection of all permanently installed metal objects on the pier.

X.2.2 Strike termination device protection should be provided only where the devices do not pose a potential hazard to pier operations.

X.2.2.1 Consideration should be given to elevating the strike termination devices on poles or light standards.

X.2.3 Grounding should be provided using main-size conductors or equivalent spaced no greater than 100 feet (30 m) average intervals.

X.2.4 Approved grounding electrodes should be ground rods as described in 4.13.2 or ground plate electrodes as described in 4.13.6.

X.2.4.1 Steel pilings may also be used as grounding electrodes, provided they meet the requirements of 4.19.
X.3 Protection for Wharves

X.3.1 I don’t think this is a valid class of structure for protection, since a wharf is technically a collection of structures that provides docking and processing for ships—including piers, quays, buildings, etc. I feel as though we should take the “wharves” reference out of chapter 8 as well.

X.4 Protection for Bridges

X.4.1 Where required by construction, down conductors and grounding electrodes should be permitted to be spaced at greater than the 100 foot (30 m) average required by 4.9.10.

X.4.2 Grounding electrodes should be placed at each end of the bridge, and at intermediate locations where possible.

X.4.3 Bridges should be provided with deck–level potential equalization networks consisting of interconnected cables and/or conductors running along these structures to provide interconnection of all permanently installed metal objects on the bridge.

X.4.4 Where expansion joints are installed on a bridge, adequate jumpers should be provided such that the lightning protection will not be damaged by thermal movement of the bridge components.

X.4.4 Beam bridges.

X.4.4.1 Consideration should be given to protecting beam bridges with elevated strike termination devices on poles or light standards.

X.4.4.2 Handrails and/or guardrails should be permitted to serve as strike termination devices, subject to the requirements of section 4.7.

X.4.5 Arch bridges.

X.4.5.1 Where the supporting arch is of any material other than structural metal that meets the requirements of section 4.19, strike termination devices should be provided.

X.4.6 Cantilever bridges.

X.4.6.1 Cantilever bridges should be protected in the same manner as simple beam bridges.

X.4.7 Cable stayed bridges.

X.4.7.1 Where the supporting piers are of any material other than structural metal that meets the requirements of 4.19, strike termination devices should be provided.

X.4.7.2 Strike termination devices should be provided to protect appurtenances on top of the piers, including aircraft hazard lights, antennas, railings, etc.

X.4.7.3 Strike termination devices should not be required on the uppermost cable stay where their provision would interfere with the operation or maintenance of the bridge.
X.4.7.4 The cable stays or their anchoring boxes should be grounded at their top and bottom extremities to the down conductors or deck-level potential equalization network.

X.4.7.5 Intermediate equipotential loops shall be provided for the pier(s) in accordance with section 4.15. *NOTE: Should the 60 m separate requirement be tightened for bridge piers?*

X.4.8 Suspension bridges.

X.4.8.1 Suspension bridges should be protected in the same manner as cable stayed bridges.

X.4.9 Truss bridges.

X.4.9.1 Where the trusses are constructed of any material other than structural metal that meets the requirements of section 4.19, strike termination devices should be provided for the top chord.

X.5 Surge protection.

X.5.1 *This is not my specialty. Someone else write this bit, please!*
Public Input No. 307-NFPA 780-2017 [ Section No. O.1.2.2 ]

<table>
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<tr>
<th>O.1.2.2</th>
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<tr>
<td>CLC/TS 50539-12, Low-voltage surge protective devices — Surge protective devices for specific application including d.c. — Part 12: Selection and application principles. SPDs connected to photovoltaic installations, 2013</td>
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<tr>
<td>EN 50539-11, Low-voltage surge protective devices — Surge protective devices for specific application including d.c. — Part 11: Requirements and tests for SPDs in photovoltaic applications, 2013</td>
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</table>

Statement of Problem and Substantiation for Public Input

The CENELEC documents are no longer relevant and the subjects are covered by IEC 61643-31 and 61643-32 in O.1.2.4.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie  
Organization: Engineering Consultant  
Street Address:  
City:  
State:  
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Submittal Date: Wed Jun 28 12:01:51 EDT 2017
Statement of Problem and Substantiation for Public Input

FAA AC references out of date.
Proposed text updates AC editions.

Submitter Information Verification

Submitter Full Name: Carl Johnson II
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Submittal Date: Tue Apr 25 12:18:24 EDT 2017
Public Input No. 308-NFPA 780-2017 [ Section No. O.1.2.4 ]

O.1.2.4 IEC Publications.

International Electrotechnical Commission, 3, rue de Varembé, P.O. Box 131, CH-1211 Geneva 20, Switzerland.


Statement of Problem and Substantiation for Public Input

IEC 62305-4, Edition 3 has not yet been published. The referenced IEC 81/456/DC is not a publicly available document. The proposed change brings IEC 62305-4 in line with Parts 1, 2, and 3.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
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Street Address:
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Subittal Date: Wed Jun 28 12:13:05 EDT 2017
O.1.2.6 Military Publications.

The following military standards are available from the Naval Publications and Forms Center, 5801 Tabor Avenue, Philadelphia, PA 19120; Headquarters, Army Material Command Code DRXAM-ABS, Alexandria, VA; or Air Force Publications Center, Baltimore, MD.


DA PAM 385-64, Ammunition and Explosives Safety Standards, Department of the Army, Washington DC, October 10, 2013.

Statement of Problem and Substantiation for Public Input

There are more than one standard listed. The Editorial Task Group recommends the change from singular to plural.

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
Organization: Warren Lightning Rod Company
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City:
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Submittal Date: Mon Jun 19 17:40:30 EDT 2017
Public Input No. 149-NFPA 780-2017 [Section No. O.1.2.7]

O.1.2.7  UL Publications.
Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.

Statement of Problem and Substantiation for Public Input

Update Standards

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Kelly Nicolello
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Submittal Date: Thu Jun 22 15:32:05 EDT 2017
Public Input No. 309-NFPA 780-2017 [ Section No. O.1.2.7 ]

O.1.2.7 UL Publications.
Underwriters Laboratories Inc., 333 Pfingsten Road, Northbrook, IL 60062-2096.

Statement of Problem and Substantiation for Public Input

The proposed change updates the listed standards and removes the reference to the TVSS standard that is no longer relevant to NFPA 780.

Submitter Information Verification

Submitter Full Name: Mitchell Guthrie
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Submittal Date: Wed Jun 28 12:27:09 EDT 2017
Public Input No. 132-NFPA 780-2017 [Section No. O.2.5]

O.2.5 Other Publications.


Statement of Problem and Substantiation for Public Input

The Editorial Task Group make this change in accordance with the Manual of Style section 3.6.2.3

Submitter Information Verification

Submitter Full Name: Stephen Humeniuk
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State:
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Submittal Date: Mon Jun 19 17:52:51 EDT 2017
Public Input No. 225-NFPA 780-2017 [New Section after O.3]

Annex P
Requirements and Test Methods for BCAT

Additional Proposed Changes

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<th>Description Approved</th>
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Statement of Problem and Substantiation for Public Input

Add the requirements and test methods for BCAT to the Annex

Related Public Inputs for This Document

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Submitter Information Verification

Submitter Full Name: Youngki Chung
Organization: Omni Lps
Street Address:
City:
State:
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Submittal Date: Mon Jun 26 06:54:10 EDT 2017
Reference 14

Functional Requirements of the BCAT

Introduction

1. Scope

2. References

3. Terms and definitions

4. Requirements

5. Test

6. Structure and contents of test report

Annex A. (informative) Summary of the requirements and corresponding tests

Annex B. Conditioning/ageing for connection components

Bibliography
INTRODUCTION

This test standard is to provide test methods to verify the function of BCAT, which is installed in order to prevent direct lightning strikes.
1. **Scope**

This document specifies the requirements and performance tests for the BCAT and its accessories used as air termination system of a lightning protection system to reduce the probability of lightning strikes. This document does not cover the test in an explosive atmospheric environment.

2. **Normative reference**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

- IEC 62305-1, Protection against lightning – Part 1: General principles
- IEC 62561-1, Lightning protection system components (LPSC) – Part 1: Requirements for connection components
- IEC 62561-2, Lightning protection system components (LPSC) – Part 2: Requirements for conductors and earth electrodes
- ISO 6988:1985, Metallic and other non-organic coatings – Sulfur dioxide test with general condensation of moisture
- IEC 60060-01: 2010 High-voltage test techniques Part 1: General definitions and test requirements

3. **Terms and definition**

3.1 **Bipolar Conventional Air terminal; BCAT**

A conventional air terminal with a floating conductor for bipolar function.

3.2 **Impulse current (I_{imp})**

It is defined by three parameters, a current peak value $I_{peak}$, a charge $Q$ and a specific energy $W/R$. waveform is 10/350 $\mu$s.

3.3 **Flashover voltage**

The voltage when a disruptive discharge occurs between electrode and specimen separated by an insulating material. This discharge may occur around or along the surface of said insulator. Also called spark over voltage.

3.4 **Corona discharge current**

The current when a corona discharge occurs. Corona discharge is an electrical discharge brought on by the ionization of a fluid such as air surrounding conductor that is electrically charged.

3.5 **Impulse**
Intentionally applied aperiodic or oscillating transient voltage or current, which usually rises rapidly to a peak value and then its enveloping curve falls more slowly to zero. Impulses with front duration up to 20 µs are defined as lightning impulse.

3.6 Corona Discharge Current Measuring System

A system to measure the Corona discharge current during operation of BCAT, which is comprising measuring sensor (Shunt resister), recording device (eg. oscilloscope) and controlling device.

3.7 Connection Components of an Air Terminal

Connection components of an air terminal in order to conduct lightning current smoothly. The connection components of a BCAT include the joint of the rod cap (① in Figure 1) on top and the mast (⑥ in Figure 1) and the connecting part of the main body of BCAT (⑥ in Figure 1) and the supporting base (⑧ in Figure 1).

3.8 Test Joints

Joint designed to facilitate electrical testing and measurement of BCAT.

3.9 Type test

Test required to be made before supplying a type of material covered by this standard on a general commercial basis, in order to demonstrate satisfactory performance characteristics to meet the intended application.

4. Requirements

4.1 General

BCAT shall be designed in such a manner that when they are installed in accordance with NFPA 780 its performance shall be reliable, stable and safe for persons and surrounding equipment.

NOTE A summary of the requirements and their corresponding tests is given in Annex A.

4.2 Installation instructions

The manufacturer of the connection components shall provide at least the following information:

- the classification of the component;
- the range of conductor sizes and materials;
- the connection configuration.

Compliance is checked by inspection.

4.3 Lightning current carrying capability
A BCAT shall have sufficient lightning current carrying capability. A BCAT shall have a sufficient withstand capability against test waveform of 10/350 us of 100 kA. Compliance is checked in accordance with 5.3.

4.4 Static mechanical stress
A BCAT shall have a sufficient withstand capability against static mechanical stresses.
Compliance is checked in accordance with 5.4.

4.5 Screwed connection
Where screws and/or nuts are used as the connection of BCAT and joints, the design shall be such that the conductor and/or the metal installation is always securely fastened.
Compliance is checked in accordance with 5.3.

4.6 Dismantling of test points
It shall be possible to dismantle the test joints after lightning current stress.
Compliance is checked in accordance with 5.3.

4.7 Safe connection
Connection components shall guarantee safe connection within the connection range declared by the manufacturer.
Compliance is checked in accordance with 5.3.

4.8 Terminals of conductor
The input terminals of conductor used for lightning protection installations shall have a diameter of connection equal to or greater than 6 mm.

4.9 Markings
A BCAT shall be marked at least with the following:
a) manufacturer’s or responsible vendor’s name or trade mark;
b) identifying symbol (picture, product number etc.);
Where this proves to be impractical, the marking in accordance with a) and b) may be given on the smallest packing unit.
The marking shall be durable and legible.

NOTE Marking can be applied for example by moulding, pressing, engraving, printing adhesive labels or water slide transfers.

Compliance is checked in accordance with 5.5.
5. Test

5.1 General conditions for tests

The tests in accordance with this standard are type tests.

• Unless otherwise specified, tests are carried out with the specimens assembled and installed as in normal use according to the manufacturer's or supplier's installation instructions

• All tests are carried out on new specimens.

• Unless otherwise specified, three specimens are subjected to the tests and the requirements are satisfied if all the tests are met.

• If only one of the specimens does not satisfy a test due to an assembly or a manufacturing fault, that test and any preceding one which may have influenced the results of the test shall be repeated. The tests which follow shall also be carried out in the required sequence on another full set of specimens, all of which shall comply with the requirements.

• The electrical test shall be carried out in the order given after conditioning/ageing of the arrangement of the specimen in accordance with 6.2.2.

The applicant, when submitting the sets of specimens, may also submit an additional set of specimens which may be necessary should one specimen fail. The testing station will then, without further request, test the additional set of specimens and will reject only if a further failure occurs. If the additional set of specimens is not submitted at the same time, the failure of one specimen will entail rejection.

5.2 Test preparation

5.2.1 Arrangement of the specimen

If not otherwise specified by the manufacturer, the conductors and the specimens shall be cleaned by using a suitable degreasing agent followed by cleaning in demineralizing water and drying. They shall then be assembled in accordance with the manufacturer's instructions, e.g. with the recommended conductors and tightening torques.

The BCAT shall be tested in all the connection configurations declared by the manufacture.

The appearance and arrangement of the specimens is shown in Figure 1. And 2.
1. ④ on the upper art shall be connected to ③ by bolts.
2. Test point ④ shall be connected to electric test equipment.
3. ③ and ④ shall be completely tightened to connect the upper electrode and the specimen.

5.2.2 Conditioning/ageing

Following the manufacturer’s declaration for the location of the BCAT, the arrangement of the specimen shall be subjected to a conditioning/ageing, as per Annex B, consisting of a salt mist treatment as specified in B.1 followed by a humid sulphurous atmosphere treatment as specified in B.2, and an additional ammonia atmosphere treatment for specimens made of copper alloy with
copper content less than 80 % as specified in B.3.

After the treatment, the arrangement is fixed on an insulated plate, taking care to avoid any damage to the specimen due to handling.

5.3 Electrical test

5.3.1 Electrical Stress Test (Impulse withstand test)

After 5.2.2 (conditioning/ageing) and without cleaning the arrangement, the specimen shall be stressed three times by a test current as given in Table 1. The time interval between individual shots shall allow the arrangement of the specimen to cool down to approximately ambient temperature.

The impulse discharge current passing through the device under test is defined by the crest value I_{imp}, and the specific energy W/R. The impulse current shall show no reversal and reach I_{imp} within 50 μs. The transfer of the specific energy W/R shall be dissipated within 5 ms.

<table>
<thead>
<tr>
<th>I_{imp} (kA \pm 10 %)</th>
<th>W/R (kJ/Ω \pm 35 %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>100</td>
<td>2 500</td>
</tr>
<tr>
<td>50</td>
<td>625</td>
</tr>
</tbody>
</table>

The BCAT is deemed to have passed the test if:

a) the contact resistance, measured with a source of at least 10 A as close as possible to the connection component is equal to or less than 1 mW. In the case where the connection component or the conductor(s) are of stainless steel, a value of 2.5 mΩ is allowed;

b) it does not exhibit any crack to normal or corrected vision without magnification nor does it have any loose parts or deformation impairing its normal use;

c) The measurement of the contact resistance of the connection components is performed between the ends 3-5 and 5-6a as close possible to the components (See Figure 2).

5.3.2 Insulation Breakdown Test

After 5.2.2 (conditioning/ageing) and without cleaning the arrangement, the specimen shall be tested 5 times with the upper plate electrode applied with DC 80 kV in the negative insulation breakdown test set-up as given in Figure 3. The distance between the upper plate electrode and the specimens shall be 1 m. The breakdown voltage shall be measured and recorded.

The 1.2/50 voltage impulse is used. The interval between individual impulses shall be long enough for the sample to cool down to ambient temperature.

The BCAT is deemed to have passed the test if:

a) it does not exhibit any crack to normal or corrected vision without magnification nor does it have any loose parts or deformation impairing its normal use;
b) the average value measures is greater than 550 kV;

**Figure 3. Structure of Test Set-up for Flashover Voltage Measurement**

5.3.3 Corona Discharge Current Measurement Test

After 5.2.2 (conditioning/ageing) and without cleaning the arrangement, the Corona Discharge Current at the grounded part shall be measured 5 times and recorded with the upper plate electrode applied with DC 200 kV in the test set-up as given in Figure 4. The distance between the upper plate electrode and the specimen shall be 0.35 m. The interval between each measurement shall be shorter than 1 minute.

**Figure 4. Test measurement diagram of corona discharge current**

The BCAT is deemed to have passed the test if the average value of Corona Discharge Current measured is greater than 1000 mA.

5.4 Static mechanical test

A second set of three new specimens shall be arranged according to the manufacturer’s or supplier’s installation instructions.

Each conductor of the specimen assemblies shall be subjected independently to a mechanical tensile force of 900 N ± 20 N for 1 min. Each conductor shall be tested independently for multiple conductor connectors.
The connection component is deemed to have passed the test if there is less than 1 mm movement of the conductor during the test and no damage on the connector or conductor.

5.5 Marking test

The marking is checked by inspection and by rubbing it by hand for 15 s with a piece of cloth soaked with water and again for 15 s with a piece of cloth soaked with white spirit/mineral spirit.

NOTE Markings made by moulding, pressing or engraving are not subjected to this test.

The specimen is deemed to have passed the test if the marking remains legible.

6 Structure and content of the test report

6.1 General

The purpose of this clause is to provide general requirements for laboratory test reports. It is intended to promote clear, complete reporting procedures for laboratories submitting test reports.

The results of each test carried out by the laboratory shall be reported accurately, clearly, unambiguously and objectively, in accordance with any instructions in the test methods. The results shall be reported in a test report and shall include all the information necessary for the interpretation of the test results and all information required by the method used.

Particular care and attention shall be paid to the arrangement of the report, especially with regard to presentation of the test data and ease of assimilation by the reader. The format shall be carefully and specifically designed for each type of test carried out, but the headings shall be standardized as indicated below.

The structure of each report shall include at least the following information contained in 6.2 to 6.10.

6.2 Report identification

a) A title or subject of the report;

b) Name, address and email or telephone number of the test laboratory;

c) Name, address and email or telephone number of the sub test laboratory where the test was carried out if different from the company which has been assigned to perform the test;

d) Unique identification number (or serial number) of the test report;

e) Name and address of the vendor;

f) Report shall be paginated and the total number of pages indicated;

g) Date of issue of report;

h) Date(s) of performance of test(s);

i) Signature and title, or an equivalent identification of the person(s) authorized to sign for the testing laboratory for the content of the report;

j) Signature and title of person(s) conducting the test.
6.3 Specimen description
   a) Sample description;
   b) Detailed description and unambiguous identification of the test sample and/or test assembly;
   c) Characterization and condition of the test sample and/or test assembly;
   d) Sampling procedure, where relevant;
   e) Date of receipt of test items;
   f) Photographs, drawings or any other visual documentation, if available.

6.4 Conductor
   a) Conductor material;
   b) Nominal cross-section area, dimensions and shape. It is recommended that the actual cross-sectional area should also be given.

6.5 Standard and references
   a) Identification of the test standard used and the date of issue of the standard;
   b) Other relevant documentation with the documentation date.

6.6 Test procedure
   a) Description of the test procedure;
   b) Justification for any deviations from, additions to or exclusions from the referenced standard;
   c) Any other information relevant to a specific test such as environmental conditions;
   d) Configuration of testing assembly;
   e) Location of the arrangement in the testing area and measuring techniques.

6.7 Testing equipment description
Description of equipment used for every test conducted, i.e. generator, conditioning/ageing device.

6.8 Measuring instruments description
Characteristics and calibration date of all instruments used for measuring the values specified in the standard i.e. radius gauge, shunts, tensile testing machine, extensometer, ohmmeter, torque meter, thickness caliper gauge, etc.

6.9 Results and parameters recorded
The measured, observed or derived results shall be clearly identified at least for:
   a) Current;
   b) charge;
   c) specific energy;
d) front time of the impulse;
e) duration of the impulse;
f) ohmic resistance;
g) tightening torque;
h) loosening torque.

The above shall be presented in tables, graphs, drawings, photographs or other documentation of visual observations as appropriate.

6.10 Statement of pass/fail

A statement that the specimen passed or failed the tests shall be reported. If the specimen has failed a description of failure is necessary.
Annex A

(informative)

Summary of the requirements and corresponding tests

Table A.1 – Requirements and corresponding tests

<table>
<thead>
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<th>Test sequence</th>
<th>Requirements</th>
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<td>Inspection</td>
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<td>5.3</td>
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<td>3</td>
<td>Impulse breakdown immunity</td>
<td>4.3</td>
<td>5.3</td>
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<td>Corona discharge capability</td>
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<td>6</td>
<td>Screwed connection</td>
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<td>Inspection and 5.3</td>
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<td>7</td>
<td>Dismantling of test joint</td>
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<td>4.8</td>
<td>Inspection and 5.5</td>
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</table>
Annex B
(Informative)

Conditioning/ageing for connection components

C.1 Salt mist treatment
Salt mist treatment shall be in accordance with IEC 60068-2-52:1996, except for Clauses 7, 10 and 11 which are not applicable. The test is carried out using severity (2).
If the salt mist chamber can maintain the temperature conditions as specified in 9.3 of IEC 60068-2-52:1996 and a relative humidity of not less than 90 %, then the specimen may remain in it for the humidity storage period.

C.2 Humid sulphurous atmosphere treatment
Humid sulphurous atmosphere treatment shall be in accordance with ISO 6988:1985 with seven cycles with a concentration of sulphur dioxide of $667 \times 10^{-6}$ (in volume) ± $25 \times 10^{-6}$, except for Clauses 9 and 10 which are not applicable.
Each cycle which has duration of 24 h is composed of a heating period of 8 h at a temperature of 40 °C ± 3 °C in the humid saturated atmosphere which is followed by a rest period of 16 h. After that, the humid sulphurous atmosphere is replaced.
If the test chamber maintains the temperature conditions as specified in 6.5.2 of ISO 6988:1985 then the specimen may remain in it for the storage period.

C.3 Ammonia atmosphere treatment
Ammonia atmosphere treatment shall be in accordance with ISO 6957:1988 for a moderate atmosphere with the pH value 10 except for 8.4 and Clause 9, which are not applicable.